



KM-4850w

PARTS LIST

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Parts List

KM-4850w

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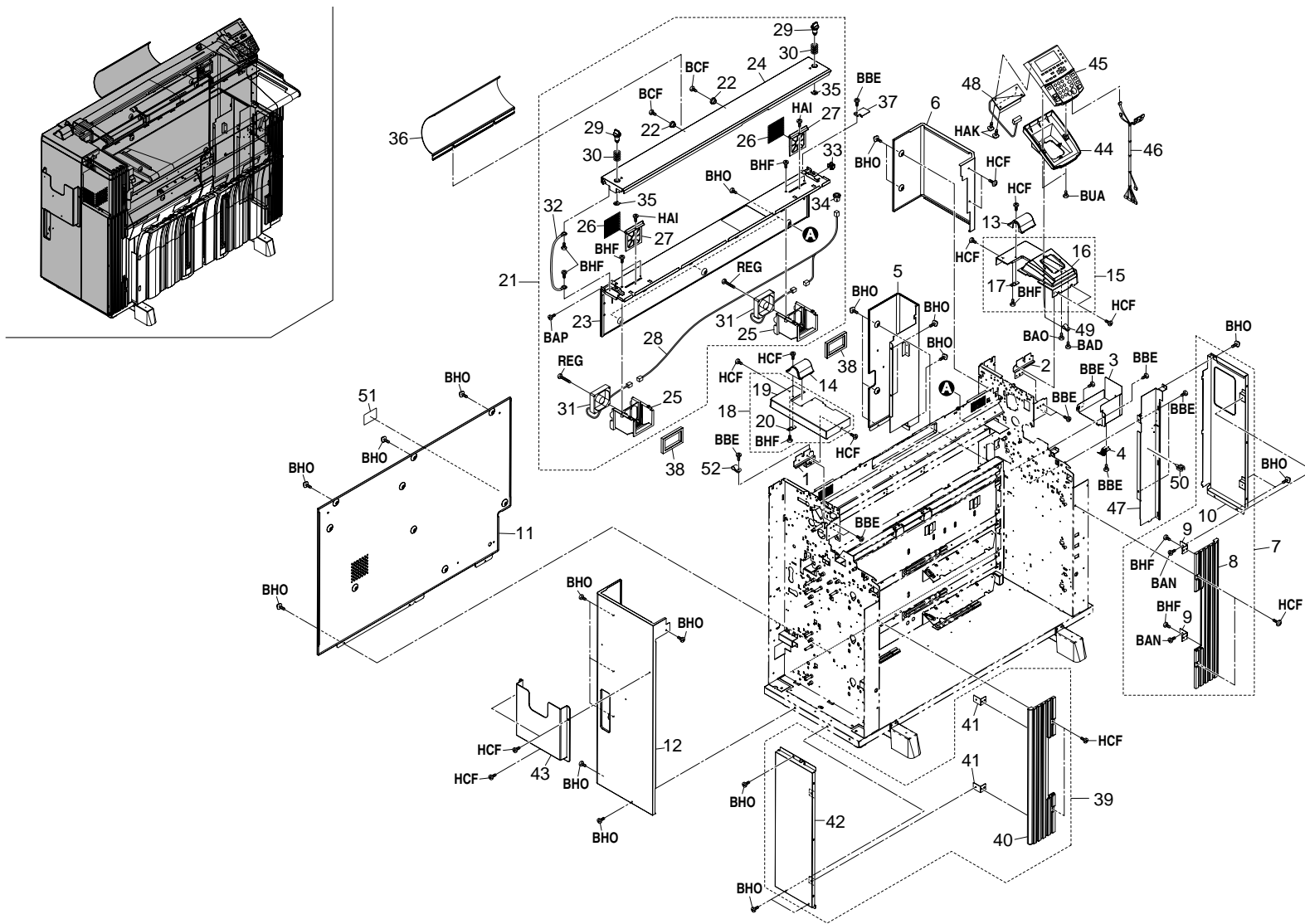


FIG. 1 EXTERIOR COVERS I

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A704181	UPPER LEFT MOUNT,COVER	1	1	1
	2	2A704171	UPPER RIGHT MOUNT,COVER	1	1	1
	3	2A704080	INNER RIGHT COVER	1	1	1
	4	2AR26360	GROUND PLATE,SCANNER UNIT	1	1	1
●	5	2A704070	REAR RIGHT COVER	1	1	1
●	6	2A704060	RIGHT COVER,MIDDLE	1	1	1
	7	2A700930	RIGHT COVER SIDE ASS'Y	1	1	1
●	8	•2A704510	COVER,SIDE	1	1	1
	9	•2A704540	JUNCTION PLATE,SIDE COVER	2	2	2
●	10	•2A704520	RIGHT COVER,SIDE	1	1	1
●	11	2A704281	LOWER REAR COVER	1	1	1
●	12	2A704050	REAR LEFT COVER	1	1	1
●	13	2A704100	RIGHT COVER,HINGE	1	1	1
●	14	2A704110	LEFT COVER,HINGE	1	1	1
	15	2A700911	UPPER RIGHT COVER ASS'Y	1	1	1
●	16	•2A704151	UPPER RIGHT COVER	1	1	1
	17	•2A704120	MOUNT,HINGE COVER	1	1	1
	18	2A700920	UPPER LEFT COVER ASS'Y	1	1	1
●	19	•2A704160	UPPER LEFT COVER	1	1	1
	20	•2A704120	MOUNT,HINGE COVER	1	1	1
	21	2A700360	UPPER REAR COVER ASS'Y	1	1	1
●	22	•2AZ13190	COLLAR,ORIGINAL LOOP	2	2	2
●	23	•2A704130	UPPER REAR COVER	1	1	1
●	24	•2A704140	LID,TONER SUPPLY	1	1	1
	25	•2A723510	DUCT,COOLING FAN LPH	2	2	2
●	26	•2A723530	FILTER,COOLING FAN	2	2	2
	27	•2A723540	HOLDER,FILTER	2	2	2
	28	•2A727220	WIRE,COOLING FAN	1	1	1
	29	•34013110	PIN,ORIGINAL RETAINING	2	2	2
●	30	•34013120	SPRING,ORIGINAL HOLDER	2	2	2
●	31	•63523010	FAN MOTOR	2	2	2
	32	•63527100	GROUND WIRE,ADF MOTOR	1	1	1
●	33	•66127010	SWITCH,COVER OPEN	1	1	1
	34	•M1203200	OPEN BUSHING,OCB-375	1	1	1
	35	•74712770	STOP RING U-6	2	2	2
●	36	2AZ13180	GUIDE,ORIGINAL LOOP	1	1	1
	37	2A704560	UPPER REAR COVER,WIRE	1	1	1
●	38	2A723520	SPONGE,DUCT	2	2	2
	39	2A700940	LEFT COVER SIDE ASS'Y	1	1	1
●	40	•2A704510	COVER,SIDE	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	41	•2A704540	JUNCTION PLATE,SIDE COVER	2	2	2
●	42	•2A704530	LEFT COVER,SIDE	1	1	1
●	43	34051550	POCKET,INSTRUCTION HANDBOOK(RC)	1	1	1
●	44	2A704220	MOUNT BASE,OPERATION UNIT	1	1	1
●	45	2A724011	OPERATION UNIT(INCH)	1		
●	45	2A724021	OPERATION UNIT(METRIC)		1	1
	46	2A727340	WIRE,OPERATION UNIT PCB	1	1	1
	47	2A702091	PARTITION,DISPOSAL TANK	1	1	1
●	48	2AR93270	PARTS,LCD PCB(SP)	1	1	1
	49	M2105040	NYLON CLAMP 6N,NK-6N	1	1	1
	50	M2105740	MINIATURE CLAMP,UAMS-05S-2	1	1	1
●	51	67805200	LABEL,ROLL HEATER	1	1	1
	52	M2505190	CLAMP,GNK-4N(NIKKO)	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

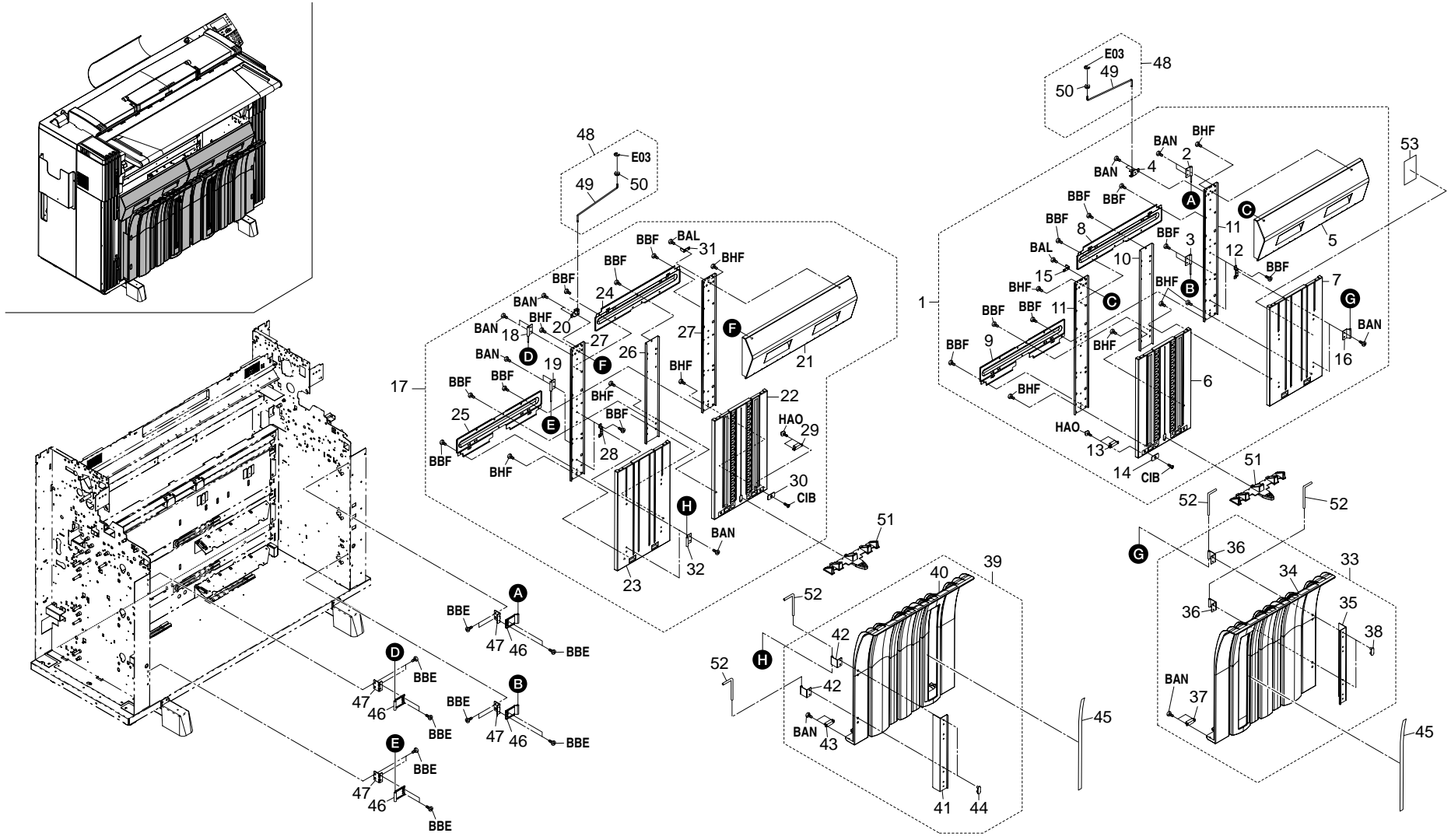


FIG. 2 EXTERIOR COVERS II

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A700321	FRONT RIGHT COVER ASS'Y	1	1	1
	2	•2A702120	UPPER RIGHT FRONT HINGE,COVER	1	1	1
	3	•2A702130	LOWER RIGHT FRONT HINGE,COVER	1	1	1
●	4	•2A702180	FULCRUM PLATE,STOPPER COVER	1	1	1
●	5	•2A704310	UPPER FRONT COVER	1	1	1
●	6	•2A704320	INNER FRONT COVER	1	1	1
●	7	•2A704330	OUTER FRONT COVER	1	1	1
	8	•2A704341	UPPER FRONT REINFORCEMENT,COVER	1	1	1
	9	•2A704351	LOWER FRONT REINFORCEMENT,COVER	1	1	1
	10	•2A704361	INNER FRONT REINFORCEMENT,COVER	1	1	1
	11	•2A704371	OUTER FRONT REINFORCEMENT,COVER	2	2	2
	12	•2A721050	MOUNT,HINGE TRAY	2	2	2
	13	•44728101	MAGNET CATCHER	1	1	1
	14	•49628105	RECEIVER,MAGNET	1	1	1
	15	•67804170	PROJECTION,SWITCH	1	1	1
	16	•67821090	LOWER HINGE,COPY TRAY	2	2	2
	17	2A700331	FRONT LEFT COVER ASS'Y	1	1	1
	18	•2A702140	UPPER LEFT FRONT HINGE,COVER	1	1	1
	19	•2A702150	LOWER LEFT FRONT HINGE,COVER	1	1	1
●	20	•2A702180	FULCRUM PLATE,STOPPER COVER	1	1	1
●	21	•2A704310	UPPER FRONT COVER	1	1	1
●	22	•2A704320	INNER FRONT COVER	1	1	1
●	23	•2A704330	OUTER FRONT COVER	1	1	1
	24	•2A704341	UPPER FRONT REINFORCEMENT,COVER	1	1	1
	25	•2A704351	LOWER FRONT REINFORCEMENT,COVER	1	1	1
	26	•2A704361	INNER FRONT REINFORCEMENT,COVER	1	1	1
	27	•2A704371	OUTER FRONT REINFORCEMENT,COVER	2	2	2
	28	•2A721050	MOUNT,HINGE TRAY	2	2	2
	29	•44728101	MAGNET CATCHER	1	1	1
	30	•49628105	RECEIVER,MAGNET	1	1	1
	31	•67804170	PROJECTION,SWITCH	1	1	1
	32	•67821090	LOWER HINGE,COPY TRAY	2	2	2
	33	2A700340	RIGHT EJECT TRAY ASS'Y	1	1	1
●	34	•2A721010	RIGHT TRAY	1	1	1
●	35	•2A721030	MOUNT,TRAY	1	1	1
	36	•2A721070	UPPER HINGE,TRAY	2	2	2
	37	•44728101	MAGNET CATCHER	1	1	1
	38	•67821070	RETAINER PIN,COPY TRAY	2	2	2
	39	2A700350	LEFT EJECT TRAY ASS'Y	1	1	1
●	40	•2A721020	LEFT TRAY	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	41	•2A721030	MOUNT,TRAY	1	1	1
	42	•2A721070	UPPER HINGE,TRAY	2	2	2
	43	•44728101	MAGNET CATCHER	1	1	1
	44	•67821070	RETAINER PIN,COPY TRAY	2	2	2
	45	2A705150	LABEL,STOPPER POSITION(INCH)	2		
	45	2A705140	LABEL,STOPPER POSITION(METRIC)		2	2
	46	2A702110	HINGE,MACHINE	4	4	4
	47	67802180	MOUNT,HINGE	4	4	4
	48	2A700110	STOPPER COVER ASS'Y	2	2	2
	49	•67804180	STOPPER, COVER	2	2	2
	50	•74716160	SPACER GUIDE	2	2	2
●	51	2A721040	STOPPER,TRAY	2	2	2
	52	2AZ04290	SHAFT,HINGE	4	4	4
●	53	2A705070	LABEL,DEHUMIDIFIER HEATER	1	1	1

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- Parts with "●" indicates the Service parts.

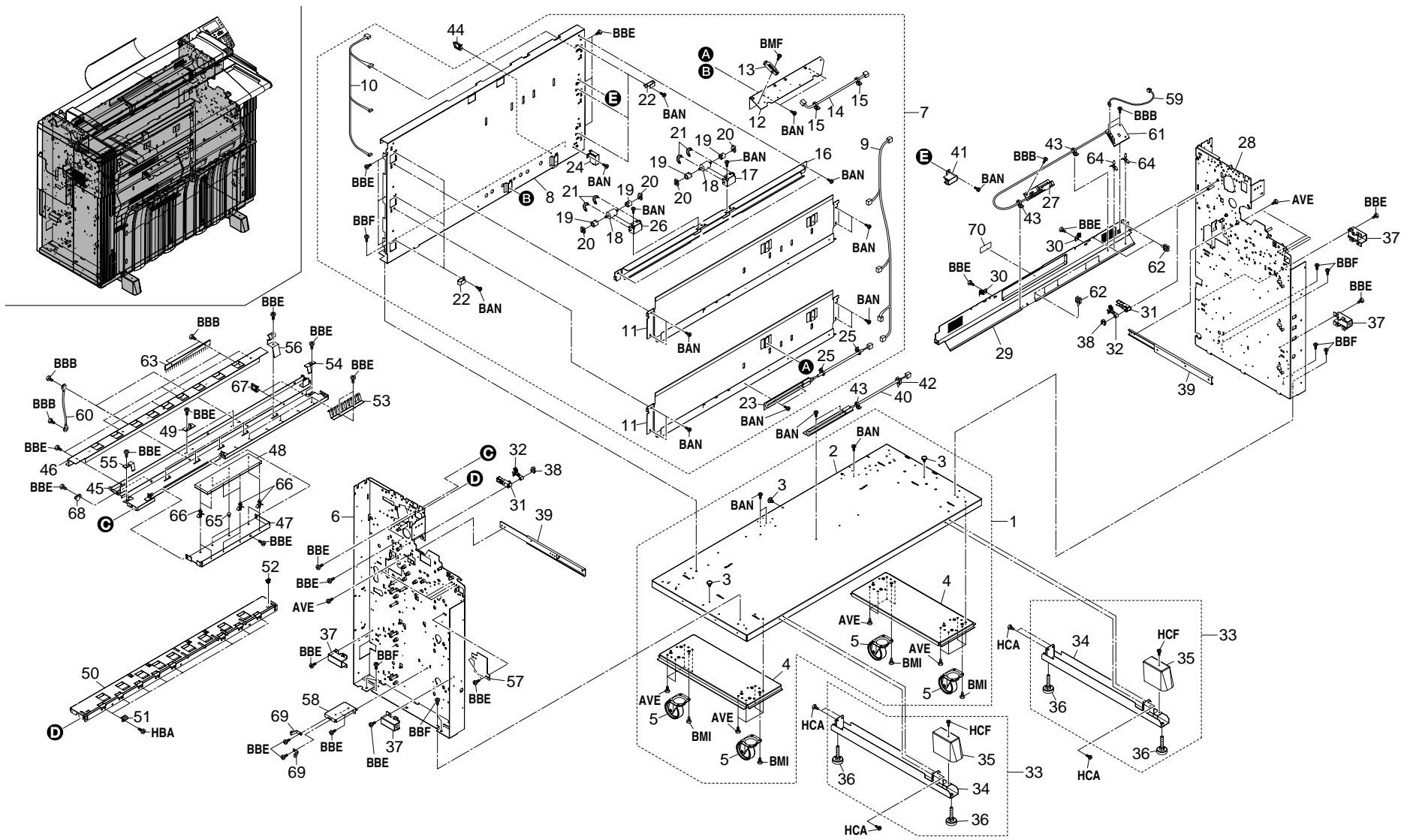


FIG. 3 FRAMES

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A700010	MACHINE BASE ASS'Y	1	1	1
	2	*2A702040	BASE,MACHINE	1	1	1
	3	*48129208	PIN,TENSION	3	3	3
	4	*2A702060	MOUNT,CASTER	2	2	2
	5	*2A702190	CASTER,MACHINE	4	4	4
	6	2A702021	LEFT FRAME,MACHINE	1	1	1
	7	2A700590	ROLL GUIDE ASS'Y(120)	1		
	7	2A700600	ROLL GUIDE ASS'Y(230)		1	1
	8	*2A706180	REAR GUIDE,ROLL CONVEYING	1	1	1
	9	*2A727210	JUNCTION WIRING,DEHUMIDIFIER HEATER	1	1	1
	10	*2A727350	JUNCTION WIRING,PRIMARY PAPER FEED	1	1	1
	11	*2A706190	FRONT GUIDE,ROLL CONVEYING	2	2	2
	12	*2A706210	MOUNT,PAPER SWITCH	2	2	2
●	13	*63227150	SWITCH L,FEED	2	2	2
	14	*2A727280	WIRE,PRIMARY PAPER FEED	2	2	2
	15	*M2107120	BINDING BAND SG-130	4	4	4
	16	*2A706230	FRONT GUIDE,CUTTER INSERTION	1	1	1
	17	*2A706270	MOUNT,CUTTER INSERTION PULLEY	1	1	1
●	18	*2AZ06380	PULLEY,ROLL REGISTRATION	2	2	2
●	19	*72107160	BUSHING 6,LOWER REGISTRATION ROLLER	4	4	4
●	20	*75812080	STOP RING 4	4	4	4
	21	*71607160	PRESSING SPRING	4	4	4
	22	*2A707260	HOLDER,ROLL FRAME	6	6	6
●	23	*2A727480	HEATER,DEHUMIDIFIER(120)	1		
	24	*2A706360	COVER,HEATER CONNECTOR	1		
	25	*M2107120	BINDING BAND SG-130	2		
	26	*2A706450	LEFT MOUNT,CUTTER INSERTION PULLEY	1	1	1
	27	34010301	MOUNT,POTENTIAL SENSOR	1	1	1
	28	2A702011	RIGHT FRAME,MACHINE	1	1	1
	29	2A712040	PARTITION,LPH	1	1	1
	30	2AR26360	GROUND PLATE,SCANNER UNIT	2	2	2
	31	2AZ14240	GUIDE,DEVELOPING	2	2	2
	32	33414080	LEVER,DEVELOPING RETAINING	2	2	2
	33	2A700550	MACHINE SUPPORT ASS'Y	2	2	2
	34	*2A702070	SUPPORT PLATE,MACHINE	2	2	2
●	35	*67804241	COVER, MACHINE SUPPORT	2	2	2
	36	*68202160	BOLT,LEVEL	4	4	4
	37	2A702050	MOUNT,HANDLE	4	4	4
●	38	34806480	STOPPER 6	2	2	2
	39	2A717080	SLIDER,DETACHING	2	2	2

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	40	2A727480	HEATER,DEHUMIDIFIER(120)	1		
	41	2A706360	COVER,HEATER CONNECTOR	1		
	42	M2109180	WIRE SADDLE,LWS-1S	1	1	1
	43	M2107120	BINDING BAND SG-130	3	3	3
	44	M2109200	LOCKING WIRE SADDLE,LWS-3S-2W	1	1	1
	45	2A713340	REAR STAY,SCANNER	1	1	1
	46	2A713350	REAR GUIDE,SCANNER	1	1	1
	47	2A726080	MOUNT,ISU PCB	1	1	1
●	48	2A701051	ISU ASS'Y	1	1	1
●	49	2AZ13070	LOWER BUSHING, ORIGINAL FEED ROLLER	2	2	2
	50	2A713400	FRONT GUIDE,SCANNER(METRIC)		1	1
	50	2A713700	FRONT GUIDE,SCANNER(INCH)	1		
	51	2A713420	GUIDE,ORIGINAL	8	8	8
●	52	35927420	SWITCH,SIZE	1	1	1
	53	2A713671	FRONT GROUND PLATE,SCANNER	3	3	3
	54	2A712110	RIGHT GROUND PLATE,LPH	1	1	1
	55	2A712120	LEFT GROUND PLATE,LPH	1	1	1
	56	2A712130	GROUND PLATE,LPH	5	5	5
	57	2A722450	LID,ROLL UP DRIVE	1	1	1
	58	2A726160	MOUNT,GROUND PLATE	1	1	1
	59	2A727390	JUNCTION WIRING,POTENTIAL SENSOR	1	1	1
	60	23227320	WIRE CE,MAIN PCB GROUND		2	
●	61	34093331	PARTS SENSOR SURFACE POTENTIAL(SP)	1	1	1
	62	M2105730	MINIATURE CLAMP,UAMS-07-0	7	7	7
●	63	67813320	STATIC ELIMINATOR,ORIGINAL	3	3	3
	64	M2108120	SPACER,KGLS-4S	2	2	2
	65	M2108880	SPACER,KGPS-5RF(KITAGAWA)	2	2	2
	66	M2108920	SPACER,KGLS-5RT(KITAGAWA)	6	6	6
	67	M2109230	WIRE SADDLE,LWS-3S(KITAGAWA)	2	2	2
	68	M2505140	CLAMP,GNK-6N(NIKKO)	1	1	1
	69	34026110	GROUND PLATE B,NOIZE	2	2	2
	70	2AG05200	LABEL,HIGH VOLTAGE CAUTION(EXP)	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

FIG. 4 PAPER FEED-IN SECTION I

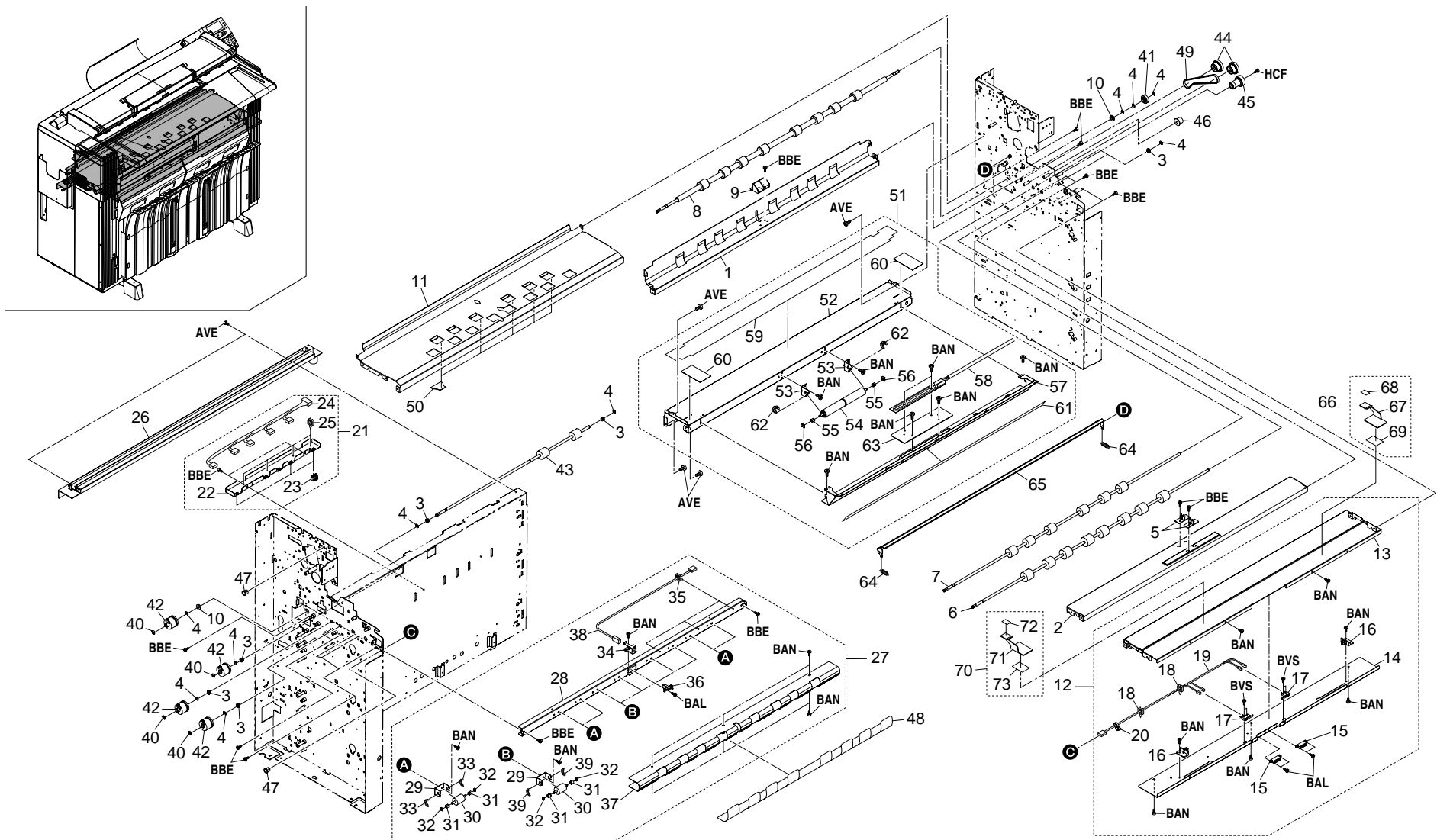


FIG. 4 PAPER FEED-IN SECTION I

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A706140	GUIDE,REGISTRATION	1	1	1
	2	2A706060	STAY,BYPASS	1	1	1
●	3	67322230	BUSHING 8	7	7	7
●	4	34806480	STOPPER 6	10	10	10
●	5	2AZ13070	LOWER BUSHING, ORIGINAL FEED ROLLER	2	2	2
●	6	2A706020	ROLLER,BYPASS FEED	1	1	1
●	7	2A706010	ROLLER,BYPASS	1	1	1
●	8	2A706110	ROLLER,REGISTRATION	1	1	1
●	9	2A706240	STOPPER,ROLL REGISTRATION	1	1	1
●	10	2AZ22480	BUSHING 8-16,PAPER FEED	2	2	2
	11	2A706050	LOWER GUIDE,BYPASS	1	1	1
	12	2A700060	BYPASS TABLE ASS'Y(METRIC)	1	1	1
	12	2A700090	BYPASS TABLE ASS'Y(INCH)	1		
●	13	•2A706070	TABLE,BYPASS(METRIC)		1	1
●	13	•2A706390	TABLE,BYPASS(INCH)	1		
	14	•2A702080	FRONT MOUNT,COVER SWITCH	1	1	1
	15	•60804120	MAGNET CATCH	2	2	2
●	16	•2A702160	HOLDER,STOPPER COVER	2	2	2
●	17	•34027190	SWITCH,INTERLOCK	2	2	2
	18	•M2105740	MINIATURE CLAMP,UAMS-05S-2	2	2	2
	19	•2A727460	JUNCTION WIRING,FRONT COVER SWITCH	1	1	1
	20	•M2107120	BINDING BAND SG-130	1	1	1
	21	2A700570	PAPER SIZE ASS'Y	1	1	1
	22	•2A706280	MOUNT,PAPER SIZE	1	1	1
●	23	•2A727530	REAR SWITCH, ORIGINAL FEED	5	5	5
	24	•2A727200	JUNCTION WIRING,PAPER FEED SIZE DETECTIO	1	1	1
	25	•M2105730	MINIATURE CLAMP,UAMS-07-0	4	4	4
●	26	2A706100	CUTTER A0	1	1	1
	27	2A700080	REAR ROLL REGISTRATION ASS'Y	1	1	1
	28	•2A706160	REAR STAY,ROLL REGISTRATION	1	1	1
	29	•2A706200	MOUNT,EJECT PULLEY	8	8	8
●	30	•2AZ06380	PULLEY,ROLL REGISTRATION	8	8	8
●	31	•72107160	BUSHING 6,LOWER REGISTRATION ROLLER	16	16	16
●	32	•75812080	STOP RING 4	16	16	16
●	33	•76007150	SPRING PAPER PAD PULLEY	8	8	8
	34	•2A706290	MOUNT,REGISTRATION SWITCH	1	1	1
	35	•M2105740	MINIATURE CLAMP,UAMS-05S-2	3	3	3
●	36	•67806230	SWITCH, CUTTER EJECT	1	1	1
	37	•2A706150	REAR GUIDE,REGISTRATION	1	1	1
	38	•67827130	RESISTRATION SWITCH WIRING	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	39	•2A706460	SPRING,PRESSING	8	8	8
●	40	33906630	STOPPER 5,RING	4	4	4
●	41	45727304	GEAR 26,ONE-WAY	1	1	1
●	42	2AZ27060	CLUTCH,PAPER FEED	4	4	4
●	43	2A706130	REAR ROLLER,CUTTER INSERTION	1	1	1
●	44	18522240	PULLEY 30/38	2	2	2
	45	67806220	HANDLE,EJECT DRIVE	1	1	1
●	46	74322350	PULLEY,DRIVE TENSION	1	1	1
	47	M1203200	OPEN BUSHING,OCB-375	2	2	2
●	48	2A706250	REAR SEAL,CUTTER EJECT	1	1	1
●	49	2A722430	BELT,HANDLE	1	1	1
●	50	74707080	SEAL REGISTRATION	6	6	6
	51	2A700200	DEVELOPING BASE ASS'Y(120)	1		
	51	2A700210	DEVELOPING BASE ASS'Y(200)		1	1
	52	•2A702030	LOWER PARTITION,DEVELOPING	1	1	1
	53	•2A716150	FRONT MOUNT,TRANSFER PULLEY	2	2	2
●	54	•2A716140	FRONT PULLEY,TRANSFER	1	1	1
●	55	•72107160	BUSHING 6,LOWER REGISTRATION ROLLER	2	2	2
●	56	•34806140	STOPPER 4	2	2	2
	57	•2A716060	OUTER FRONT GUIDE,TRANSFER	1	1	1
●	58	•2A727480	HEATER,DEHUMIDIFIER(120)	1		
●	58	•2A727490	HEATER,DEHUMIDIFIER(240)		1	1
●	59	•2A716050	UPPER FRONT FILM,TRANSFER	1	1	1
●	60	•2A714240	FILM,DEVELOPING PARTITION	2	2	2
●	61	•2A716180	FRONT SEAL,TRANSFER GUIDE	1	1	1
●	62	•77706492	FRONT PRESSING SPRING	2	2	2
	63	•2A708070	MOUNT,DRUM HEATER	1	1	1
●	64	2A716040	SPRING,TRANSFER GUIDE	2	2	2
	65	2A716110	INNER FRONT GUIDE,TRANSFER	1	1	1
●	66	2A700820	RIGHT BYPASS CURSOR ASS'Y	1	1	1
	67	•2A706410	RIGHT CURSOR,BYPASS	1	1	1
	68	•2A706430	SEAL,BYPASS CURSOR	1	1	1
	69	•2A706440	MAGNET,BYPASS CURSOR	1	1	1
●	70	2A700830	LEFT BYPASS CURSOR ASS'Y	1	1	1
	71	•2A706420	LEFT CURSOR,BYPASS	1	1	1
	72	•2A706430	SEAL,BYPASS CURSOR	1	1	1
	73	•2A706440	MAGNET,BYPASS CURSOR	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

FIG. 5 PAPER FEED-IN SECTION II (roll unit)

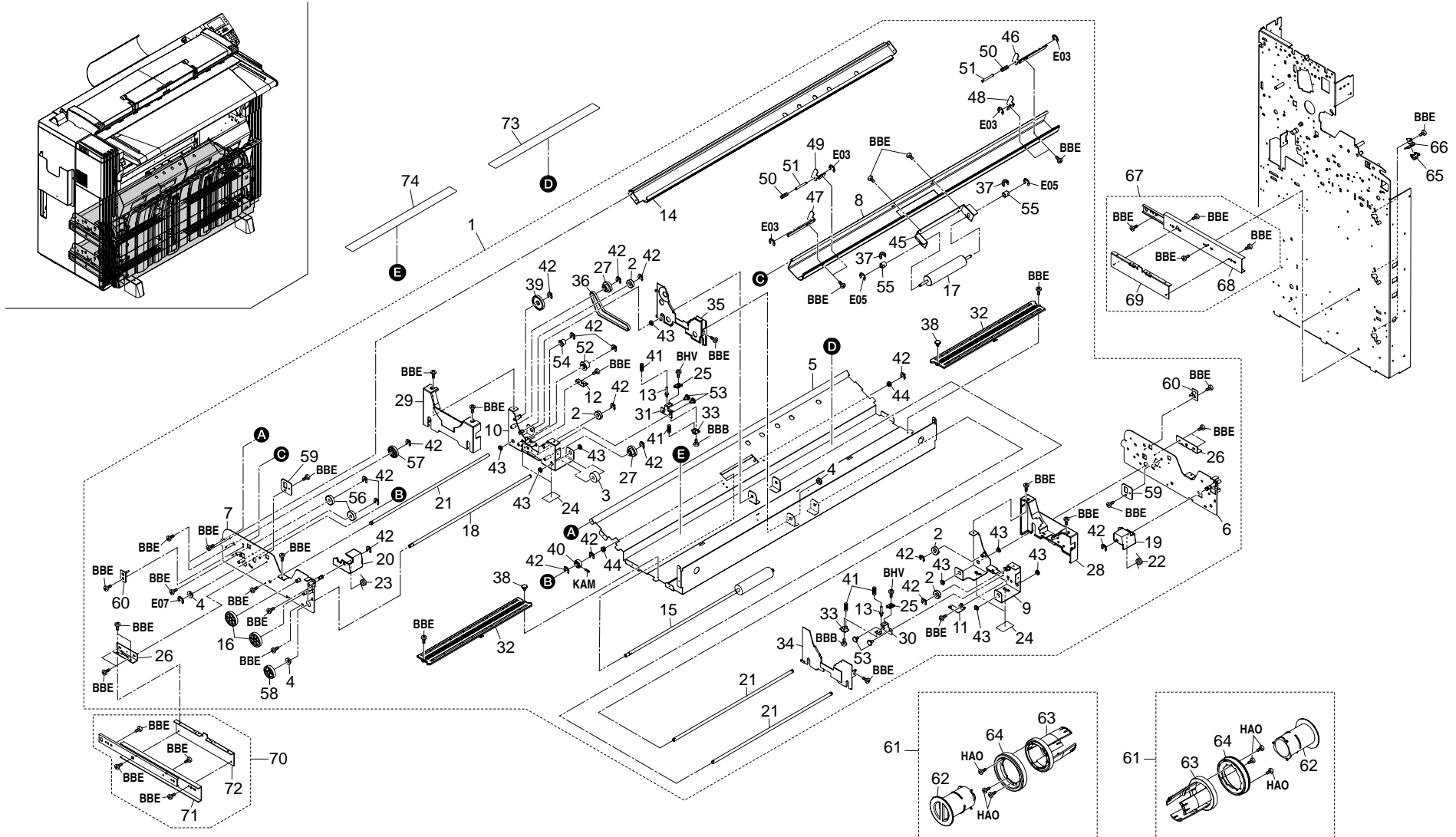


FIG. 5 PAPER FEED-IN SECTION II (roll unit)

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A700170	ROLL ASS'Y(METRIC)		2	2
	1	2A700510	ROLL ASS'Y(INCH)	2		
●	2	●G3006080	BEARING,#608ZZ	8	8	8
●	3	●2AG18050	GEAR 25,CLEANING DRIVE	2	2	2
●	4	●2AZ22480	BUSHING 8-16,PAPER FEED	6	6	6
	5	●2A707010	BASE,ROLL	2	2	2
	6	●2A707020	RIGHT FRAME,ROLL	2	2	2
	7	●2A707030	LEFT FRAME,ROLL	2	2	2
	8	●2A707400	UPPER GUIDE ROLL PAPER FEED	2	2	2
	9	●2A707050	RIGHT FRAME,ROLL GUIDE	2	2	2
	10	●2A707060	LEFT FRAME,ROLL GUIDE	2	2	2
	11	●2A707070	RIGHT SUPPORT PLATE,CURSOR	2	2	2
	12	●2A707080	LEFT SUPPORT PLATE,CURSOR	2	2	2
	13	●2A707090	SUPPORT BAR,SIDE GUIDE	4	4	4
	14	●2A707100	UPPER REINFORCEMENT,PAPER FEED	2	2	2
●	15	●2A707180	LOWER ROLLER,ROLL PAPER FEED	2	2	2
●	16	●2A707200	GEAR 26,ROLL DRIVE	4	4	4
●	17	●2A707210	UPPER ROLLER,ROLL PAPER FEED	2	2	2
	18	●2A707270	SHAFT,ROLL UNIT DRIVE	2	2	2
	19	●2A707280	RIGHT HOOK,ROLL	2	2	2
	20	●2A707290	LEFT HOOK,ROLL	2	2	2
	21	●2A707300	SHAFT,ROLL	6	6	6
●	22	●2A707310	RIGHT SPRING,HOOK	2	2	2
●	23	●2A707320	LEFT SPRING,HOOK	2	2	2
	24	●2A707370	SEAL,ROLL GUIDE	8	8	8
	25	●2A707380	KNOB,ROLL SUPPORT	4	4	4
	26	●2A707410	MOUNT ROLL	4	4	4
●	27	●2A707510	PULLEY,ROLL UNIT	4	4	4
	28	●2A707520	RIGHT COVER,ROLL GUIDE	2	2	2
	29	●2A707530	LEFT COVER,ROLL GUIDE	2	2	2
	30	●2A707540	RIGHT POSITIONING PLATE,ROLL SUPPORT	2	2	2
	31	●2A707550	LEFT POSITIONING PLATE,ROLL SUPPORT	2	2	2
	32	●2A707560	RAIL,ROLL CURSOR	4	4	4
	33	●2A707570	STOPPER,ROLL SUPPORT	4	4	4
	34	●2A707580	INNER RIGHT COVER,ROLL GUIDE	2	2	2
	35	●2A707590	INNER LEFT COVER,ROLL GUIDE	2	2	2
●	36	●2A722440	BELT,ROLL UNIT	2	2	2
●	37	●48521523	PRESSING SPRING	4	4	4
	38	●48129208	PIN,TENSION	4	4	4
●	39	●45729502	IDLE GEAR 40	2	2	2

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	40	●29822350	GEAR 20T,DRIVE	2	2	2
●	41	●34020260	SPRING,PRESS ROLLER	8	8	8
●	42	●34806480	STOPPER 6	32	32	32
●	43	●61806240	BUSHING,GUIDE	16	16	16
●	44	●67322230	BUSHING 8	4	4	4
	45	●67807370	MOUNT B,PAPER FEED ROLLER	2	2	2
	46	●67807581	RIGHT LEVER, ROLL PAPER FEED	2	2	2
	47	●67807591	LEFT LEVER, ROLL PAPER FEED	2	2	2
	48	●67807600	RIGHT LEVER,ROLL PAPER FEED RETAINING	2	2	2
	49	●67807610	LEFT LEVER,ROLL PAPER FEED RETAINING	2	2	2
	50	●67807690	SPRING,PAPER FEED LEVER	4	4	4
	51	●67807760	PIN,LEVER PAPER FEED	4	4	4
●	52	●68322210	PULLEY,21 IDLE	2	2	2
	53	●71802210	PIN,DRUM LIFT	8	8	8
●	54	●71808260	PULLEY,DRUM TENSION	2	2	2
●	55	●72107160	BUSHING 6,LOWER REGISTRATION ROLLER	4	4	4
●	56	●72422192	GEAR, IDLE 25	4	4	4
●	57	●74322340	GEAR 32,DUPLEX	2	2	2
●	58	●74714130	GEAR 23 SPIRAL ROLLER	2	2	2
	59	●2A707430	POSITIONING PLATE PAPER FEED GUIDE	4	4	4
	60	●2A707420	FULCRUM PLATE PAPER FEED GUIDE	4	4	4
●	61	2A700420	ROLL FLANGE ASS'Y	4	4	4
	62	●2A707120	FLANGE A,ROLL	4	4	4
	63	●2A707130	FLANGE B,ROLL	4	4	4
	64	●2A707220	FLANGE C,ROLL	4	4	4
●	65	35327400	SWITCH,FEED	3	3	3
	66	2A707330	MOUNT,PHOTO INTERRUPTOR	3	3	3
	67	2A700800	RIGHT SLIDER ASS'Y	2	2	2
	68	●2A707160	SLIDER,ROLL	2	2	2
	69	●2A707360	MOUNT,SLIDER	2	2	2
	70	2A700810	LEFT SLIDER ASS'Y	2	2	2
	71	●2A707160	SLIDER,ROLL	2	2	2
	72	●2A707360	MOUNT,SLIDER	2	2	2
●	73	2A707460	RIGHT LABEL,ROLL SIZE(INCH)	2		
●	73	2A707440	RIGHT LABEL,ROLL SIZE(METRIC)		2	2
●	74	2A707470	LEFT LABEL,ROLL SIZE(INCH)	2		
●	74	2A707450	LEFT LABEL,ROLL SIZE(METRIC)		2	2

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

FIG. 6 EJECT SECTION

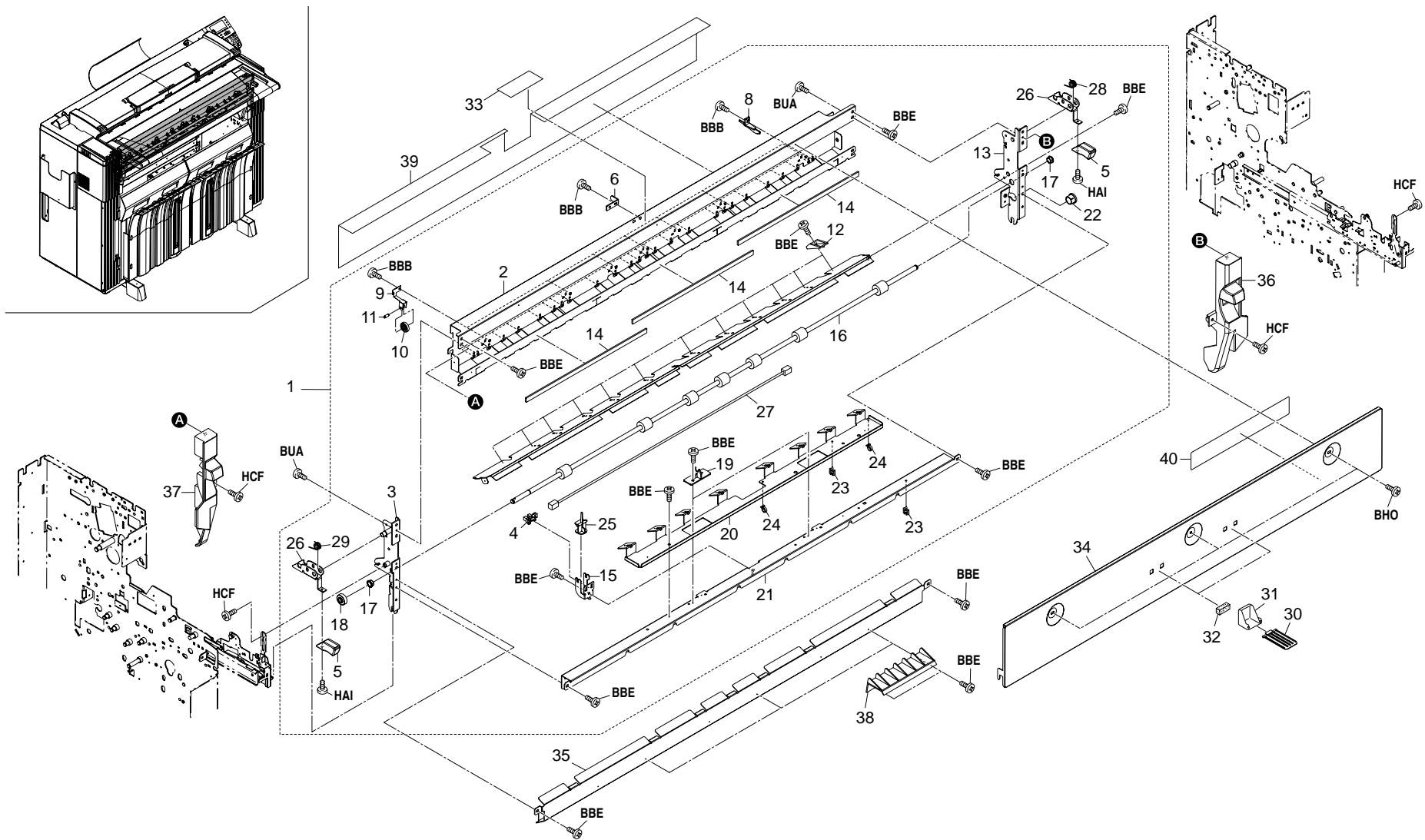


FIG. 6 EJECT SECTION

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A700311	EJECT ASS'Y	1	1	1
	2	•2A720220	UPPER PARTITION,EJECT	1	1	1
	3	•2A720110	LEFT FRAME,EJECT	1	1	1
●	4	•35327400	SWITCH,FEED	1	1	1
●	5	•2AZ20441	HANDLE,EJECT	2	2	2
	6	•67804170	PROJECTION,SWITCH	1	1	1
	7	•2A720290	LOWER GUIDE,EJECT	1	1	1
	8	•2A720360	UPPER GUIDE,EJECT	26	26	26
	9	•2A720250	PLATE SPRING,PULLEY EJECT	7	7	7
●	10	•66321430	FEEDBACK PULLEY	7	7	7
	11	•34051680	SHAFT,PULLEY EJECT (RC)	7	7	7
	12	•2A720490	GUIDE,EJECT	12	12	12
	13	•2A720120	RIGHT FRAME,EJECT	1	1	1
	14	•76510181	STATIC ELIMINATOR ORIGINAL EJECT SECTION	3	3	3
	15	•2A720430	MOUNT,EJECT SWITCH	1	1	1
●	16	•2A720170	ROLLER,EJECT	1	1	1
●	17	•67322230	BUSHING 8	2	2	2
●	18	•2AZ22450	GEAR 17,EJECT ROLLER	1	1	1
●	19	•2AZ13070	LOWER BUSHING, ORIGINAL FEED ROLLER	2	2	2
	20	•2A720260	REINFORCEMENT,EJECT GUIDE	1	1	1
	21	•2A720310	LOWER REINFORCEMENT,EJECT	1	1	1
	22	•M1203220	OPEN BUSHING,OCB-625	1	1	1
	23	•M2105740	MINIATURE CLAMP,UAMS-05S-2	2	2	2
●	24	•M2107120	BINDING BAND SG-130	2	2	2
	25	•2A720500	ACTUATOR,EJECT	1	1	1
	26	•2A920090	FRONT LEVER, FIXING	2	2	2
	27	•2A727400	JUNCTION WIRING,EJECT SWITCH	1	1	1
●	28	•2A920070	RIGHT SPRING,EJECT HOOK	1	1	1
●	29	•2A920080	LEFT SPRING,EJECT HOOK	1	1	1
●	30	2AZ13170	MOUNT,ORIGINAL HOLDER	2	2	2
●	31	2AZ13321	HOLDER,ORIGINAL	2	2	2
●	32	2A713760	PAD,ORIGINAL HOLDER	2	2	2
●	33	20305130	LABEL L,HIGH TEMPERATURE CAUTION(EXP)	1	1	1
●	34	2A704450	UPPER COVER,EJECT	1	1	1
●	35	2A704460	LOWER COVER,EJECT	1	1	1
●	36	2A704470	RIGHT COVER,EJECT	1	1	1
●	37	2A704480	LEFT COVER,EJECT	1	1	1
●	38	2A721060	GUIDE,TRAY	3	3	3
●	39	2A723101	SEAL,EJECT PARTITION ADIABATIC	1	1	1
	40	2A705110	LABEL,EJECT JAM	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

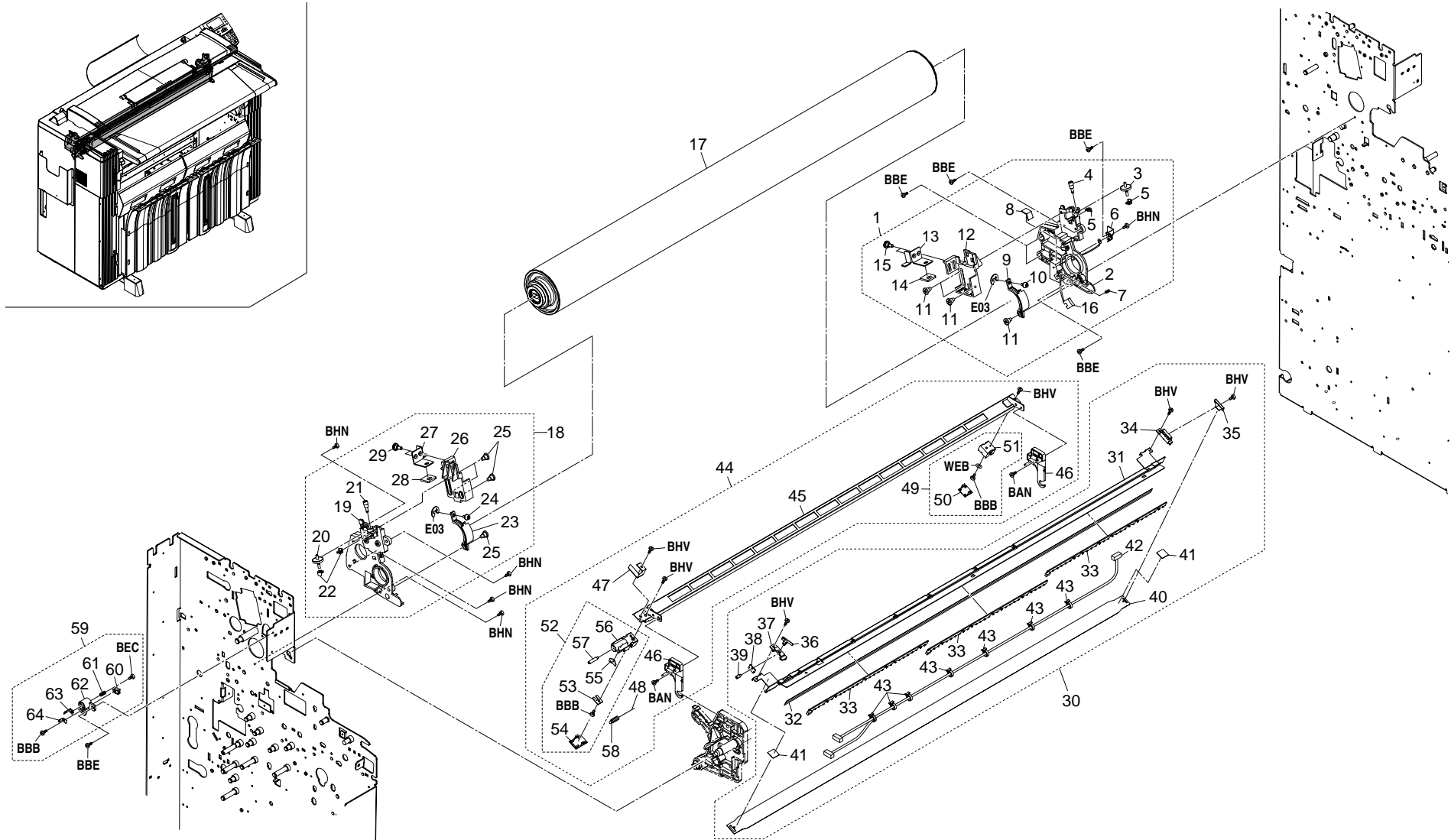


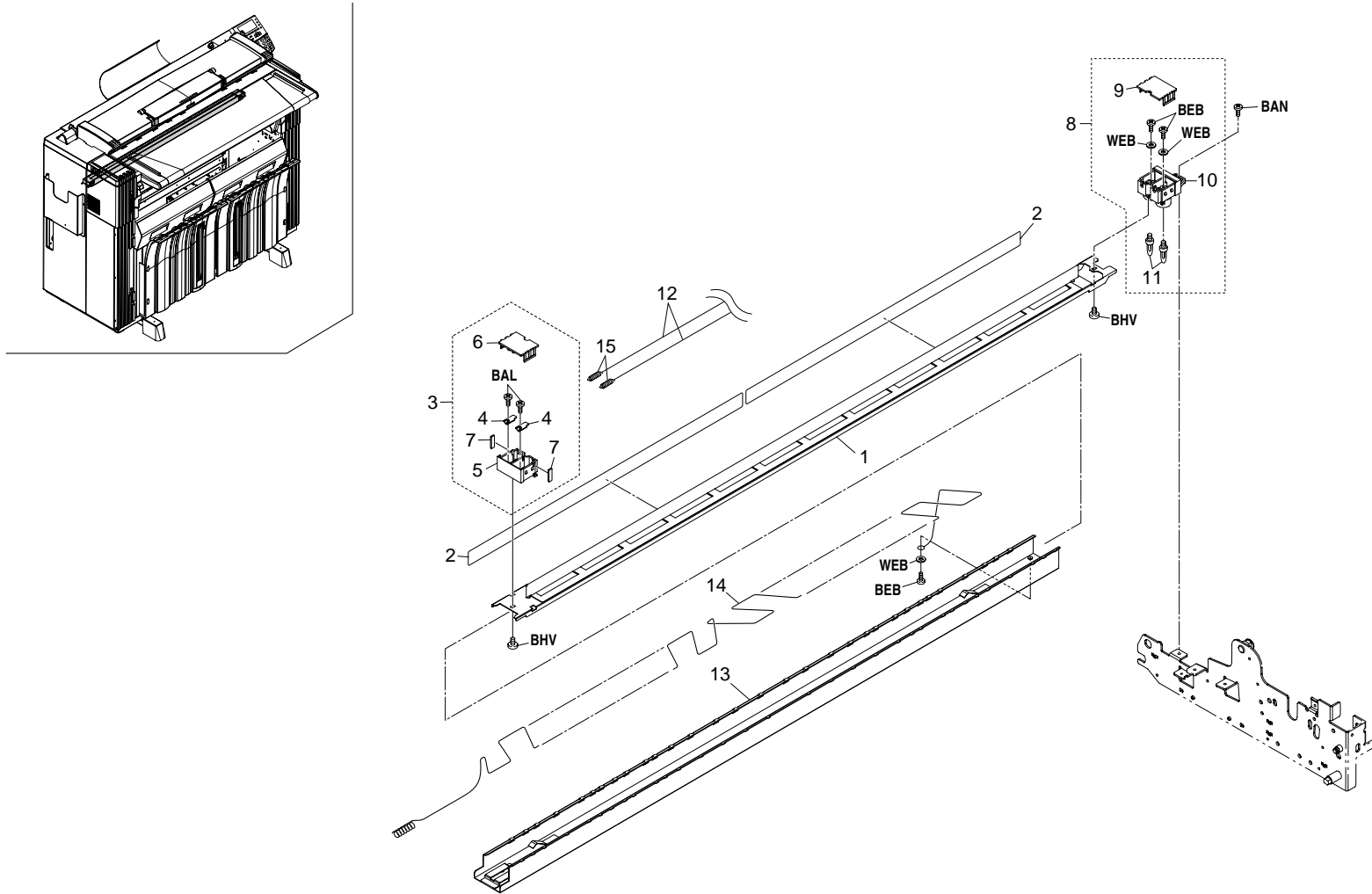
FIG. 7 IMAGING UNIT I

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A700270	RIGHT DRUM HOLDER ASS'Y	1	1	1
	2	*2A708020	RIGHT HOLDER,DRUM	1	1	1
●	3	*2A712070	PIN 48,ADJUSTMENT(M4)	1	1	1
●	4	*2AZ12050	PIN A,ADJUSTMENT	1	1	1
●	5	*65016080	STOP RING E3	2	2	2
	6	*2A708060	GROUND PLATE,DRUM	1	1	1
●	7	*78308200	SPRING DRUM HEATER BRUSH	1	1	1
●	8	*2AZ08100	SEAL,DRUM HOLDER	1	1	1
	9	*2A708040	STOPPER,DRUM	1	1	1
	10	*33408341	PIN,DRUM RETAINING	1	1	1
	11	*34920170	FULCRUM PIN,FIXING	4	4	4
	12	*2A712020	RIGHT ADJUSTING PLATE,LPH	1	1	1
	13	*2A712090	RIGHT RETAINER,LPH	1	1	1
	14	*2A712080	VIBRATION INSULATOR,LPH	1	1	1
	15	*48128606	PIN,WIRE TENSION	2	2	2
●	16	*78624080	DRUM HEATER ELECTRODE ASS'Y	1	1	1
●	17	2A782010	SET,DRUM	1	1	1
	18	2A700280	LEFT DRUM HOLDER ASS'Y	1	1	1
	19	*2A708030	LEFT HOLDER,DRUM	1	1	1
●	20	*2A712070	PIN 48,ADJUSTMENT(M4)	1	1	1
●	21	*2AZ12050	PIN A,ADJUSTMENT	1	1	1
●	22	*65016080	STOP RING E3	2	2	2
	23	*2A708040	STOPPER,DRUM	1	1	1
	24	*33408341	PIN,DRUM RETAINING	1	1	1
	25	*34920170	FULCRUM PIN,FIXING	4	4	4
	26	*2A712030	LEFT ADJUSTING PLATE,LPH	1	1	1
	27	*2A712100	LEFT RETAINER,LPH	1	1	1
	28	*2A712080	VIBRATION INSULATOR,LPH	1	1	1
	29	*48128606	PIN,WIRE TENSION	2	2	2
●	30	2A700460	GRID ASS'Y	1	1	1
	31	*2A710030	SHIELD,GRID	1	1	1
●	32	*2A710040	FILM,CLEANING LAMP	1	1	1
●	33	*2AZ10110	LAMP,CLEANING	3	3	3
	34	*34010191	RIGHT HOUSING,GRID	1	1	1
	35	*34010150	SPRING,GRID	1	1	1
	36	*34010120	GROUND PLATE,GRID	1	1	1
	37	*34010181	LEFT HOUSING,GRID	1	1	1
	38	*34010200	ELECTRODE,GRID	1	1	1
	39	*34010110	PIN,GRID	1	1	1
●	40	*34093141	PARTS GRID CHARGE(SP)	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	41	*34010280	SPACER,GRID	2	2	2
	42	*2A727190	WIRE,CHARGE UNIT	1	1	1
	43	*M0207000	BINDING BAND,KB-100-1	7	7	7
●	44	2A700250	MAIN CHARGER ASS'Y	1	1	1
	45	*2A710010	SHIELD,MAIN	1	1	1
	46	*2A710020	COUPLER,SHIELD MAIN	2	2	2
	47	*34010290	GROUND PLATE,MAIN	1	1	1
●	48	*2A768020	WIRE,CHARGER	1	1	1
●	49	*34068080	RIGHT MAIN HOUSING ASS'Y	1	1	1
	50	**34010101	RIGHT LID,MAIN	1	1	1
	51	**34010090	RIGHT HOUSING,MAIN	1	1	1
●	52	*34093990	SET LEFT MAIN HOUSING	1	1	1
	53	**28210041	ADJUSTER,CHARGER WIRE	1	1	1
	54	**34010080	LEFT LID,MAIN	1	1	1
	55	**34010160	ELECTRODE,MAIN	1	1	1
	56	**34010071	LEFT HOUSING,MAIN	1	1	1
	57	**34010170	PIN,MAIN	1	1	1
●	58	*74710050	SPRING,MAIN CHARGER WIRE	1	1	1
	59	34000200	TERMINAL BASE CHARGER ASS'Y	1	1	1
	60	*34010230	SPRING,ELECTRODE GRID	1	1	1
	61	*34010240	SPRING,ELECTRODE MAIN	1	1	1
	62	*34010060	TERMINAL BASE,CHARGER	1	1	1
	63	*34010210	TERMINAL,MAIN	1	1	1
	64	*34010220	TERMINAL,GRID	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.



*Optional for 120V specifications and European specifications.

FIG. 8 IMAGING UNIT II

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●		2A700481	TRANSFER CHARGER ASS'Y	1	1	1
	1	●34016091	INNER SHIELD,TRANSFER	1	1	1
	2	●74716322	FILM ST CHARGER	2	2	2
●	3	●2AZ68091	LEFT TRANSFER HOUSING ASS'Y(S P)	1	1	1
	4	●●2AZ16190	ELECTRODE,TRANSFER	2	2	2
	5	●●2AZ16171	LEFT HOUSING,TRANSFER	1	1	1
	6	●●28216072	LID,TC HOUSING	1	1	1
●	7	●●74716330	SEAL ST CHARGER HOUSING	2	2	2
●	8	●73368070	FRONT TC HOUSING ASS'Y	1	1	1
	9	●●28216072	LID,TC HOUSING	1	1	1
	10	●●28216051	FRONT HOUSING,TC	1	1	1
●	11	●●41728204	BANANA-TIP CONNECTOR	2	2	2
●	12	●74716280	ST CHARGER WIRE	1	1	1
	13	●2A716100	OUTER SHIELD,TRANSFER	1	1	1
●	14	●2A716220	STRING,TRANSFER CHARGER	1	1	1
●	15	●74710050	SPRING,MAIN CHARGER WIRE	2	2	2

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

FIG. 9 ORIGINAL HOLDER

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A700150	ORIGINAL TABLE ASS'Y(METRIC)		1	1
	1	2A700160	ORIGINAL TABLE ASS'Y(INCH)	1		
	2	*2A707300	SHAFT,ROLL	2	2	2
●	3	*2A713280	TABLE,ORIGINAL(METRIC)		1	1
●	3	*2A713450	TABLE,ORIGINAL(INCH)	1		
●	4	*2A713510	RIGHT CURSOR,ORIGINAL	1	1	1
●	5	*2A713520	LEFT CURSOR,ORIGINAL	1	1	1
	6	*2A713530	MOUNT,ORIGINAL CURSOR	2	2	2
●	7	*2A713580	UPPER SEAL,CURSOR	2	2	2
●	8	*2A713590	LOWER RIGHT SEAL,CURSOR	1	1	1
●	9	*2A713600	LOWER LEFT SEAL,CURSOR	1	1	1
●	10	*2A713610	RIGHT GUIDE,CURSOR	1	1	1
●	11	*2A713620	LEFT GUIDE,CURSOR	1	1	1
●	12	*2A713630	RIGHT COVER,ORIGINAL TABLE	1	1	1
●	13	*2A713640	LEFT COVER,ORIGINAL TABLE	1	1	1
	14	*2A713690	SEAL,MOUNT ORIGINAL CURSOR	2	2	2
●	15	*61806240	BUSHING,GUIDE	4	4	4
●	16	*67823060	HEAT SHIELD SEAL,COOLING FAN	2	2	2
	17	*74712810	REAR GUIDE CHIP ORIGINAL INSERTION	2	2	2
	18	2A700181	ORIGINAL HOLDER ASS'Y	1	1	1
	19	*M2105730	MINIATURE CLAMP,UAMS-07-0	2	2	2
	20	*M2107120	BINDING BAND SG-130	3	3	3
	21	*2A713010	RIGHT FRAME,ORIGINAL	1	1	1
	22	*2A713020	LEFT FRAME,ORIGINAL	1	1	1
	23	*2A713030	STAY,ORIGINAL	1	1	1
●	24	*2A713060	FRONT GUIDE,ORIGINAL	1	1	1
	25	*2A713070	REAR GUIDE,ORIGINAL	1	1	1
	26	*2A713081	RIGHT HOOK,ORIGINAL	1	1	1
	27	*2A713091	LEFT HOOK,ORIGINAL	1	1	1
	28	*2A713110	INNER FULCRUM PLATE,ORIGINAL	2	2	2
	29	*2A713150	INNER PIN,ORIGINAL HOOK(M3)	2	2	2
●	30	*2A713740	INNER UPPER BELT,ORIGINAL	1	1	1
	31	*2A713170	SUPPORT PLATE,ORIGINAL SHUTTER	2	2	2
	32	*2A713180	SHUTTER,ORIGINAL REGISTRATION	1	1	1
	33	*2A713190	FRONT STAY,ORIGINAL	1	1	1
	34	*2A713200	REAR STAY,ORIGINAL	1	1	1
●	35	*2A713230	FRONT ROLLER,ORIGINAL HOLDER	1	1	1
●	36	*2A713240	COVER,ORIGINAL HOLDER	1	1	1
●	37	*2A713250	INNER COVER,ORIGINAL	1	1	1
	38	*2A713260	LEVER,ORIGINAL HOOK	2	2	2

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	39	*2A713430	INNER ROLLER,ORIGINAL HOLDER	1	1	1
●	40	*2A713440	REAR ROLLER,ORIGINAL HOLDER	1	1	1
	41	*2A713710	INNER RIGHT HOOK,ORIGINAL	1	1	1
	42	*2A713720	INNER LEFT HOOK,ORIGINAL	1	1	1
	43	*2A727300	JUNCTION WIRING,ORIGINAL ROLLER SWITCH	1	1	1
●	44	*49021700	BUSHING	2	2	2
	45	*33302070	PIN,SLIDER	2	2	2
●	46	*34013270	SPRING,ORIGINAL ROLLER	2	2	2
●	47	*34806480	STOPPER 6	9	9	9
●	48	*35327400	SWITCH,FEED	1	1	1
●	49	*67322230	BUSHING 8	2	2	2
●	50	*67813111	COLLAR, UPPER MIDDLE ORIGINAL ROLLER	2	2	2
	51	*67813120	FILM,ORIGINAL SWITCH	1	1	1
	52	*71821610	COLLAR,EJECT	1	1	1
●	53	*72107160	BUSHING 6,LOWER REGISTRATION ROLLER	2	2	2
	54	*72418140	SPRING, BLADE	2	2	2
●	55	*2A713730	INNER UPPER PULLEY 28,ORIGINAL	2	2	2
●	56	*77706461	PRESSING SPRING	2	2	2
	57	2A700220	FRONT STAY SCANNER ASS'Y	1	1	1
	58	*M2105730	MINIATURE CLAMP,UAMS-07-0	13	13	13
●	59	*2AZ13070	LOWER BUSHING, ORIGINAL FEED ROLLER	2	2	2
	60	*2A713330	FRONT STAY,SCANNER	1	1	1
	61	*2A727270	JUNCTION WIRING,SCANNER	1	1	1
●	62	*2A727360	REAR SWITCH, ORIGINAL FEED	6	6	6
	63	*67813311	MOUNT,ORIGINAL SWITCH	6	6	6
●	64	2A709010	SENSOR A0,CIS	1	1	1
	65	2A709020	MOUNT,CIS	2	2	2
	66	2A713040	RIGHT MOUNT,ORIGINAL HINGE	1	1	1
	67	2A713050	LEFT MOUNT,ORIGINAL HINGE	1	1	1
	68	2A713310	RIGHT MOUNT,HINGE	1	1	1
	69	2A713320	LEFT MOUNT,HINGE	1	1	1
●	70	67322230	BUSHING 8	4	4	4
●	71	34806480	STOPPER 6	4	4	4
●	72	2A713370	LOWER ROLLER,ORIGINAL	2	2	2
	73	34013070	RIGHT HINGE,ORIGINAL HOLDER	1	1	1
	74	34013080	LEFT HINGE,ORIGINAL HOLDER	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

FIG. 10 OPTICAL SECTION

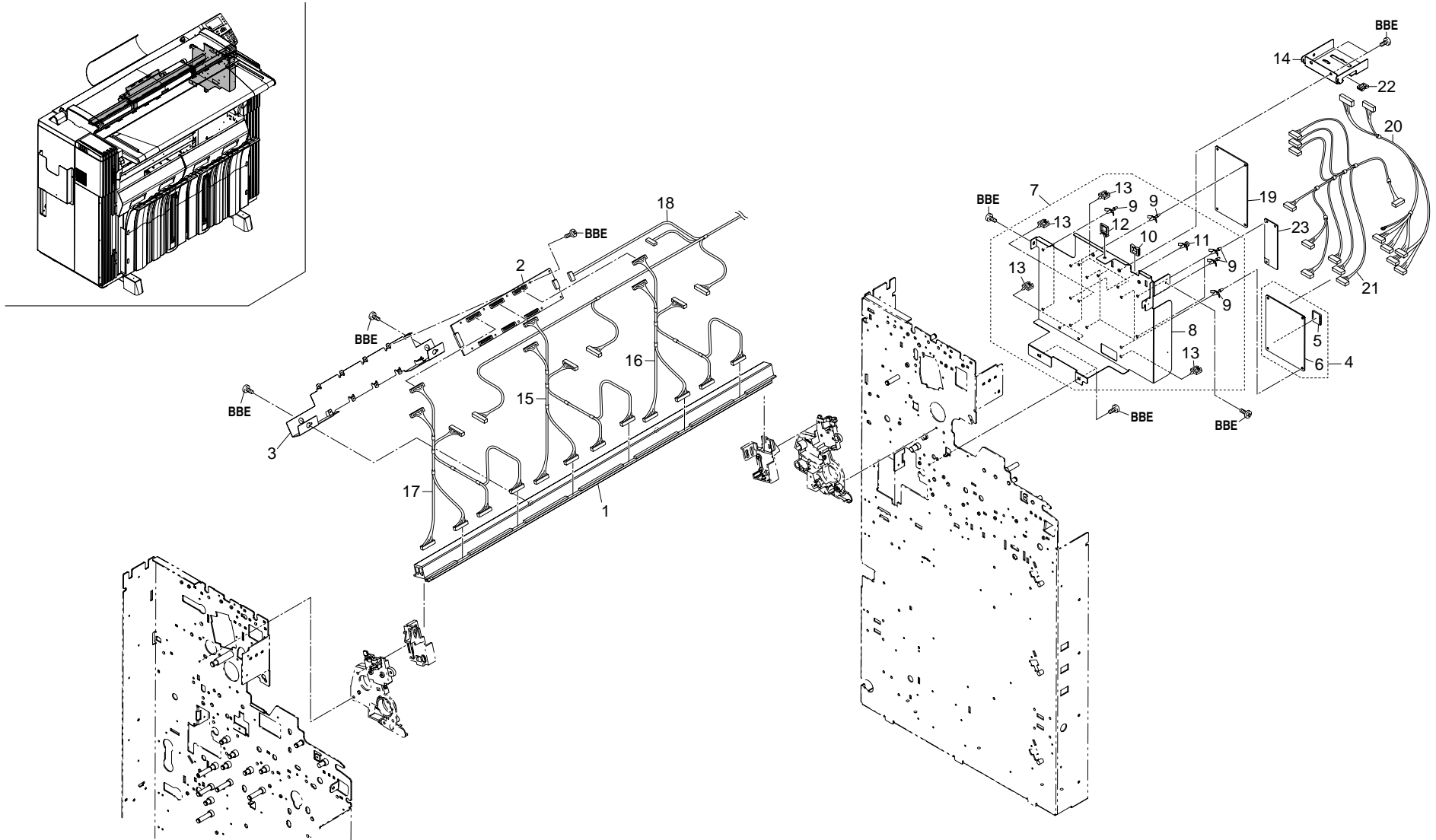


FIG. 10 OPTICAL SECTION

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	1	2A701180	LPH ASS'Y	1	1	1
●	2	2A701020	LPH MAIN PCB ASS'Y	1	1	1
	3	2A726070	MOUNT,HDC PCB	1	1	1
●	4	2A701030	SCANNER MAIN PCB ASS'Y	1	1	1
	5	•2A701140	SCANNER BOOT ROM ASS'Y	1	1	1
	6	•2A728030	SCANNER MAIN PCB	1	1	1
	7	2A701090	MOUNT SCANNER MAIN PCB ASS'Y	1	1	1
	8	•2A726050	MOUNT,SCANNER PCB	1	1	1
	9	•M2108120	SPACER,KGLS-4S	11	11	11
	10	•M2104250	EDGING,EDS-17L(KITAGAWA)	1	1	1
	11	•M2108130	SPACER,KGPS-4S	1	1	1
	12	•M2109150	WIRE SADDLE,HL-28	1	1	1
	13	•M2109200	LOCKING WIRE SADDLE,LWS-3S-2W	7	7	7
	14	2A726120	MOUNT,OPERATION UNIT WIRE	1	1	1
	15	2A727070	INNER WIRE,LPH	1	1	1
	16	2A727090	RIGHT WIRE,LPH	1	1	1
	17	2A727080	LEFT WIRE,LPH	1	1	1
	18	2A727370	JUNCTION WIRING,LPH	1	1	1
●	19	2AZ01110	ORIGINAL MOTOR PCB ASS'Y	1	1	1
	20	2A727240	WIRE,SCANNER OPERATION UNIT	1	1	1
	21	2A727290	WIRE,SCANNER	1	1	1
	22	M2104250	EDGING,EDS-17L(KITAGAWA)	1	1	1
●	23	2A728040	INVERTER PCB	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

FIG. 11 DEVELOPING UNIT

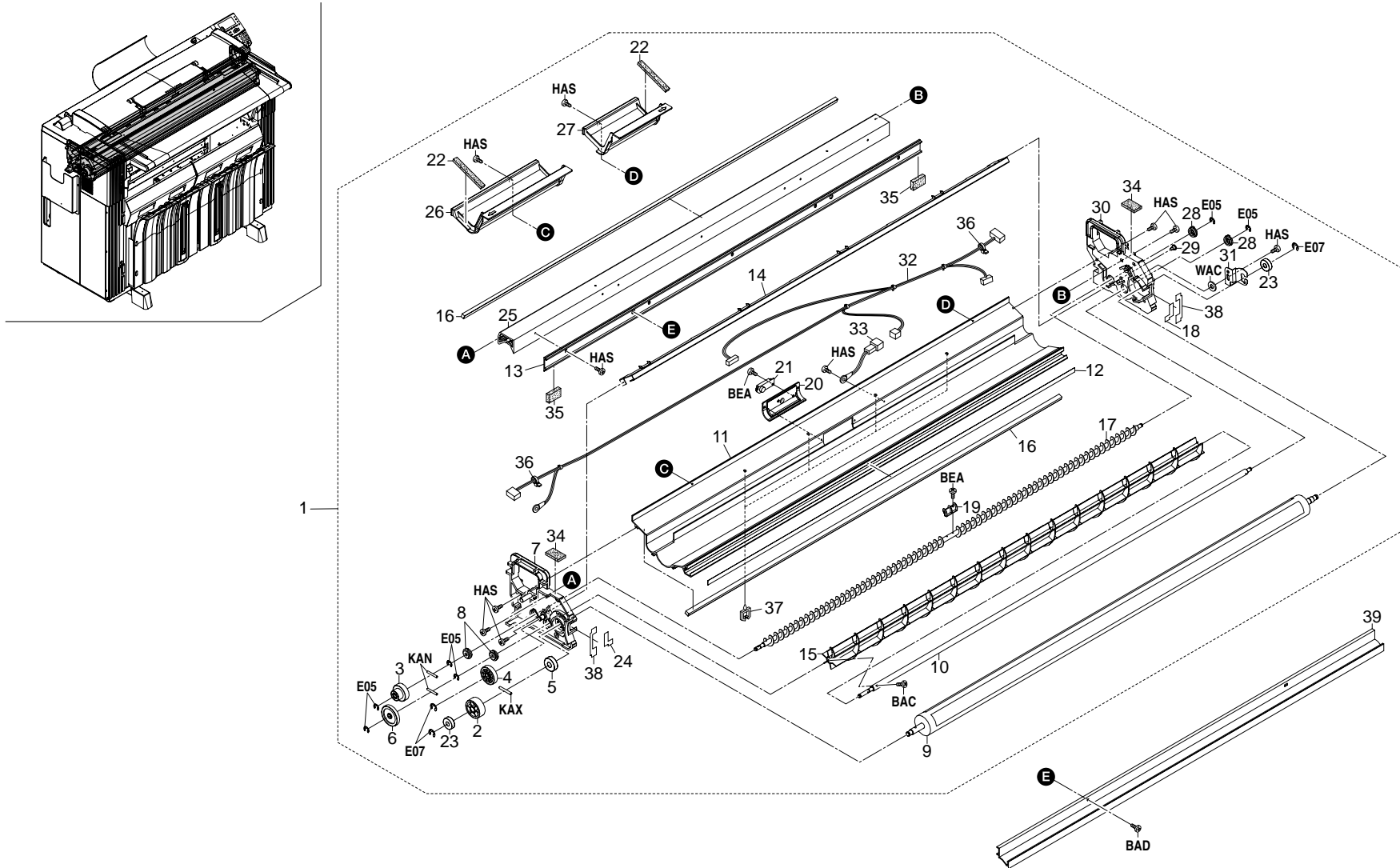


FIG. 11 DEVELOPING UNIT

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	1	2A700380	DEVELOPING ASS'Y	1	1	1
●	2	•2AZ14120	GEAR,DEVELOPING ROLLER	1	1	1
●	3	•2AZ14130	GEAR,DEVELOPING PADDLE	1	1	1
●	4	•2AC22630	GEAR 31,RESISTRATION	1	1	1
●	5	•2A714250	BEARING,DEVELOPING	1	1	1
●	6	•45729434	GEAR,AGITATION ROTOR	1	1	1
	7	•2A714040	LEFT FRAME,DEVELOPING	1	1	1
●	8	•34914370	REAR BUSHING, SPIRAL	2	2	2
	9	•2A714010	ROLLER S,DEVELOPING	1	1	1
	10	•2A714080	SHAFT,DEVELOPING PADDLE	1	1	1
	11	•2A714020	HOUSING,DEVELOPING	1	1	1
●	12	•2A714160	FILM,TONER RECEIVING	1	1	1
	13	•2A714060	DOCTOR BLADE,DEVELOPING	1	1	1
	14	•2A714070	PARTITION,DEVELOPING	1	1	1
	15	•2A714090	PADDLE,DEVELOPING	15	15	15
●	16	•2A714170	SPONGE,DEVELOPING STAY	2	2	2
	17	•2A714100	SPIRAL,DEVELOPING	1	1	1
●	18	•2A714210	RIGHT FILM,DEVELOPING	1	1	1
●	19	•2A768090	AGITATION PLATE FILM ASS'Y(S P)	1	1	1
	20	•2AZ14140	MOUNT,TONER CONTOROL SENSOR	1	1	1
●	21	•35914830	SENSOR,TONER	1	1	1
●	22	•2A714180	UPPER SPONGE,DEVELOPING LID	2	2	2
●	23	•G3006080	BEARING,#608ZZ	2	2	2
●	24	•2A714220	LEFT FILM,DEVELOPING	1	1	1
	25	•2A714050	STAY,DEVELOPING	1	1	1
	26	•2A714130	LEFT LID,DEVELOPING	1	1	1
	27	•2A714120	RIGHT LID,DEVELOPING	1	1	1
	28	•75915090	BUSHING AGITATION ROTOR SHAFT	2	2	2
	29	•34920170	FULCRUM PIN, FIXING	1	1	1
	30	•2A714030	RIGHT FRAME,DEVELOPING	1	1	1
	31	•2AZ14200	TERMINAL,DEVELOPING BIAS	1	1	1
	32	•2A727170	WIRE,DEVELOPING	1	1	1
●	33	•18514340	THERMISTOR,DEVELOPING	1	1	1
●	34	•2AZ14180	UPPER FRONT SPONGE,DEVELOPING	2	2	2
●	35	•2AZ14191	SPONGE,DOCTOR BLADE	2	2	2
	36	•M0207000	BINDING BAND,KB-100-1	2	2	2
	37	•M2109000	WIRE SADDLE,WS-1NS	4	4	4
●	38	•2A714230	SEAL,DEVELOPING LEFT RIGHT	2	2	2
●	39	2A714150	FRONT COVER,DEVELOPING	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

FIG. 12 HOPPER SECTION

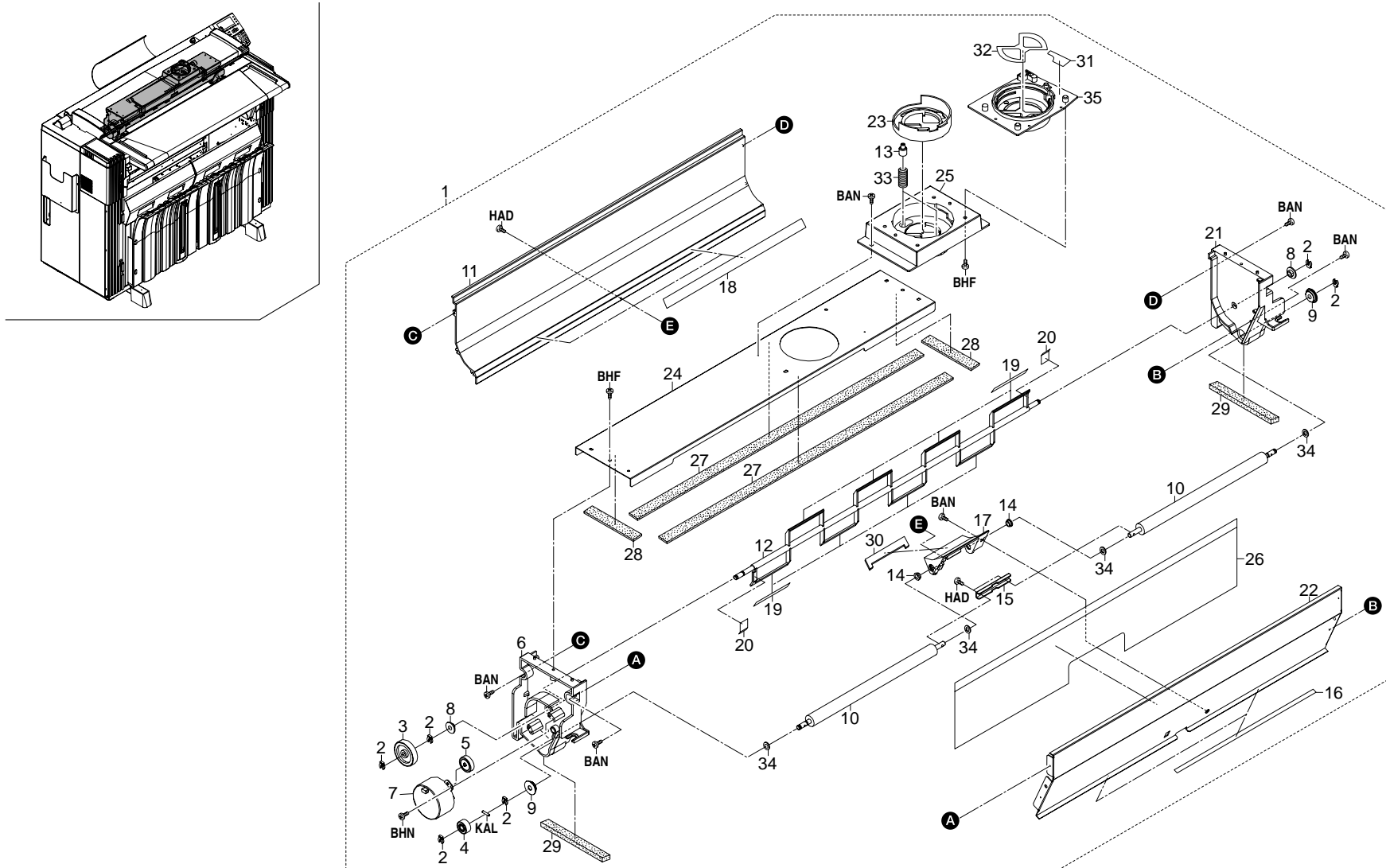


FIG. 12 HOPPER SECTION

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	1	2A700370	HOPPER ASS'Y(USA)	1		
●	1	2A700391	HOPPER ASS'Y		1	1
●	2	•75812080	STOP RING 4	6	6	6
●	3	•45727604	GEAR 34,AGITATION ROLLER	1	1	1
●	4	•29807100	GEAR 16,BYPASS	1	1	1
	5	•2AZ15210	GEAR 20,TONER MOTOR	1	1	1
	6	•2A715030	LEFT FRAME,HOPPER	1	1	1
●	7	•36793270	PARTS,MOTOR TONER SUPPLY(SP)	1	1	1
●	8	•49028116	BUSHING 6,CLEANING UNIT	2	2	2
●	9	•67318070	BUSHING, SPIRAL	2	2	2
●	10	•2AZ15010	ROLLER,TONER SUPPLY	2	2	2
	11	•2A715050	REAR STAY,HOPPER	1	1	1
	12	•2AZ15080	AGITATION BAR,HOPPER	1	1	1
	13	•36715560	STOPPER,HOPPER	2	2	2
●	14	•29822140	BUSHING,DRUM SHAFT	2	2	2
	15	•2AZ15070	JOINT,HOPPER	1	1	1
●	16	•2AZ15110	FILM,TONER SUPPLY	2	2	2
	17	•2AZ15060	INNER SUPPORT PLATE,HOPPER	1	1	1
●	18	•2AZ15120	FILM,HOPPER	2	2	2
●	19	•2AZ15130	INNER FILM,AGITATION	8	8	8
●	20	•2AZ15140	FILM,AGITATION LEFT RIGHT	2	2	2
	21	•2A715020	RIGHT FRAME,HOPPER	1	1	1
	22	•2A715040	FRONT STAY,HOPPER	1	1	1
	23	•2A715110	SHUTTER F,HOPPER(USA)	1		
	23	•2A715130	SHUTTER C,HOPPER(JPN)		1	1
	24	•2A715090	LOWER LID,HOPPER	1	1	1
	25	•2A715100	UPPER LID,HOPPER	1	1	1
●	26	•2AZ15150	FILM,HOPPER STAY	1	1	1
●	27	•2AZ15160	UPPER SPONGE,HOPPER	2	2	2
●	28	•2AZ15170	LEFT RIGHT SPONGE,HOPPER	2	2	2
●	29	•2AZ15190	LOWER SPONGE,HOPPER	2	2	2
●	30	•2AZ15200	SPONGE,HOPPER SUPPORT PLATE	1	1	1
●	31	•36705060	LABEL,TONER SUPPLY	1	1	1
●	32	•36715550	SEAL,HOPPER	1	1	1
●	33	•36715570	SPRING,HOPPER	2	2	2
●	34	•61714410	REAR SEAL,AGITATION PADDLE	4	4	4
	35	•2A715120	UPPER MOUNT BASE F,HOPPER(USA)	1		
	35	•36756181	UPPER MOUNT BASE C,HOPPER (R S)		1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

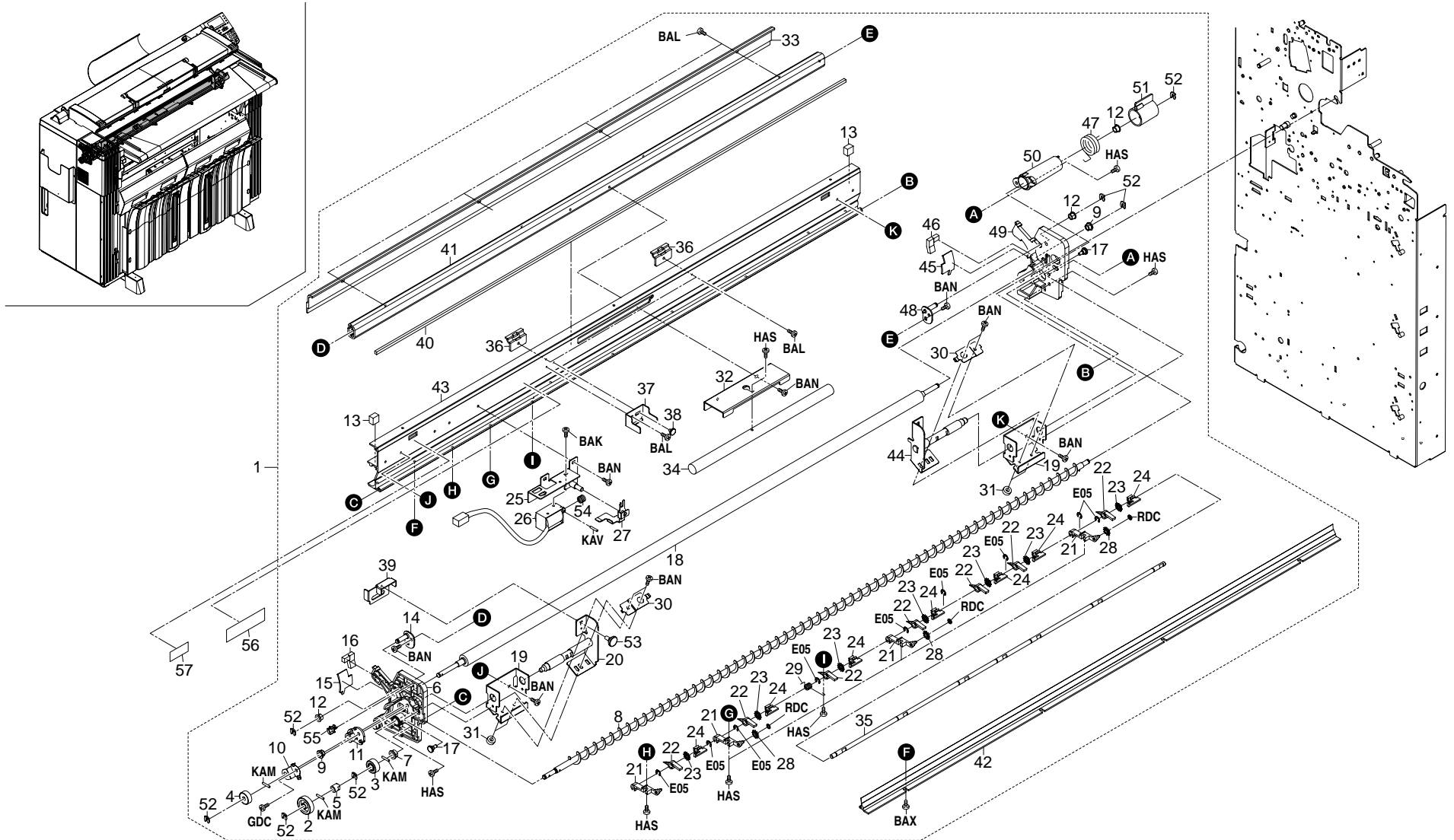


FIG. 13 CLEANING SECTION I

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	1	2A700400	CLEANING ASS'Y	1	1	1
●	2	•36714140	REAR GEAR 25,DEVELOPING	1	1	1
●	3	•36722860	GEAR 18	1	1	1
●	4	•34914210	GEAR 17,MAGNET ROLLER	1	1	1
●	5	•72107160	BUSHING 6,LOWER REGISTRATION ROLLER	1	1	1
●	6	•2A718020	LEFT FRAME,CLEANING	1	1	1
●	7	•49028112	BUSHING 8,LOWER REG.ROLLER	1	1	1
●	8	•2A718080	SPIRAL,CLEANING	1	1	1
●	9	•73210450	BUSH, 6	2	2	2
●	10	•2A718410	GROUND PLATE,FUR BRUSH	1	1	1
●	11	•2A718320	MOUNT,FUR BRUSH	1	1	1
●	12	•29717230	BUSHING 6,FEED BACK	3	3	3
●	13	•2A718450	SHIELD,CLEANING SIDE	2	2	2
●	14	•2A718180	LEFT FULCRUM PLATE,BLADE	1	1	1
●	15	•2A718150	LEFT SEAL,CLEANING	1	1	1
●	16	•2A718470	LEFT SHIELD,CLEANING BLADE SIDE	1	1	1
●	17	•48128606	PIN,WIRE TENSION	2	2	2
●	18	•2A718060	FUR BRUSH,CLEANING	1	1	1
●	19	•2A718350	MOUNT,FULCRUM PIN	2	2	2
●	20	•2A718340	LEFT FULCRUM PLATE,CLEANING RETAINING	1	1	1
●	21	•67816151	BUSHING,SEPARATION	4	4	4
●	22	•78618240	SEPARATION CLAW DRUM	7	7	7
●	23	•67816170	GUIDE,SEPARATION	7	7	7
●	24	•67816160	GUIDE,SEPARATION CLAW	7	7	7
●	25	•67816130	MOUNT,SEPARATION SOLENOID	1	1	1
●	26	•67827360	CLICK SOLENOID	1	1	1
●	27	•2A718090	LEVER,SEPARATION SOLENOID	1	1	1
●	28	•71818200	RATCHET,SEPARATION	3	3	3
●	29	•67816180	SPRING,SEPARATION	1	1	1
●	30	•2A718440	POSITIONING PLATE,MAIN CHARGER	2	2	2
●	31	•2A902020	PROTECTOR,EDGE	4	4	4
●	32	•67818130	MOUNT,WEIGHT	1	1	1
●	33	•2A718040	BLADE,CLEANING	1	1	1
●	34	•67818110	WEIGHT,CLEANING BLADE	1	1	1
●	35	•34016110	SHAFT, SEPARATION	1	1	1
●	36	•2A718530	VIBRATION INSULATOR,CLEANING BLADE	2	2	2
●	37	•2A718500	SLIDE PLATE,BLADE RELEASE	1	1	1
●	38	•72114320	PIN,DEV.UNIT HANDLE	1	1	1
●	39	•2A718360	RETAINER,MAIN CHARGER	1	1	1
●	40	•2A718130	SHIELD,HOUSING	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	41	•2A718050	MOUNT,CLEANING BLADE	1	1	1
●	42	•2A718070	LOWER BLADE,CLEANING	1	1	1
●	43	•2A718030	HOUSING,CLEANING	1	1	1
●	44	•2A718330	RIGHT FULCRUM PLATE,CLEANING RETAINING	1	1	1
●	45	•2A718140	RIGHT SEAL,CLEANING	1	1	1
●	46	•2A718460	RIGHT SHIELD,CLEANING BLADE SIDE	1	1	1
●	47	•2A718120	SPRING,NOZZLE	1	1	1
●	48	•2A718170	RIGHT FULCRUM PLATE,BLADE	1	1	1
●	49	•2A718010	RIGHT FRAME,CLEANING	1	1	1
●	50	•2A718110	NOZZLE,CLEANING	1	1	1
●	51	•2AZ18160	CAP,NOZZLE	1	1	1
●	52	•34806140	STOPPER 4	7	7	7
●	53	•72918050	PIN,BLADE ARM	1	1	1
●	54	•78318330	SPRING SEPARATION CLAW SOLENOID	1	1	1
●	55	•M7009020	WIRE SADDLE,LWS-1N-VOF(TAKEUCHI)	1	1	1
●	56	29705100	CAUTION LABEL,DRUM	1	1	1
●	57	2AG05200	LABEL,HIGH VOLTAGE CAUTION(EXP)	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

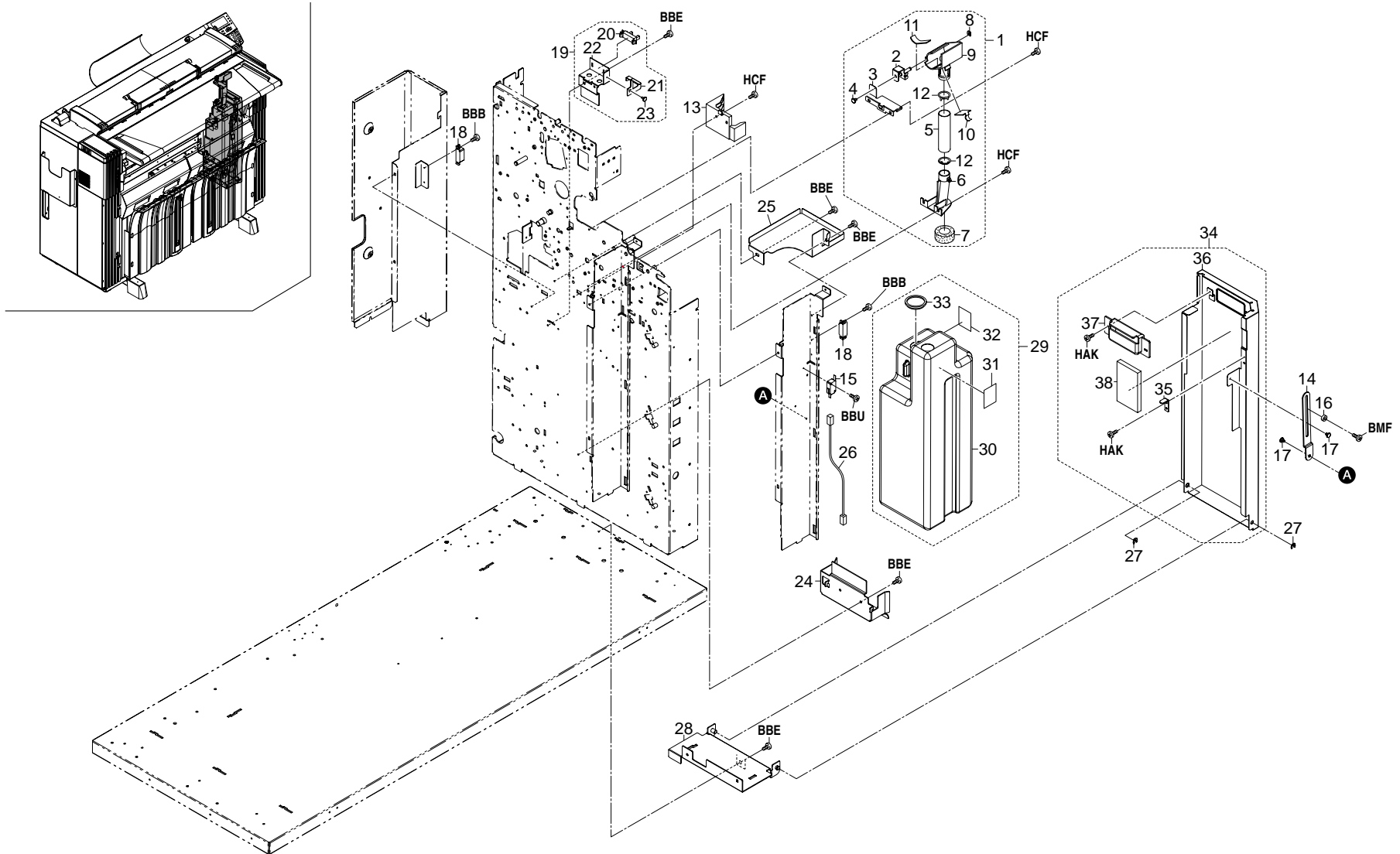


FIG. 14 CLEANING SECTION II

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A700410	DISPOSAL PIPE ASS'Y	1	1	1
	2	•2A718370	JUNCTION PLATE,DUCT	1	1	1
	3	•2A718190	RETAINER,DUCT	1	1	1
	4	•71802210	PIN,DRUM LIFT	1	1	1
	5	•2A718400	COUPLER,TONER DISPOSAL	1	1	1
	6	•2AZ18330	PIPE,TONER DISPOSAL	1	1	1
●	7	•2AZ18360	SEAL,TONER DISPOSAL	1	1	1
	8	•34806140	STOPPER 4	1	1	1
	9	•2AZ18170	DUCT,DISPOSAL TONER	1	1	1
	10	•2A718430	SPRING,DUCT	1	1	1
●	11	•2AZ18390	SEAL,CLEANING DUCT	1	1	1
	12	•2AZ18370	SHIELD,TUBE	2	2	2
	13	2A718520	GUIDE,DISPOSAL TANK	1	1	1
	14	2A718480	ARM,RELEASE	1	1	1
●	15	61727530	INTERLOCK SWITCH A	1	1	1
	16	2A902020	PROTECTOR,EDGE	1	1	1
	17	48129208	PIN,TENSION	2	2	2
	18	44728101	MAGNET CATCHER	2	2	2
●	19	2AZ00340	DISPOSAL TANK DETECTION ASS'Y	1	1	1
	20	•74718390	OVERFLOW SENSOR	1	1	1
	21	•2AZ18230	DETECTION PLATE,DISPOSAL TANK	1	1	1
	22	•2AZ18220	MOUNT,OVERFLOW	1	1	1
	23	•72918050	PIN,BLADE ARM	1	1	1
	24	2A718260	FULCRUM PLATE,DISPOSAL TANK	1	1	1
	25	2A726920	UPPER PARTITION,DISPOSAL TANK	1	1	1
	26	2A727510	RIGHT WIRE,DOOR SWITCH	1	1	1
	27	34806480	STOPPER 6	2	2	2
	28	2A718390	FULCRUM PLATE,COVER DISPOSAL TANK	1	1	1
	29	2A700430	DISPOSAL TANK ASS'Y	1	1	1
	30	•2A718230	TANK,TONER DISPOSAL	1	1	1
	31	•48828112	TAPE,TONER TANK	1	1	1
	32	•36505111	LABEL,TONER DISPOSAL TANK	1	1	1
	33	•67818410	LID,TONER DISPOSAL TANK	1	1	1
	34	2A700440	COVER DISPOSAL TANK ASS'Y	1	1	1
	35	•67804170	PROJECTION,SWITCH	1	1	1
●	36	•2A704030	COVER,DISPOSAL TANK	1	1	1
	37	•2AZ04370	HANDLE,DISPOSAL TANK COVER	1	1	1
●	38	•2A718490	CUSHION,COVER DISPOSAL TANK	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

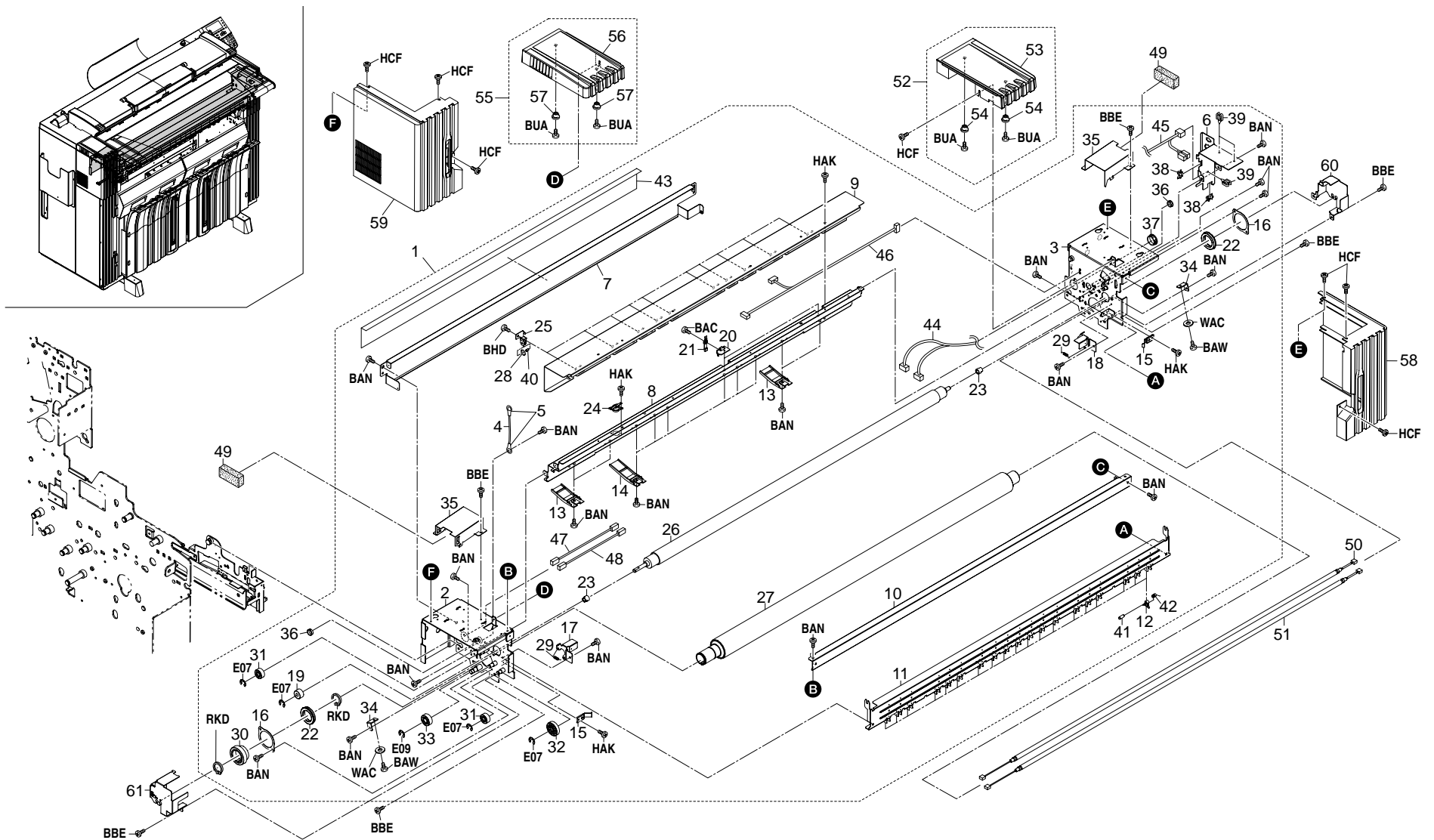


FIG. 15 FIXING SECTION I

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	1	2A700302	FIXING ASS'Y	1	1	1
	2	•2A720041	LEFT FRAME, FIXING	1	1	1
	3	•2A720050	RIGHT FRAME, FIXING	1	1	1
	4	•67401030	GRANDING WIRING ASS'Y	1	1	1
	5	•L0023070	ROUND TYPE TERMINAL, 173636-1	2	2	2
	6	•2A720410	MOUNT, FIXING WIRE	1	1	1
	7	•2A723040	LOWER PARTITION, COOLING	1	1	1
	8	•2A720091	UPPER PARTITION, FIXING	1	1	1
	9	•2A720101	COVER, FIXING	1	1	1
	10	•2A720160	FRONT REINFORCEMENT, FIXING	1	1	1
	11	•2A720190	MOUNT, HEAT ROLLER SEPARATION CLAW	1	1	1
●	12	•2AZ20430	SEPARATION CLAW, HEAT ROLLER	19	19	19
	13	•2A720480	FRONT GUIDE, FIXING	4	4	4
	14	•2AZ20370	FRONT GUIDE, FIXING	6	6	6
	15	•2A720420	FRONT SPRING, COVER	2	2	2
	16	•34020250	HOLDER, BEARING FIXING	2	2	2
	17	•2AZ20280	LEFT MOUNT, SPRING OIL	1	1	1
	18	•2AZ20300	RIGHT MOUNT, SPRING OIL	1	1	1
	19	•2A720440	GEAR 18, OIL ROLLER	1	1	1
	20	•2A720210	UPPER MOUNT, THERMISTOR	2	2	2
●	21	•2A720520	THERMISTOR, FIXING	2	2	2
●	22	•45529400	BEARING, HEAT ROLLER 6806ZZNR	2	2	2
●	23	•29420691	BUSHING A, OIL ROLLER	2	2	2
●	24	•33920810	THERMOSTAT 140, FIXING(B)	1	1	1
●	25	•2AZ20490	MOUNT B, PULLEY ADMISSION	10	10	10
●	26	•2A720300	ROLLER, FIXING OIL	1	1	1
●	27	•2A720010	HEAT ROLLER	1	1	1
●	28	•71818200	RATCHET, SEPARATION	10	10	10
●	29	•76007150	SPRING PAPER PAD PULLEY	2	2	2
●	30	•2AZ22430	GEAR 42, HEAT ROLLER	1	1	1
●	31	•2AZ22410	GEAR 20, IDLE	2	2	2
●	32	•2AC22630	GEAR 31, RESISTRATION	1	1	1
●	33	•2AZ22420	GEAR 24, IDLE	1	1	1
	34	•2AZ20400	PROJECTION, GUIDE ADMISSION	2	2	2
	35	•2A723070	DUCT, COOLING FAN SUB	2	2	2
	36	•M1203220	OPEN BUSHING, OCB-625	2	2	2
	37	•M1203510	OPEN BUSHING, OCB-1000	1	1	1
	38	•M2104200	EDGING EDS-1	2	2	2
	39	•M2105730	MINIATURE CLAMP, UAMS-07-0	3	3	3
	40	•2AZ20390	SHAFT, SEPARATION CLAW FIXING	10	10	10

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	41	•2A720540	SHAFT, SEPARATION CLAW FIXING	19	19	19
●	42	•2A720550	SPRING, SEPARATION CLAW	19	19	19
	43	•2A723091	SEAL, COOLING PARTITION ADIABATIC	1	1	1
	44	•2A727140	WIRE A, DETACHING	1	1	1
	45	•2A727160	WIRE, FIXING	1	1	1
	46	•2A727230	JUNCTION WIRING, FIXING THERMISTOR	1	1	1
	47	•2A727670	JUNCTION WIRING A, FIXING THERMOSTAT	1	1	1
	48	•2A727680	JUNCTION WIRING B, FIXING THERMOSTAT	1	1	1
●	49	34023130	FILTER, COOLING	2	2	2
●	50	2A720390	HEATER 120A, FIXING	1		
●	50	2A720450	HEATER 240A, FIXING		1	1
●	51	2A720401	HEATER 120B, FIXING	1		
●	51	2A720461	HEATER 240B, FIXING		1	1
	52	2A700520	UPPER RIGHT COVER DETACHING ASS'Y	1	1	1
●	53	•2A704410	UPPER RIGHT COVER, DETACHING	1	1	1
	54	•66004210	COLLAR, HINGE	2	2	2
	55	2A700530	UPPER LEFT COVER DETACHING ASS'Y	1	1	1
●	56	•2A704400	UPPER LEFT COVER, DETACHING	1	1	1
	57	•66004210	COLLAR, HINGE	2	2	2
●	58	2A704390	RIGHT COVER, DETACHING	1	1	1
●	59	2A704380	LEFT COVER, DETACHING	1	1	1
	60	2A720140	RIGHT MOUNT, HEATER	1	1	1
	61	2A720150	LEFT MOUNT, HEATER	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

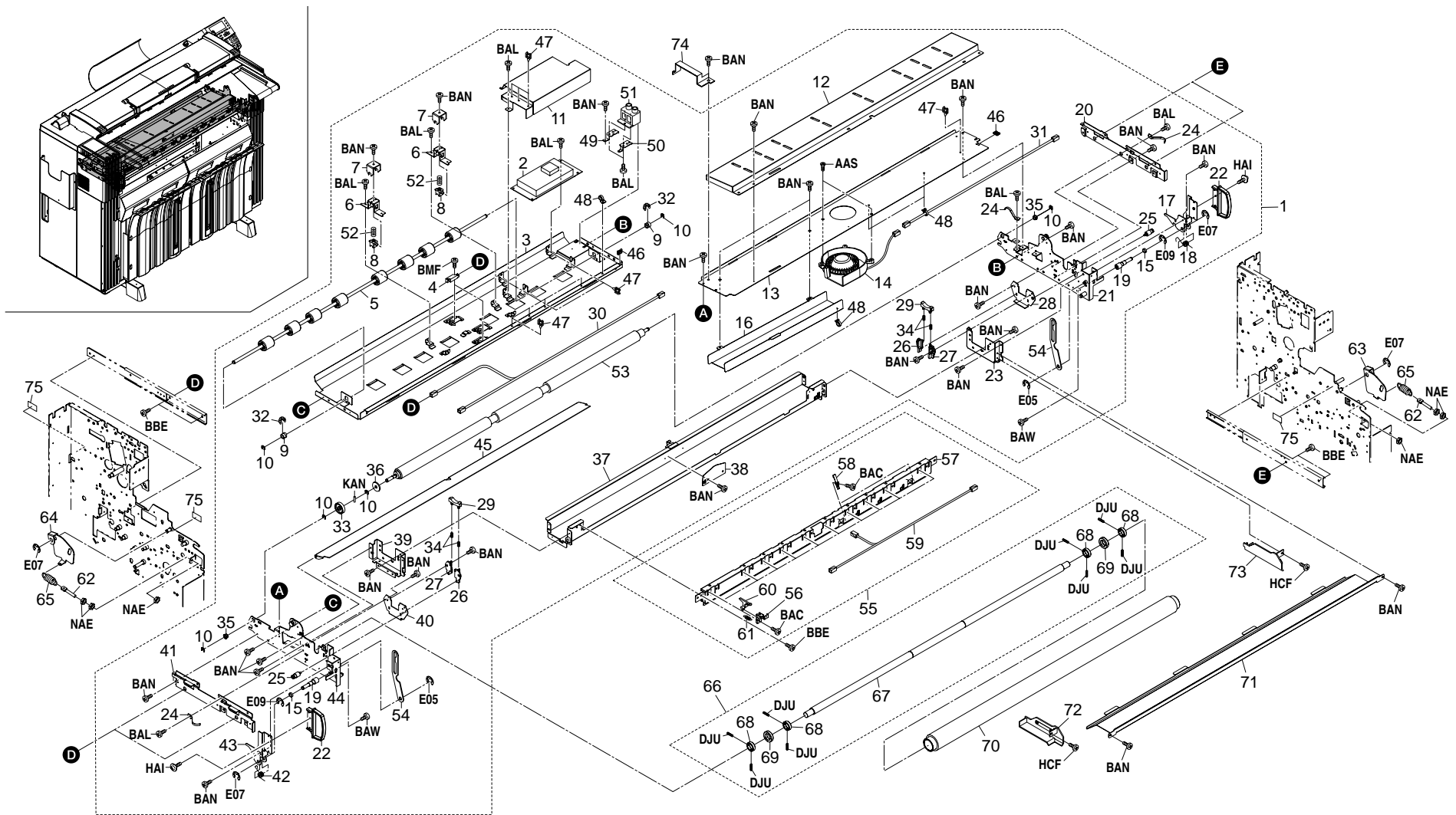


FIG. 16 FIXING SECTION II

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	1	2A700291	DETACHING ASS'Y	1	1	1
●	2	•2A727020	TRANSFORMER,TRANSFER SEPARATION	1	1	1
●	3	•2A706030	UPPER GUIDE,BYPASS	1	1	1
●	4	•63227150	SWITCH L,FEED	2	2	2
●	5	•2A706080	UPPER ROLLER,BYPASS	1	1	1
●	6	•2A706320	SUPPORT PLATE,BYPASS BUSHING	2	2	2
●	7	•2A706380	STOPPER,BYPASS ROLLER	2	2	2
●	8	•2A706330	BUSHING,BYPASS	2	2	2
●	9	•49021700	BUSHING	2	2	2
●	10	•34806480	STOPPER 6	6	6	6
●	11	•2A716200	COVER,TRANSFER HIGH VOLTAGE	1	1	1
●	12	•2A717140	GUIDE,CONVEYING	1	1	1
●	13	•2A717130	MOUNT,CONVEYING FAN	1	1	1
●	14	•67827160	PAPER CONVEYING FAN	1	1	1
●	15	•74702120	COLLAR 12 DETACHABLE SECTION	4	4	4
●	16	•2A717150	DUCT,CONVEYING	1	1	1
●	17	•2A717101	RIGHT LEVER,DETACHING	1	1	1
●	18	•2AZ20210	LEFT SPRING,HOOK FIXING	1	1	1
●	19	•2A717070	PIN,DETACHING(M4)	2	2	2
●	20	•2A717040	RIGHT MOUNT,SLIDER	1	1	1
●	21	•2A717011	RIGHT FRAME,DETACHING	1	1	1
●	22	•2AZ17091	HANDLE,DETACHING	2	2	2
●	23	•2A720060	RIGHT LOWER MOUNT,PARTITION FIXING	1	1	1
●	24	•2A717120	GROUND PLATE,DETACHING	3	3	3
●	25	•48129208	PIN,TENSION	2	2	2
●	26	•67820210	GUIDE A,PRESS ROLLER	2	2	2
●	27	•67820220	GUIDE B,PRESS ROLLER	2	2	2
●	28	•2A720230	RIGHT MOUNT,PRESSURE ROLLER GUIDE	1	1	1
●	29	•2A720330	BUSHING,PRESS ROLLER	2	2	2
●	30	•2A727180	WIRE B,DETACHING	1	1	1
●	31	•2A727260	JUNCTION WIRING,CONVEYING FAN	1	1	1
●	32	•71821600	SPRING,UPPER EJECT ROLLER	2	2	2
●	33	•33922330	GEAR 30,IDLE	1	1	1
●	34	•34020260	SPRING,PRESS ROLLER	4	4	4
●	35	•67322230	BUSHING 8	2	2	2
●	36	•71622150	JOINT PULLEY	1	1	1
●	37	•2A720080	LOWER PARTITION,FIXING	1	1	1
●	38	•2AZ20240	ADJUSTING PLATE,GUIDE ADMISSION	1	1	1
●	39	•2A720070	LEFT LOWER MOUNT,PARTITION FIXING	1	1	1
●	40	•2A720240	LEFT MOUNT,PRESSURE ROLLER GUIDE	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	41	•2A717030	LEFT MOUNT,SLIDER	1	1	1
●	42	•2AZ20200	RIGHT SPRING,HOOK FIXING	1	1	1
●	43	•2A717091	LEFT LEVER,DETACHING	1	1	1
●	44	•2A717021	LEFT FRAME,DETACHING	1	1	1
●	45	•2A720130	GUIDE,FIXING INSERTION	1	1	1
●	46	•M2104260	EDGING,EDS-0607U(KITAGAWA)	2	2	2
●	47	•M2105730	MINIATURE CLAMP,UAMS-07-0	10	10	10
●	48	•M2107120	BINDING BAND SG-130	4	4	4
●	49	•2AZ16130	ELECTRODE,TERMINAL BASE TC	1	1	1
●	50	•2AZ16141	ELECTRODE,TERMINAL BASE AC	1	1	1
●	51	•2AZ16150	TERMINAL BASE,TRANSFER	1	1	1
●	52	•2A706350	SPRING,BYPASS ROLLER	2	2	2
●	53	•2A716080	FRONT ROLLER,TRANSFER	1	1	1
●	54	•2A720180	SUPPORT PLATE,ASS'Y EJECT UNIT	2	2	2
●	55	2A700650	PRESSURE ROLLER SEPARATION CLAW ASS'Y	1	1	1
●	56	•2A720350	MOUNT,PRESSURE ROLLER SEPARATION CLAW	10	10	10
●	57	•2A720470	LOWER MOUNT,THERMISTOR	1	1	1
●	58	•2A720520	THERMISTOR,FIXING	2	2	2
●	59	•2A727410	JUNCTION WIRING,PRESS ROLLER THERMISTOR	1	1	1
●	60	•36720493	CLAW,PRESS ROLLER	10	10	10
●	61	•68320310	SPRING,SEPARATION CLAW	10	10	10
●	62	29720420	ROD,PRESSING SPRING	2	2	2
●	63	2A720270	RIGHT LEVER,SHAFT PRESSURE	1	1	1
●	64	2A720280	LEFT LEVER,SHAFT PRESSURE	1	1	1
●	65	2A720530	SPRING,FIXING	2	2	2
●	66	2A700500	SHAFT PRESSURE ROLLER ASS'Y	1	1	1
●	67	•2A720030	SHAFT,PRESSURE	1	1	1
●	68	•2A720510	COLLAR,PRESS ROLLER	4	4	4
●	69	•36520720	BEARING,PRESS ROLLER	2	2	2
●	70	2A720020	ROLLER,PRESSURE FIXING	1	1	1
●	71	2A704420	LOWER COVER,DETACHING	1	1	1
●	72	2A704430	LOWER LEFT COVER,DETACHING	1	1	1
●	73	2A704440	LOWER RIGHT COVER,DETACHING	1	1	1
●	74	2A716240	RETAINER,TRANSFER	1	1	1
●	75	2AG05200	LABEL,HIGH VOLTAGE CAUTION(EXP)	3	3	3

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

FIG. 17 DRIVING, COLLING SECTION I

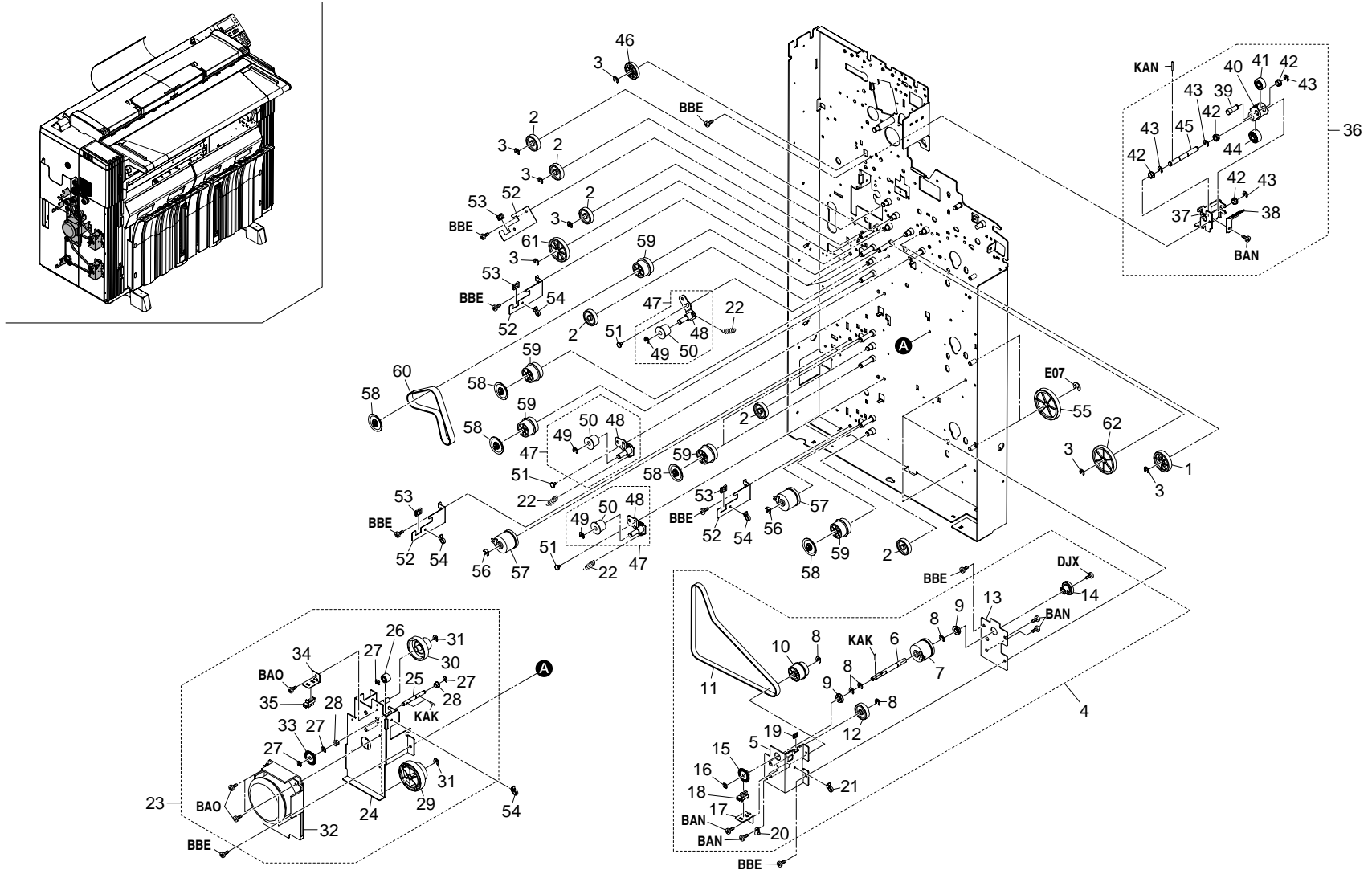


FIG. 17 DRIVING, COLLING SECTION I

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	1	2AC22460	GEAR 40,FEED	1	1	1
●	2	33922330	GEAR 30,IDLE	6	6	6
●	3	34806480	STOPPER 6	8	8	8
	4	2A700730	ROLL UP DRIVE ASS'Y	2	2	2
	5	•2A722120	RETAINER,ROLL UP DRIVE	2	2	2
	6	•2A722150	SHAFT,ROLL UP DRIVE	2	2	2
	7	•2AZ27060	CLUTCH,PAPER FEED	2	2	2
●	8	•34806480	STOPPER 6	10	10	10
●	9	•2AZ22480	BUSHING 8-16,PAPER FEED	4	4	4
●	10	•33922280	PULLEY 32/26,IDLE	2	2	2
●	11	•2A722420	BELT,ROLL UP DRIVE	2	2	2
●	12	•33922330	GEAR 30,IDLE	2	2	2
	13	•2A722110	MOUNT,ROLL UP DRIVE	2	2	2
	14	•67822270	GEAR 16,ROLL DRIVE	2	2	2
	15	•75208110	PULSE SENSOR PLATE	2	2	2
●	16	•34806140	STOPPER 4	2	2	2
	17	•67822230	MOUNT,ROLL PI	2	2	2
●	18	•35327400	SWITCH,FEED	2	2	2
	19	•M2104260	EDGING,EDS-0607U(KITAGAWA)	2	2	2
	20	•M2105740	MINIATURE CLAMP,UAMS-05S-2	2	2	2
	21	•M2107120	BINDING BAND SG-130	2	2	2
●	22	72308120	SPRING, CLEANING BLADE	3	3	3
	23	2A700760	PAPER FEED MOTOR ASS'Y	1	1	1
	24	•2A722170	MOUNT,PAPER FEED MOTOR	1	1	1
	25	•2A722300	SHAFT,ROLL PI	1	1	1
●	26	•66014120	GEAR 14,MAGNET ROLLER	1	1	1
●	27	•34806140	STOPPER 4	4	4	4
●	28	•29717230	BUSHING 6,FEED BACK	2	2	2
●	29	•2AR22080	GEAR 82/35	1	1	1
●	30	•18522230	PULLEY 25/45,IDLE	1	1	1
●	31	•34806480	STOPPER 6	2	2	2
●	32	•2AC22500	MOTOR,MAIN	1	1	1
	33	•75208110	PULSE SENSOR PLATE	1	1	1
	34	•67822230	MOUNT,ROLL PI	1	1	1
●	35	•35327400	SWITCH,FEED	1	1	1
	36	2A700750	TRANSFER DRIVE ASS'Y	1	1	1
	37	•2A722040	MOUNT,TRANSFER DRIVE	1	1	1
	38	•2A722190	PLATE SPRING,TRANSFER DRIVE	1	1	1
	39	•2A722460	SHAFT,TRANSFER DRIVE JOINT	1	1	1
	40	•2A722050	JUNCTION PLATE,TRANSFER DRIVE	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	41	•67822450	GEAR 20,IDLE	1	1	1
●	42	•67322230	BUSHING 8	4	4	4
●	43	•34806480	STOPPER 6	4	4	4
●	44	•67822410	GEAR 22,PRE-TRANSFER DRIVE	1	1	1
	45	•2A722060	SHAFT,TRANSFER DRIVE	1	1	1
●	46	2AZ22490	GEAR 32,TRANSFER DRIVE	1	1	1
	47	2A700700	TENSION PLATE PAPER FEED ASS'Y	3	3	3
	48	•2A722320	TENSION PLATE,PAPER FEED DRIVE	3	3	3
●	49	•34806480	STOPPER 6	3	3	3
●	50	•74322350	PULLEY,DRIVE TENSION	3	3	3
	51	71802210	PIN,DRUM LIFT	3	3	3
	52	2A722310	RETAINER,CLUTCH	4	4	4
	53	M2104200	EDGING EDS-1	4	4	4
	54	M2107120	BINDING BAND SG-130	4	4	4
●	55	2A707190	GEAR 40,ROLL DRIVE	2	2	2
●	56	33906630	STOPPER 5,RING	2	2	2
●	57	2AZ27060	CLUTCH,PAPER FEED	2	2	2
●	58	2A722350	FLANGE 36,PULLEY	7	7	7
	59	2A722490	PULLEY 32/30	7	7	7
●	60	2A722380	BELT,PAPER FEED DRIVE	1	1	1
●	61	2AC22450	GEAR 47,FEED	1	1	1
●	62	33915240	GEAR,CARTRIDGE DRIVE IDLE	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

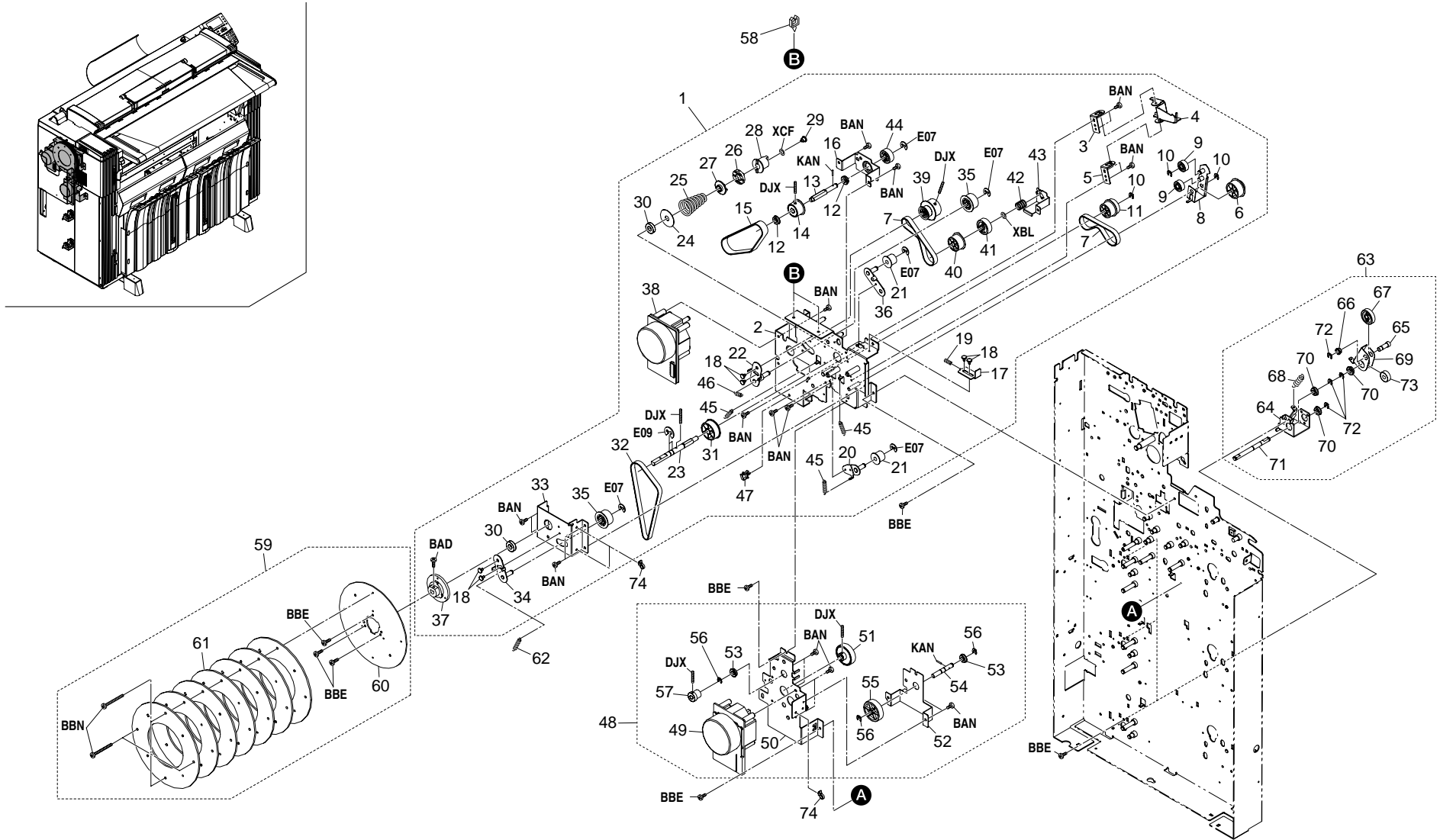


FIG. 18 DRIVING, COLLING SECTION II

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A700770	IMAGE FORMATION DRIVE ASS'Y	1	1	1
	2	•2A722180	MOUNT,IMAGE FORMATION DRIVE	1	1	1
	3	•2A722470	UPPER SUPPORT PLATE,DRUM RELEASE	1	1	1
	4	•2A222150	HOLDER,DRUM JOINT	1	1	1
	5	•2A722480	LOWER SUPPORT PLATE,DRUM RELEASE	1	1	1
●	6	•2A722400	PULLEY 36/22,CLEANING DRIVE	1	1	1
●	7	•2A722410	BELT,CLEANING DRIVE	2	2	2
	8	•2A722140	JOINT,CLEANING DRIVE	1	1	1
●	9	•67822450	GEAR 20,IDLE	2	2	2
●	10	•34806480	STOPPER 6	3	3	3
●	11	•67822390	PULLEY 32,PRE-TRANSFER DRIVE	1	1	1
●	12	•28107400	BEARING,688ZZNR	2	2	2
	13	•2A722210	SHAFT,DEVELOPING DRIVE	1	1	1
	14	•2A222270	PULLEY 30,DEVELOPING DRIVE	1	1	1
●	15	•2A722370	BELT,DEVELOPING DRIVE	1	1	1
	16	•2A722220	RETAINER,DEVELOPING DRIVE	1	1	1
	17	•2A222170	POSITIONING PLATE,DRUM RELEASE	1	1	1
	18	•71802210	PIN,DRUM LIFT	6	6	6
●	19	•18307530	SPRING,HOOK PAPER FEED	1	1	1
	20	•33922100	TENSION PLATE,DRUM DRIVE	1	1	1
●	21	•74322350	PULLEY,DRIVE TENSION	2	2	2
	22	•2A722270	TENSION PLATE,DEVELOPING DRIVE	1	1	1
	23	•2A722280	SHAFT,DRUM DRIVE	1	1	1
	24	•78622430	WASHER FIXING COUPLER	1	1	1
●	25	•34022070	SPRING,FLYWHEEL	1	1	1
	26	•2A222310	JUNCTION PLATE,DRUM COUPLER	1	1	1
	27	•2A222300	COUPLER,DRUM DRIVE	1	1	1
	28	•2A222320	COUPLER,DRUM FLANGE	1	1	1
	29	•65011860	PIN,ORIGINAL MAT	1	1	1
●	30	•45569005	CENTRAL BEARING	2	2	2
●	31	•2A222250	PULLEY 40,DRUM DRIVE	1	1	1
●	32	•2A722390	BELT,DRUM DRIVE	1	1	1
	33	•2A722240	RETAINER,DRUM DRIVE	1	1	1
	34	•2A222280	TENSION PLATE,DEVELOPING DRIVE	1	1	1
●	35	•2A222330	PULLEY 32,IDLE	2	2	2
	36	•67822380	TENSION PLATE,PRE-TRANSFER DRIVE	1	1	1
	37	•18522331	RETAINER,FLYWHEEL	1	1	1
●	38	•33427020	FIXING MOTOR	1	1	1
	39	•2A722010	PULLEY 24/37,MAIN	1	1	1
●	40	•34022240	PULLEY 32,TRANSFER	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	41	•34022250	GEAR 30,TRANSFER	1	1	1
●	42	•34022231	SPRING,TRANSFER DRIVE	1	1	1
	43	•2A722290	HOLDER,TRANSFER DRIVE	1	1	1
●	44	•2A222340	GEAR 25,DEVELOPING DRIVE	1	1	1
	45	•72418140	SPRING, BLADE	3	3	3
●	46	•65013290	SPRING,SCANNER TENSION	1	1	1
	47	•M2109180	WIRE SADDLE,LWS-1S	1	1	1
	48	2A700780	DRUM MOTOR ASSY	1	1	1
●	49	•2A227030	MOTOR,DRUM	1	1	1
	50	•2A722260	MOUNT,DRUM MOTOR	1	1	1
	51	•2A222220	GEAR 40,DRUM MOTOR	1	1	1
	52	•2A722340	RETAINER,DRUM GEAR	1	1	1
●	53	•28107400	BEARING,688ZZNR	2	2	2
	54	•2A722330	SHAFT,DRUM GEAR	1	1	1
●	55	•2A222210	GEAR 40,DRUM DRIVE	1	1	1
●	56	•34806480	STOPPER 6	3	3	3
	57	•2A222240	PULLEY 17,DRUM DRIVE	1	1	1
	58	M2109200	LOCKING WIRE SADDLE,LWS-3S-2W	2	2	2
	59	2AZ00470	FLYWHEEL ASS'Y	1	1	1
	60	•34022051	FLYWHEEL A	1	1	1
	61	•34022060	FLYWHEEL B	7	7	7
●	62	48528604	TENSION SPRING,CLUTCH	1	1	1
	63	2A700710	ROLL JOINT ASS'Y	3	3	3
	64	•2A722100	MOUNT,ROLL JOINT	3	3	3
	65	•2A722080	SHAFT,ROLL DRIVE JOINT	3	3	3
●	66	•67322230	BUSHING 8	3	3	3
●	67	•33922330	GEAR 30,IDLE	3	3	3
●	68	•48528208	SPRING,BLADE B	3	3	3
	69	•2A722090	JUNCTION PLATE,ROLL DRIVE	3	3	3
●	70	•2A222480	BUSHING 8-16,PAPER FEED	9	9	9
	71	•2A722070	SHAFT,ROLL DRIVE	3	3	3
●	72	•34806480	STOPPER 6	12	12	12
●	73	•45727601	GEAR 20,DEVELOPING UNIT	3	3	3
	74	M2107120	BINDING BAND SG-130	3	3	3

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

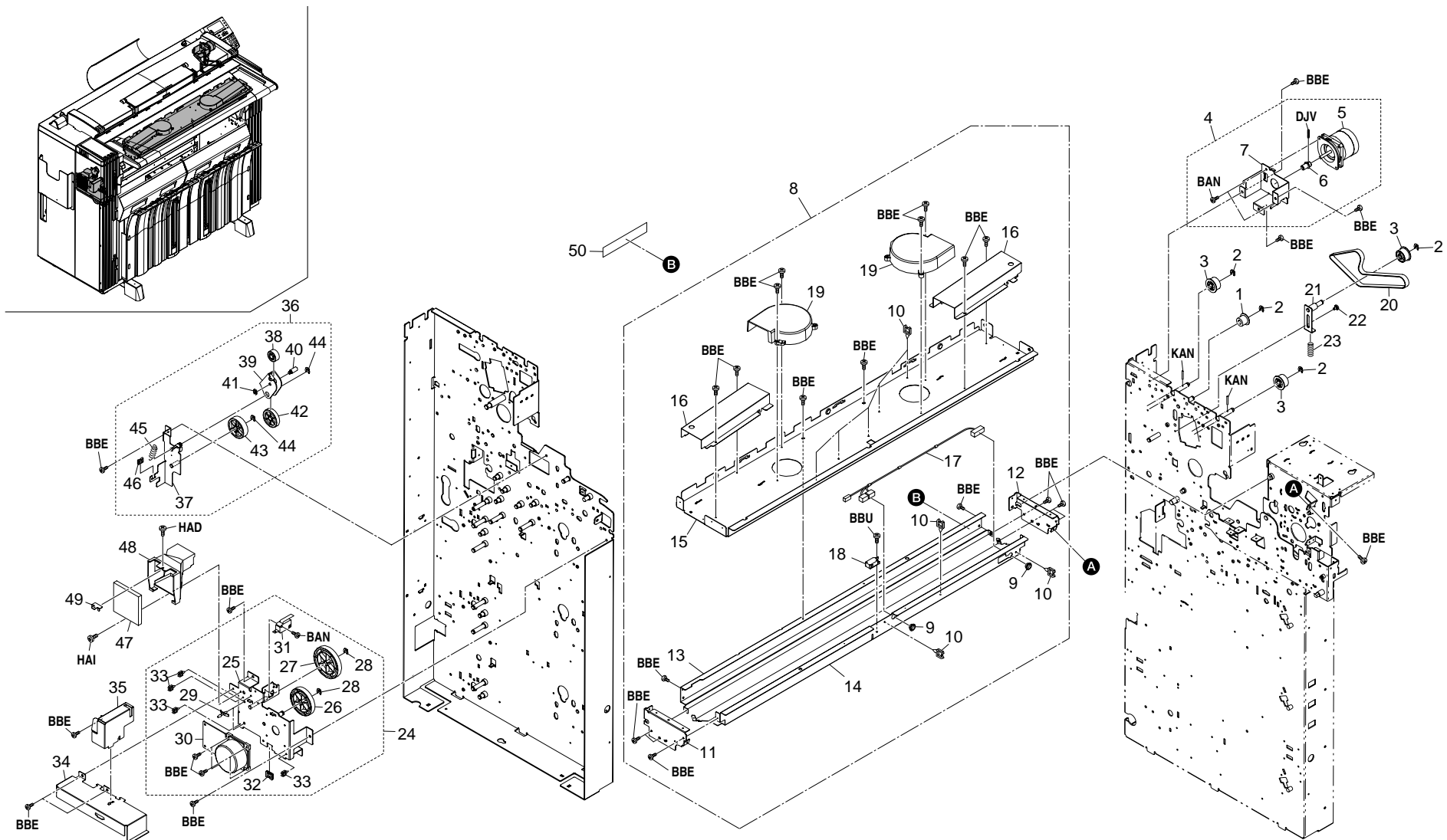


FIG. 19 DRIVING, COLLING SECTION III

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	1	72622141	TENSION PULLEY 20	1	1	1
●	2	34806480	STOPPER 6	4	4	4
●	3	2AZ22500	PULLEY 40, ORIGINAL	3	3	3
	4	2A700660	ORIGINAL MOTOR ASS'Y	1	1	1
●	5	•18527210	MOTOR, EJECT	1	1	1
	6	•18821120	PULLEY, SWITCH BACK MOTOR	1	1	1
	7	•2A722200	MOUNT, ORIGINAL MOTOR	1	1	1
	8	2A700450	COOLING FAN ASS'Y	1	1	1
	9	•M1203240	OPEN BUSHING, OCB-500	2	2	2
	10	•M2105740	MINIATURE CLAMP, UAMS-05S-2	8	8	8
	11	•2A723010	LEFT FRAME, COOLING	1	1	1
	12	•2A723020	RIGHT FRAME, COOLING	1	1	1
	13	•2A723050	REAR PARTITION, COOLING	1	1	1
	14	•2A723030	FRONT PARTITION, COOLING	1	1	1
	15	•2A723060	MOUNT, COOLING FAN	1	1	1
	16	•2A723080	DUCT, COOLING FAN MAIN	2	2	2
	17	•2A727250	JUNCTION WIRING, FIXING FAN	1	1	1
●	18	•61727530	INTERLOCK SWITCH A	1	1	1
●	19	•67827160	PAPER CONVEYING FAN	2	2	2
●	20	2A722360	BELT, ORIGINAL DRIVE	1	1	1
	21	2A722250	TENSION PLATE, ORIGINAL	1	1	1
	22	71802210	PIN, DRUM LIFT	1	1	1
●	23	72308120	SPRING, CLEANING BLADE	1	1	1
	24	2A700690	FIXING MOTOR ASS'Y	1	1	1
	25	•2A722130	MOUNT, FIXING MOTOR	1	1	1
●	26	•2A722020	GEAR 21/72, IDLE	1	1	1
●	27	•2A722030	GEAR 21/63, IDLE	1	1	1
●	28	•34806480	STOPPER 6	2	2	2
	29	•M2108120	SPACER, KGLS-4S	2	2	2
●	30	•2AC22520	MOTOR, PAPER FEED	1	1	1
●	31	•61727530	INTERLOCK SWITCH A	1	1	1
	32	•M2104210	EDGING, EDS-2	1	1	1
	33	•M2105740	MINIATURE CLAMP, UAMS-05S-2	4	4	4
	34	2A726630	COVER, FIXING MOTOR	1	1	1
	35	2A726640	LEFT COVER, INTERLOCK SWITCH	1	1	1
	36	2A700680	FIXING JOINT ASS'Y	1	1	1
	37	•2A722160	MOUNT, FIXING JOINT	1	1	1
●	38	•2AZ22400	GEAR 20, EJECT IDLE	1	1	1
	39	•2AZ22460	JOINT, FIXING DRIVE	1	1	1
	40	•2AZ22470	SHAFT, FIXING JOINT	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	41	•75812080	STOP RING 4	1	1	1
●	42	•34822100	GEAR 35	1	1	1
●	43	•2AZ22210	GEAR 40, DRUM DRIVE	1	1	1
●	44	•34806480	STOPPER 6	2	2	2
●	45	•48528208	SPRING, BLADE B	1	1	1
	46	•M2104260	EDGING, EDS-0607U(KITAGAWA)	1	1	1
●	47	67823080	FILTER, CONVEYING	1	1	1
	48	2A716170	DUCT, TRANSFER	1	1	1
	49	2AZ17120	RETAINER, FILTER	1	1	1
●	50	20305130	LABEL L, HIGH TEMPERATURE CAUTION(EXP)	1		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

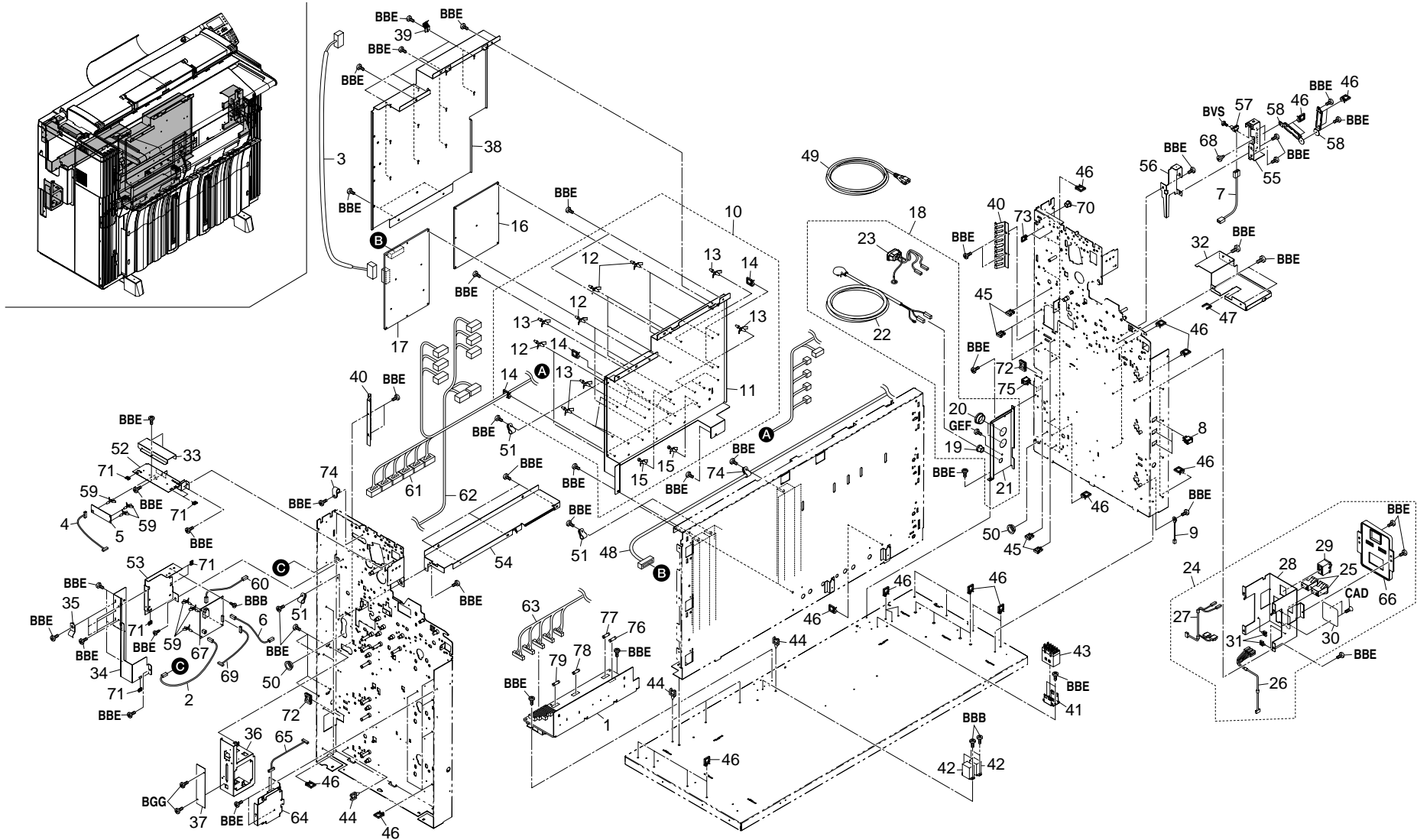


FIG. 20 ELECTRICAL COMPONENTS

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	1	2A701160	POWER SOURCE ASS'Y(100)	1		
●	1	2A701170	POWER SOURCE ASS'Y(200)		1	1
	2	2A727440	WIRE,DEVELOPING BIAS	1	1	1
	3	2A727500	WIRE,LPH DATA	1	1	1
	4	2A727650	LEFT JUNCTION WIRING,INVERTER PCB	1	1	1
●	5	2A728040	INVERTER PCB	1	1	1
	6	34027320	WIRE,GRID	1	1	1
	7	34052750	JUNCTION WIRING,MAIN SWITCH (R C)	1	1	1
●	8	63527320	MAIN SWITCH M	3	3	3
●	9	67814120	THERMISTOR,DEVELOPING UNIT	1	1	1
	10	2A701070	MOUNT MAIN PCB ASS'Y	1	1	1
	11	*2A726010	MOUNT,MAIN PCB	1	1	1
	12	*M2108120	SPACER,KGLS-4S	11	11	11
	13	*M2108130	SPACER,KGPS-4S	9	9	9
	14	*M2109210	LOCKING WIRE SADDLE,LWS-8S-2.5W	10	10	10
	15	*M2108380	SPACER,WLS-06-0	3	3	3
●	16	2A701011	ENGINE MAIN PCB ASS'Y	1	1	1
●	17	2A701040	IPU ASS'Y	1	1	1
	18	2A701111	POWER SOURCE SUPPLY ASS'Y 120	1		
	18	2A701121	POWER SOURCE SUPPLY ASS'Y 230		1	1
	19	*M1203490	STRAIN RELEAF BUSHING,SR-7K-2	1		
	20	*M2103070	BUSHING,DDB-2428(KITAGAWA)	2	2	2
	21	*2AZ26062	MOUNT,POWER CORD	1		
	21	*2A726031	MOUNT 230,POWER CORD		1	1
	22	*36701160	POWER CORD ASS'Y (120)	1		
	23	*36701170	POWER INLET ASS'Y		1	1
	24	2A701060	MAIN SWITCH ASS'Y	1	1	1
●	25	*2AZ27070	COUNTER,TOTAL	2	2	2
	26	*2AZ27280	JUNCTION WIRING,MAIN SWITCH	1	1	1
	27	*2AZ27290	JUNCTION WIRING,MAIN SWITCH MOUNT	1	1	1
	28	*2A726110	MOUNT,MAIN SWITCH	1	1	1
●	29	*36727340	SWITCH,MAIN	1	1	1
	30	*72404230	COVER, KEY COUNTER	1	1	1
	31	*M2105730	MINIATURE CLAMP,UAMS-07-0	2	2	2
	32	2A726131	PROTECTING PLATE,MAIN SWITCH	1	1	1
	33	2A726650	UPPER LEFT SHIELD,CIS WIRE	1	1	1
	34	2A726660	LOWER LEFT SHIELD,CIS WIRE	1	1	1
	35	34026130	GROUND PLATE D,NOIZE	3	3	3
	36	2A726910	MOUNT,SCANNER INTERFACE	1	1	1
	37	2A726151	LID,CABLE WIRE	1	1	1

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	38	2A726090	COVER,MAIN PCB PCB	1	1	1
	39	2AR26360	GROUND PLATE,SCANNER UNIT	11	11	11
	40	2A713671	FRONT GROUND PLATE,SCANNER	2	2	2
	41	34027120	MOUNT BASE,POWER RELAY	1	1	1
●	42	68327260	RELAY,SAFETY SWITCH	2	2	2
●	43	34027070	RELAY 4P,POWER	1	1	1
	44	M2109210	LOCKING WIRE SADDLE,LWS-8S-2.5W	5	5	5
	45	M2109180	WIRE SADDLE,LWS-1S	9	9	9
	46	M2109200	LOCKING WIRE SADDLE,LWS-3S-2W	44	44	44
	47	75726140	BUSHING 21X22	1	1	1
	48	2A727330	WIRE,CIS DATA	1	1	1
	49	2AR27800	POWER CORD(230)		1	
	49	29927231	POWER CODE AS(240)			1
	50	M1203510	OPEN BUSHING,OCB-1000	2	2	2
	51	M2505190	CLAMP,GNK-4N(NIKKO)	3	3	3
	52	2A726610	LEFT MOUNT,INVERTER PCB	1	1	1
	53	2A726620	MOUNT,HIGH VOLTAGE PCB	1	1	1
	54	2A726710	PRTITION,CIS DATA	1	1	1
	55	2A717110	RIGHT MOUNT,DETACHING SWITCH	1	1	1
	56	2A726140	RIGHT COVER,SWITCH DETACHING	1	1	1
●	57	34027190	SWITCH,INTERLOCK	1	1	1
	58	2AZ26160	ARM,DETACHING WIRE	2	2	2
	59	M2108120	SPACER,KGLS-4S	6	6	6
	60	2A727100	WIRE,MAIN HIGH VOLTAGE	1	1	1
	61	2A727110	RIGHT WIRE,MAIN	1	1	1
	62	2A727120	LEFT WIRE,MAIN	1	1	1
	63	2A727130	WIRE,PRIMARY	1	1	1
	64	2A701190	SCANNER POWER SOURCE PCB ASS'Y	1	1	1
	65	2A727150	WIRE,ISU POWER SOURCE	1	1	1
●	66	2A704550	COVER,MAIN SWITCH	1	1	1
●	67	2A727010	TRANSFORMER,MAIN HIGH VOLTAGE	1	1	1
	68	71802210	PIN,DRUM LIFT	1	1	1
	69	2A727430	JUNCTION WIRING,MAIN TRANSFORMER	1	1	1
	70	M1203220	OPEN BUSHING,OCB-625	1	1	1
	71	M2104260	EDGING,EDS-0607U(KITAGAWA)	7	7	7
	72	M2104280	EDGING,EDS-25L(KITAGAWA)	2	2	2
	73	M2109230	WIRE SADDLE,LWS-3S(KITAGAWA)	2	2	2
	74	M2505140	CLAMP,GNK-6N(NIKKO)	2	2	2
●	75	65227040	POWER SOURCE SWITCH	1	1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

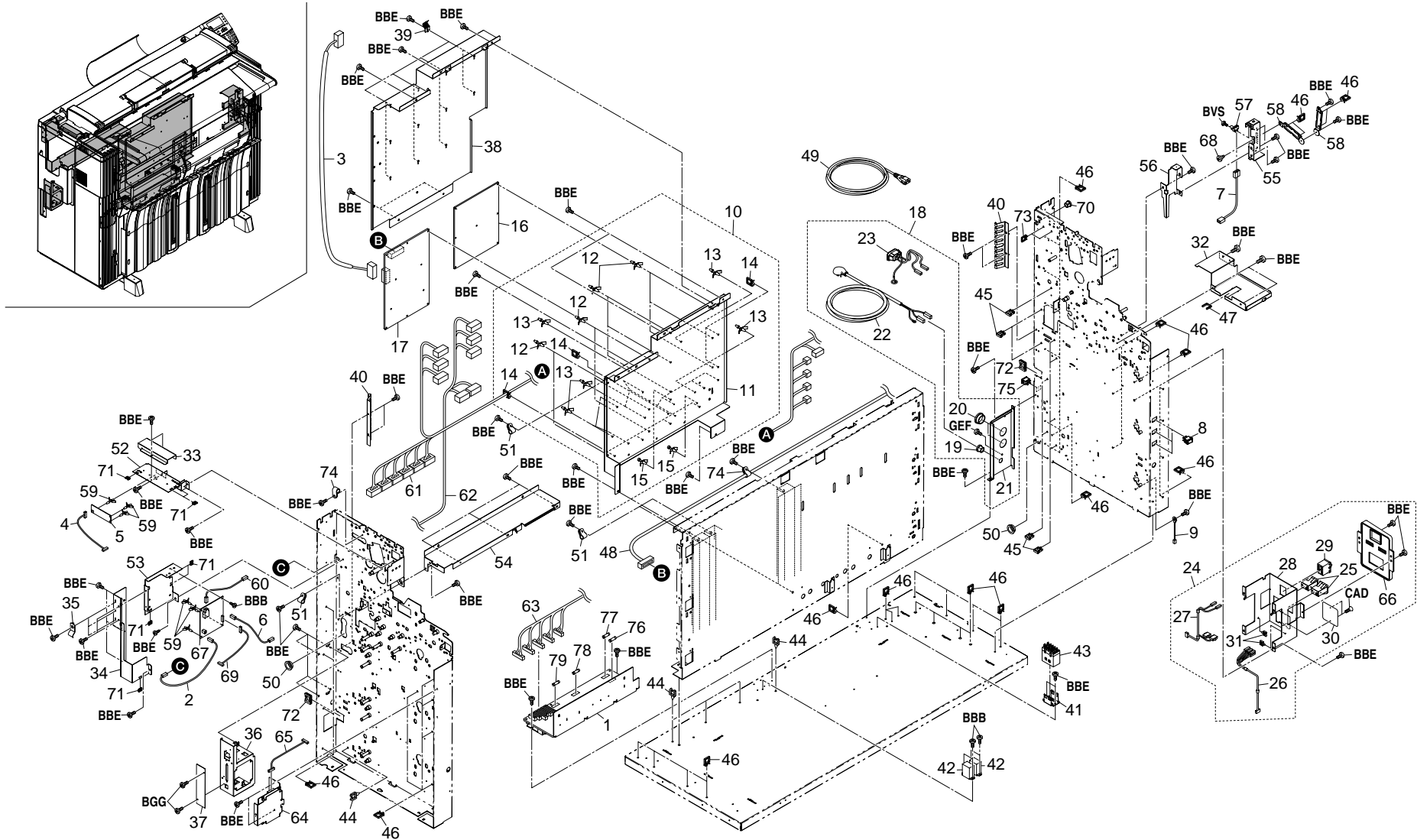


FIG. 20 ELECTRICAL COMPONENTS

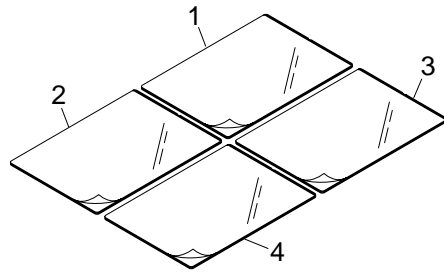
2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	76	M1661000	FUSE 15A,314015	1		
●	76	M1658010	FUSE,218008(LITTEL-FUSE)		1	1
●	77	M1658010	FUSE,218008(LITTEL-FUSE)		1	1
●	78	M1660010	FUSE,237010(LITTEL)	1		
●	78	M1755010	FUSE,S505 5A(BUSSMANN)		1	1
●	79	M1654020	FUSE,237004(LITTEL FUSE)	1		
●	79	M1654030	FUSE,218004(LITTLE-FUSE)		1	1

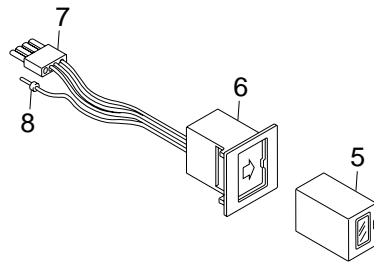
- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

OPTION

CARRIER SHEET

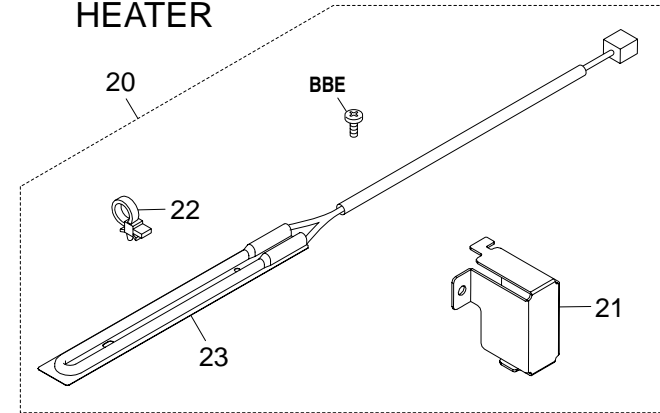


KEY COUNTER

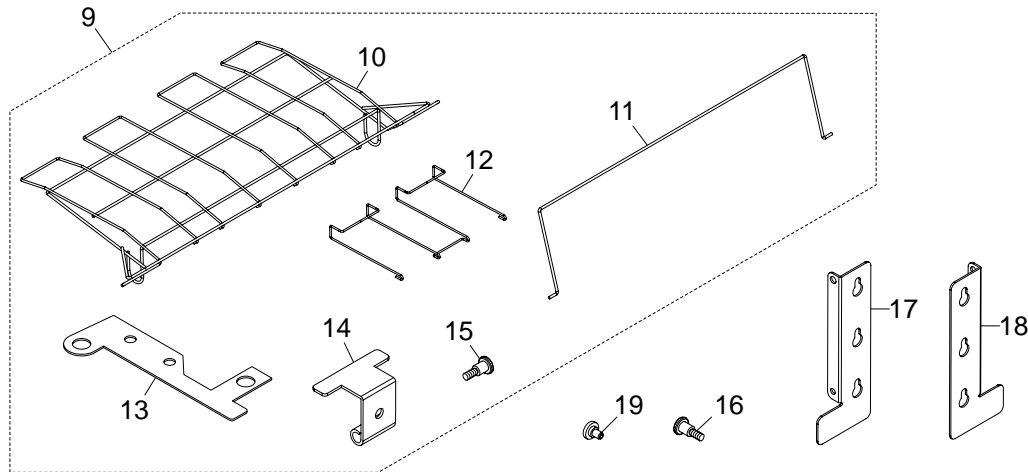


SERVICE PARTS

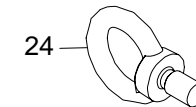
HEATER



ORIGINAL TRAY



BOLT, MACHINE



TOOL

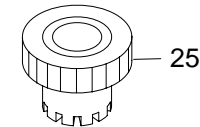


FIG. 21 OPTION & TOOL

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	74760011	ORIGINAL CARRIER SHEET A2		1	1
	1	74760021	ORIGINAL CARRIER SHEET 18X24	1		
	2	74712661	ORIGINAL CARRIER SHEET A1	1	1	1
	3	74760060	ORIGINAL CARRIER SHEET 36X48M	1		
	3	74760050	ORIGINAL CARRIER SHEET A0 M		1	1
	4	74712671	ORIGINAL CARRIER SHEET 24X36	1	1	1
	5	82142540	KEY COUNTER	1	1	1
	6	41529121	SOCKET ASS'Y KEY COUNTER	1	1	1
	7	•41525016	SOCKET,KEY COUNTER	1	1	1
	8	•41529105	PLUG EL 4P	1	1	1
	9	74782110	ORIGINAL TRAY DC-A0/3648	1	1	1
	10	•74760220	TRAY,ORIGINAL	1	1	1
	11	•74760210	SUPPORT BAR,ORIGINAL TRAY	1	1	1
	12	•74760230	STOPPER,ORIGINAL	1	1	1
	13	•74760241	MOUNT,ORIGINAL TRAY	2	2	2
	14	•74760250	HINGE,ORIGINAL TRAY	2	2	2
	15	•48128108	FRONT PIN, FIXING FULCRUM	2	2	2
	16	71802210	PIN, DRUM LIFT	4	4	4
	17	2A768040	LEFT MOUNT, ORIGINAL TRAY	1	1	1
	18	2A768030	RIGHT MOUNT, ORIGINAL TRAY	1	1	1
	19	B1304060	BINDING SCREW BVM4X6 (BLACK)	2	2	2
●	20	2A769700	SET, HEATER DEHUMIDIFIER 240 (2A7)		1	1
	21	•2A706360	COVER, HEATER CONNECTOR		1	1
	22	•M2107120	BINDING BAND SG-130		2	2
●	23	•2A727490	HEATER, DEHUMIDIFIER (240)		1	1
	24	67868010	BOLT, MACHINE	4	4	4
	25	2AZ68100	HANDLE, DEVELOPING DRIVE	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

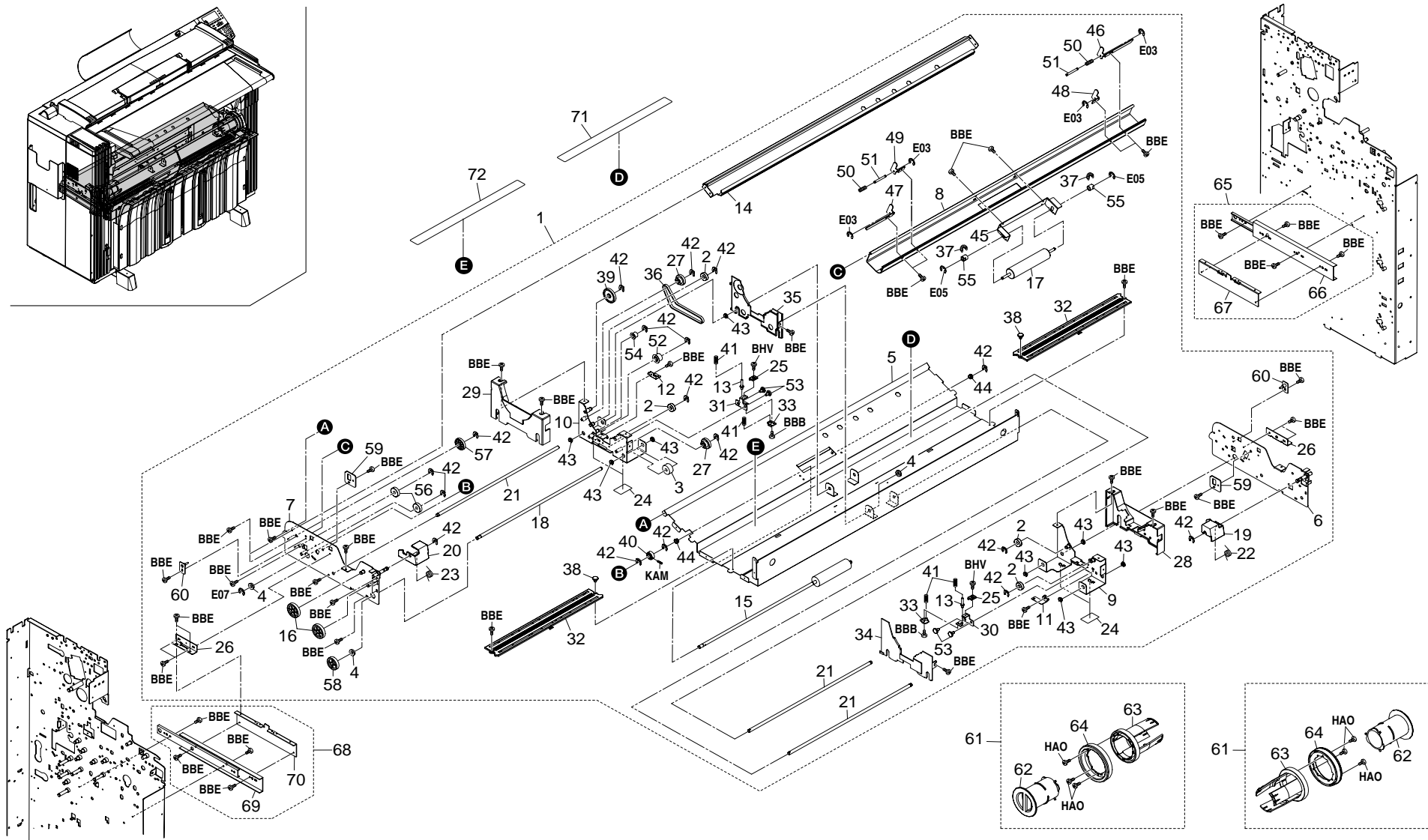


FIG. 22 ROLL UNIT I

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	2A700170	ROLL ASS'Y(METRIC)		2	2
	1	2A700510	ROLL ASS'Y(INCH)	2		
●	2	●G3006080	BEARING,#608ZZ	8	8	8
●	3	●2AG18050	GEAR 25,CLEANING DRIVE	2	2	2
●	4	●2AZ22480	BUSHING 8-16,PAPER FEED	6	6	6
	5	●2A707010	BASE,ROLL	2	2	2
	6	●2A707020	RIGHT FRAME,ROLL	2	2	2
	7	●2A707030	LEFT FRAME,ROLL	2	2	2
	8	●2A707400	UPPER GUIDE ROLL PAPER FEED	2	2	2
	9	●2A707050	RIGHT FRAME,ROLL GUIDE	2	2	2
	10	●2A707060	LEFT FRAME,ROLL GUIDE	2	2	2
	11	●2A707070	RIGHT SUPPORT PLATE,CURSOR	2	2	2
	12	●2A707080	LEFT SUPPORT PLATE,CURSOR	2	2	2
	13	●2A707090	SUPPORT BAR,SIDE GUIDE	4	4	4
	14	●2A707100	UPPER REINFORCEMENT,PAPER FEED	2	2	2
●	15	●2A707180	LOWER ROLLER,ROLL PAPER FEED	2	2	2
●	16	●2A707200	GEAR 26,ROLL DRIVE	4	4	4
●	17	●2A707210	UPPER ROLLER,ROLL PAPER FEED	2	2	2
	18	●2A707270	SHAFT,ROLL UNIT DRIVE	2	2	2
	19	●2A707280	RIGHT HOOK,ROLL	2	2	2
	20	●2A707290	LEFT HOOK,ROLL	2	2	2
	21	●2A707300	SHAFT,ROLL	6	6	6
●	22	●2A707310	RIGHT SPRING,HOOK	2	2	2
●	23	●2A707320	LEFT SPRING,HOOK	2	2	2
	24	●2A707370	SEAL,ROLL GUIDE	8	8	8
	25	●2A707380	KNOB,ROLL SUPPORT	4	4	4
	26	●2A707410	MOUNT ROLL	4	4	4
●	27	●2A707510	PULLEY,ROLL UNIT	4	4	4
	28	●2A707520	RIGHT COVER,ROLL GUIDE	2	2	2
	29	●2A707530	LEFT COVER,ROLL GUIDE	2	2	2
	30	●2A707540	RIGHT POSITIONING PLATE,ROLL SUPPORT	2	2	2
	31	●2A707550	LEFT POSITIONING PLATE,ROLL SUPPORT	2	2	2
	32	●2A707560	RAIL,ROLL CURSOR	4	4	4
	33	●2A707570	STOPPER,ROLL SUPPORT	4	4	4
	34	●2A707580	INNER RIGHT COVER,ROLL GUIDE	2	2	2
	35	●2A707590	INNER LEFT COVER,ROLL GUIDE	2	2	2
●	36	●2A722440	BELT,ROLL UNIT	2	2	2
●	37	●48521523	PRESSING SPRING	4	4	4
	38	●48129208	PIN,TENSION	4	4	4
●	39	●45729502	IDLE GEAR 40	2	2	2

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
●	40	●29822350	GEAR 20T,DRIVE	2	2	2
●	41	●34020260	SPRING,PRESS ROLLER	8	8	8
●	42	●34806480	STOPPER 6	32	32	32
●	43	●61806240	BUSHING,GUIDE	16	16	16
●	44	●67322230	BUSHING 8	4	4	4
	45	●67807370	MOUNT B,PAPER FEED ROLLER	2	2	2
	46	●67807581	RIGHT LEVER, ROLL PAPER FEED	2	2	2
	47	●67807591	LEFT LEVER, ROLL PAPER FEED	2	2	2
	48	●67807600	RIGHT LEVER,ROLL PAPER FEED RETAINING	2	2	2
	49	●67807610	LEFT LEVER,ROLL PAPER FEED RETAINING	2	2	2
	50	●67807690	SPRING,PAPER FEED LEVER	4	4	4
	51	●67807760	PIN,LEVER PAPER FEED	4	4	4
●	52	●68322210	PULLEY,21 IDLE	2	2	2
	53	●71802210	PIN,DRUM LIFT	8	8	8
●	54	●71808260	PULLEY,DRUM TENSION	2	2	2
●	55	●72107160	BUSHING 6,LOWER REGISTRATION ROLLER	4	4	4
●	56	●72422192	GEAR, IDLE 25	4	4	4
●	57	●74322340	GEAR 32,DUPLIX	2	2	2
●	58	●74714130	GEAR 23 SPIRAL ROLLER	2	2	2
	59	●2A707430	POSITIONING PLATE PAPER FEED GUIDE	4	4	4
	60	●2A707420	FULCRUM PLATE PAPER FEED GUIDE	4	4	4
●	61	2A700420	ROLL FLANGE ASS'Y	4	4	4
	62	●2A707120	FLANGE A,ROLL	4	4	4
	63	●2A707130	FLANGE B,ROLL	4	4	4
	64	●2A707220	FLANGE C,ROLL	4	4	4
	65	2A700800	RIGHT SLIDER ASS'Y	1	1	1
	66	●2A707160	SLIDER,ROLL	1	1	1
	67	●2A707360	MOUNT,SLIDER	1	1	1
	68	2A700810	LEFT SLIDER ASS'Y	1	1	1
	69	●2A707160	SLIDER,ROLL	1	1	1
	70	●2A707360	MOUNT,SLIDER	1	1	1
●	71	2A707460	RIGHT LABEL,ROLL SIZE(INCH)	1		
●	71	2A707440	RIGHT LABEL,ROLL SIZE(METRIC)		1	1
●	72	2A707470	LEFT LABEL,ROLL SIZE(INCH)	1		
●	72	2A707450	LEFT LABEL,ROLL SIZE(METRIC)		1	1

- Parts with "●" are component parts or sub-assemblies of the assembly appearing immediately above them.
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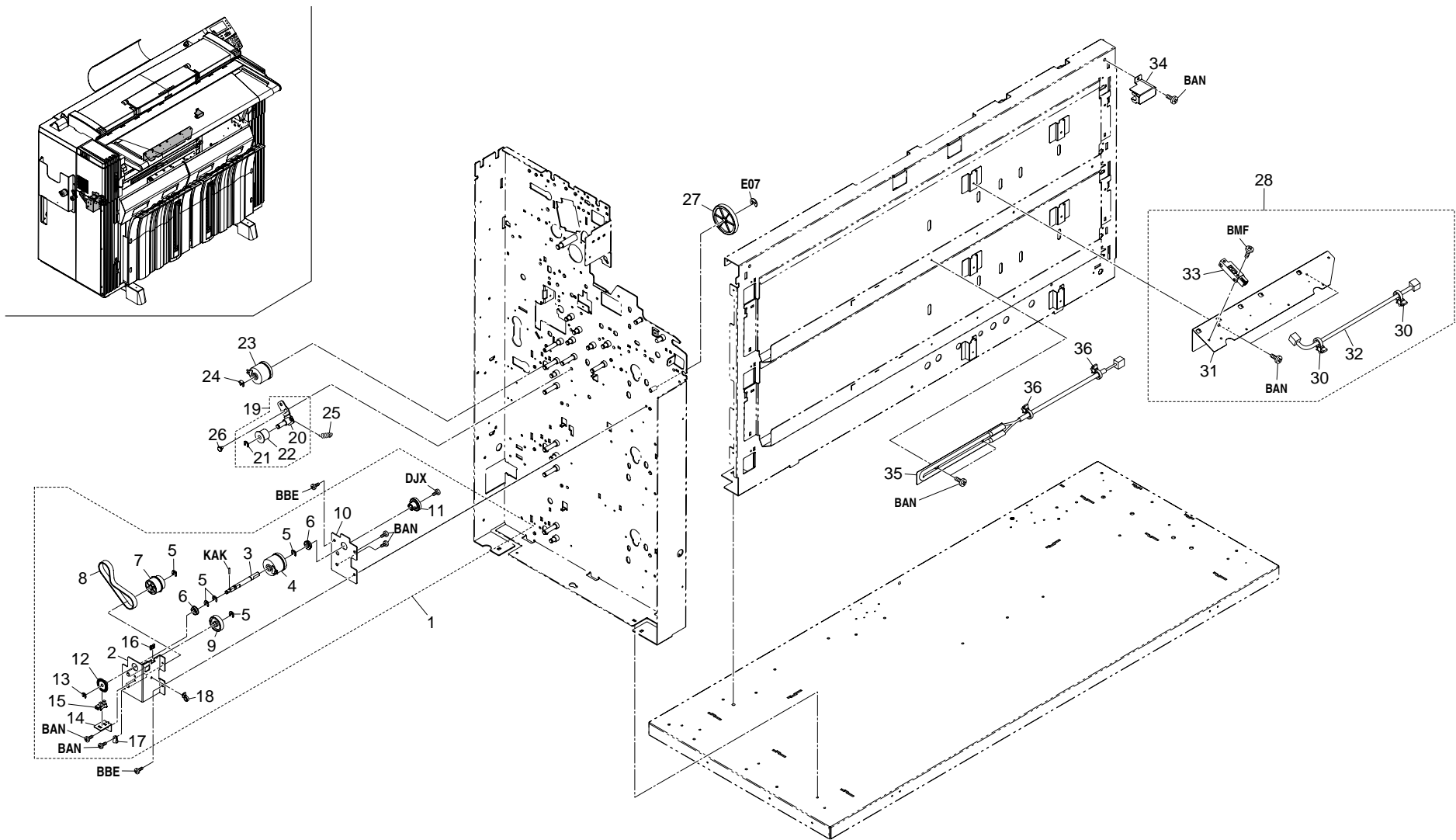


FIG. 23 ROLL UNIT II

2A7

SP	Ref. No.	Part. No.	Description	Quantity		
				120V	230V	240V
	1	3CL00020	UPPER ROLL UP DRIVE ASS'Y	1	1	1
	2	•2A722120	RETAINER,ROLL UP DRIVE	1	1	1
	3	•2A722150	SHAFT,ROLL UP DRIVE	1	1	1
●	4	•2AZ27060	CLUTCH,PAPER FEED	1	1	1
	5	•34806480	STOPPER 6	5	5	5
●	6	•2AZ22480	BUSHING 8-16,PAPER FEED	2	2	2
●	7	•33922280	PULLEY 32/26,IDLE	1	1	1
●	8	•2A722410	BELT,CLEANING DRIVE	1	1	1
●	9	•33922330	GEAR 30,IDLE	1	1	1
	10	•2A722110	MOUNT,ROLL UP DRIVE	1	1	1
	11	•67822270	GEAR 16,ROLL DRIVE	1	1	1
	12	•75208110	PULSE SENSOR PLATE	1	1	1
	13	•34806140	STOPPER 4	1	1	1
	14	•67822230	MOUNT,ROLL PI	1	1	1
●	15	•35327400	SWITCH,FEED	1	1	1
	16	•M2104260	EDGING,EDS-0607U(KITAGAWA)	1	1	1
	17	•M2105740	MINIATURE CLAMP,UAMS-05S-2	1	1	1
	18	•M2107120	BINDING BAND SG-130	1	1	1
	19	2A700700	TENSION PLATE PAPER FEED ASS'Y	1	1	1
	20	•2A722320	TENSION PLATE,PAPER FEED DRIVE	1	1	1
	21	•34806480	STOPPER 6	1	1	1
●	22	•74322350	PULLEY,DRIVE TENSION	1	1	1
●	23	2AZ27060	CLUTCH,PAPER FEED	1	1	1
	24	33906630	STOPPER 5,RING	1	1	1
●	25	72308120	SPRING, CLEANING BLADE	1	1	1
	26	71802210	PIN,DRUM LIFT	1	1	1
●	27	2A707190	GEAR 40,ROLL DRIVE	1	1	1
	28	3CL00010	UPPER SIZE DETECTION ASS'Y	1	1	1
	29	•M2105730	MINIATURE CLAMP,UAMS-07-0	3	3	3
	30	•M2107120	BINDING BAND SG-130	2	2	2
	31	•2A706210	MOUNT,PAPER SWITCH	1	1	1
	32	•3CL27010	WIRE,UPPER SIZE DETECTION	1	1	1
●	33	•63227150	SWITCH L,FEED	5	5	5
	34	2A706360	COVER,HEATER CONNECTOR	1		
●	35	2A727480	HEATER,DEHUMIDIFIER(120)	1		
	36	M2107120	BINDING BAND SG-130	2		
●	37	20305130	LABEL L,HIGH TEMPERATURE CAUTION(EXP)	1		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "●" indicates the Service parts.

INDEX

2A7

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
●	18307530	SPRING,HOOK PAPER FEED	1	1	1	18
●	18514340	THERMISTOR,DEVELOPING	1	1	1	11
●	18522230	PULLEY 25/45,IDLE	1	1	1	17
●	18522240	PULLEY 30/38	2	2	2	4
	18522331	RETAINER,FLYWHEEL	1	1	1	18
●	18527210	MOTOR,EJECT	1	1	1	19
	18821120	PULLEY,SWITCH BACK MOTOR	1	1	1	19
●	2AC22450	GEAR 47,FEED	1	1	1	17
●	2AC22460	GEAR 40,FEED	1	1	1	17
●	2AC22500	MOTOR,MAIN	1	1	1	17
●	2AC22520	MOTOR,PAPER FEED	1	1	1	19
●	2AC22630	GEAR 31,RESISTRATION	2	2	2	11,15
	2AG05200	LABEL,HIGH VOLTAGE CAUTION(EXP)	5	5	5	3,13,16
●	2AG18050	GEAR 25,CLEANING DRIVE	4	4	4	5,22
●	2AR22080	GEAR 82/35	1	1	1	17
	2AR26360	GROUND PLATE,SCANNER UNIT	14	14	14	1,3,20
	2AR27800	POWER CORD(230)		1		20
●	2AR93270	PARTS,LCD PCB(SP)	1	1	1	1
●	2AZ00340	DISPOSAL TANK DETECTION ASS'Y	1	1	1	14
	2AZ00470	FLYWHEEL ASS'Y	1	1	1	18
●	2AZ01110	ORIGINAL MOTOR PCB ASS'Y	1	1	1	10
	2AZ04290	SHAFT,HINGE	4	4	4	2
	2AZ04370	HANDLE,DISPOSAL TANK COVER	1	1	1	14
●	2AZ06380	PULLEY,ROLL REGISTRATION	10	10	10	3,4
●	2AZ08100	SEAL,DRUM HOLDER	1	1	1	7
●	2AZ10110	LAMP,CLEANING	3	3	3	7
●	2AZ12050	PIN A,ADJUSTMENT	2	2	2	7
●	2AZ13070	LOWER BUSHING, ORIGINAL FEED ROLLE	8	8	8	3,4,6,9
●	2AZ13170	MOUNT,ORIGINAL HOLDER	2	2	2	6
●	2AZ13180	GUIDE,ORIGINAL LOOP	1	1	1	1
●	2AZ13190	COLLAR,ORIGINAL LOOP	2	2	2	1
●	2AZ13321	HOLDER,ORIGINAL	2	2	2	6
●	2AZ14120	GEAR,DEVELOPING ROLLER	1	1	1	11
●	2AZ14130	GEAR,DEVELOPING PADDLE	1	1	1	11
	2AZ14140	MOUNT,TONER CONTOROL SENSOR	1	1	1	11
●	2AZ14180	UPPER FRONT SPONGE,DEVELOPING	2	2	2	11
●	2AZ14191	SPONGE,DOCTOR BLADE	2	2	2	11
	2AZ14200	TERMINAL,DEVELOPING BIAS	1	1	1	11
	2AZ14240	GUIDE,DEVELOPING	2	2	2	3
●	2AZ15010	ROLLER,TONER SUPPLY	2	2	2	12

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2AZ15060	INNER SUPPORT PLATE,HOPPER	1	1	1	12
	2AZ15070	JOINT,HOPPER	1	1	1	12
	2AZ15080	AGITATION BAR,HOPPER	1	1	1	12
●	2AZ15110	FILM,TONER SUPPLY	2	2	2	12
●	2AZ15120	FILM,HOPPER	2	2	2	12
●	2AZ15130	INNER FILM,AGITATION	8	8	8	12
●	2AZ15140	FILM,AGITATION LEFT RIGHT	2	2	2	12
●	2AZ15150	FILM,HOPPER STAY	1	1	1	12
●	2AZ15160	UPPER SPONGE,HOPPER	2	2	2	12
●	2AZ15170	LEFT RIGHT SPONGE,HOPPER	2	2	2	12
●	2AZ15190	LOWER SPONGE,HOPPER	2	2	2	12
●	2AZ15200	SPONGE,HOPPER SUPPORT PLATE	1	1	1	12
	2AZ15210	GEAR 20,TONER MOTOR	1	1	1	12
	2AZ16130	ELECTRODE,TERMINAL BASE TC	1	1	1	16
	2AZ16141	ELECTRODE,TERMINAL BASE AC	1	1	1	16
	2AZ16150	TERMINAL BASE,TRANSFER	1	1	1	16
	2AZ16171	LEFT HOUSING,TRANSFER	1	1	1	8
	2AZ16190	ELECTRODE,TRANSFER	2	2	2	8
	2AZ17091	HANDLE,DETACHING	2	2	2	16
	2AZ17120	RETAINER,FILTER	1	1	1	19
	2AZ18160	CAP,NOZZLE	1	1	1	13
	2AZ18170	DUCT,DISPOSAL TONER	1	1	1	14
	2AZ18220	MOUNT,OVERFLOW	1	1	1	14
	2AZ18230	DETECTION PLATE,DISPOSAL TANK	1	1	1	14
	2AZ18330	PIPE,TONER DISPOSAL	1	1	1	14
●	2AZ18360	SEAL,TONER DISPOSAL	1	1	1	14
	2AZ18370	SHIELD,TUBE	2	2	2	14
●	2AZ18390	SEAL,CLEANING DUCT	1	1	1	14
●	2AZ20200	RIGHT SPRING,HOOK FIXING	1	1	1	16
	2AZ20210	LEFT SPRING,HOOK FIXING	1	1	1	16
	2AZ20240	ADJUSTING PLATE,GUIDE ADMISSION	1	1	1	16
	2AZ20280	LEFT MOUNT,SPRING OIL	1	1	1	15
	2AZ20300	RIGHT MOUNT,SPRING OIL	1	1	1	15
	2AZ20370	FRONT GUIDE,FIXING	6	6	6	15
	2AZ20390	SHAFT,SEPARATION CLAW FIXING	10	10	10	15
	2AZ20400	PROJECTION,GUIDE ADMISSION	2	2	2	15
●	2AZ20430	SEPARATION CLAW,HEAT ROLLER	19	19	19	15
●	2AZ20441	HANDLE,EJECT	2	2	2	6
●	2AZ20490	MOUNT B,PULLEY ADMISSION	10	10	10	15
	2AZ22150	HOLDER,DRUM JOINT	1	1	1	18

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
●	2AZ22170	POSITIONING PLATE,DRUM RELEASE	1	1	1	18
	2AZ22210	GEAR 40,DRUM DRIVE	2	2	2	18,19
	2AZ22220	GEAR 40,DRUM MOTOR	1	1	1	18
	2AZ22240	PULLEY 17,DRUM DRIVE	1	1	1	18
●	2AZ22250	PULLEY 40,DRUM DRIVE	1	1	1	18
	2AZ22270	PULLEY 30,DEVELOPING DRIVE	1	1	1	18
	2AZ22280	TENSION PLATE,DEVELOPING DRIVE	1	1	1	18
	2AZ22300	COUPLER,DRUM DRIVE	1	1	1	18
	2AZ22310	JUNCTION PLATE,DRUM COUPLER	1	1	1	18
	2AZ22320	COUPLER,DRUM FLANGE	1	1	1	18
●	2AZ22330	PULLEY 32,IDLE	2	2	2	18
●	2AZ22340	GEAR 25,DEVELOPING DRIVE	1	1	1	18
●	2AZ22400	GEAR 20,EJECT IDLE	1	1	1	19
●	2AZ22410	GEAR 20,IDLE	2	2	2	15
●	2AZ22420	GEAR 24,IDLE	1	1	1	15
●	2AZ22430	GEAR 42,HEAT ROLLER	1	1	1	15
●	2AZ22450	GEAR 17,EJECT ROLLER	1	1	1	6
	2AZ22460	JOINT,FIXING DRIVE	1	1	1	19
	2AZ22470	SHAFT,FIXING JOINT	1	1	1	19
●	2AZ22480	BUSHING 8-16,PAPER FEED	29	29	29	4,5,17, 18,22,23
●	2AZ22490	GEAR 32,TRANSFER DRIVE	1	1	1	17
●	2AZ22500	PULLEY 40,ORIGINAL	3	3	3	19
	2AZ26062	MOUNT,POWER CORD	1			20
	2AZ26160	ARM,DETACHING WIRE	2	2	2	20
●	2AZ27030	MOTOR,DRUM	1	1	1	18
●	2AZ27060	CLUTCH,PAPER FEED	10	10	10	4,17,23
●	2AZ27070	COUNTER,TOTAL	2	2	2	20
	2AZ27280	JUNCTION WIRING,MAIN SWITCH	1	1	1	20
	2AZ27290	JUNCTION WIRING,MAIN SWITCH MOUNT	1	1	1	20
●	2AZ68091	LEFT TRANSFER HOUSING ASS'Y(S P)	1	1	1	8
	2AZ68100	HANDLE,DEVELOPING DRIVE	1	1	1	21
	2A700010	MACHINE BASE ASS'Y	1	1	1	3
	2A700060	BYPASS TABLE ASS'Y(METRIC)		1	1	4
	2A700080	REAR ROLL REGISTRATION ASS'Y	1	1	1	4
	2A700090	BYPASS TABLE ASS'Y(INCH)	1			4
	2A700110	STOPPER COVER ASS'Y	2	2	2	2
	2A700150	ORIGINAL TABLE ASS'Y(METRIC)		1	1	9
	2A700160	ORIGINAL TABLE ASS'Y(INCH)	1			9
	2A700170	ROLL ASS'Y(METRIC)		4	4	5,22

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A700181	ORIGINAL HOLDER ASS'Y	1	1	1	9
	2A700200	DEVELOPING BASE ASS'Y(120)	1			4
	2A700210	DEVELOPING BASE ASS'Y(200)		1	1	4
	2A700220	FRONT STAY SCANNER ASS'Y	1	1	1	9
●	2A700250	MAIN CHARGER ASS'Y	1	1	1	7
	2A700270	RIGHT DRUM HOLDER ASS'Y	1	1	1	7
	2A700280	LEFT DRUM HOLDER ASS'Y	1	1	1	7
	2A700291	DETACHING ASS'Y	1	1	1	16
●	2A700302	FIXING ASS'Y	1	1	1	15
	2A700311	EJECT ASS'Y	1	1	1	6
	2A700321	FRONT RIGHT COVER ASS'Y	1	1	1	2
	2A700331	FRONT LEFT COVER ASS'Y	1	1	1	2
	2A700340	RIGHT EJECT TRAY ASS'Y	1	1	1	2
	2A700350	LEFT EJECT TRAY ASS'Y	1	1	1	2
	2A700360	UPPER REAR COVER ASS'Y	1	1	1	1
●	2A700370	HOPPER ASS'Y(USA)	1			12
●	2A700380	DEVELOPING ASS'Y	1	1	1	11
●	2A700391	HOPPER ASS'Y		1	1	12
●	2A700400	CLEANING ASS'Y	1	1	1	13
	2A700410	DISPOSAL PIPE ASS'Y	1	1	1	14
●	2A700420	ROLL FLANGE ASS'Y	8	8	8	5,22
	2A700430	DISPOSAL TANK ASS'Y	1	1	1	14
	2A700440	COVER DISPOSAL TANK ASS'Y	1	1	1	14
	2A700450	COOLING FAN ASS'Y	1	1	1	19
●	2A700460	GRID ASS'Y	1	1	1	7
●	2A700481	TRANSFER CHARGER ASS'Y	1	1	1	8
	2A700500	SHAFT PRESSURE ROLLER ASS'Y	1	1	1	16
	2A700510	ROLL ASS'Y(INCH)	4			5,22
	2A700520	UPPER RIGHT COVER DETACHING ASS'Y	1	1	1	15
	2A700530	UPPER LEFT COVER DETACHING ASS'Y	1	1	1	15
	2A700550	MACHINE SUPPORT ASS'Y	2	2	2	3
	2A700570	PAPER SIZE ASS'Y	1	1	1	4
	2A700590	ROLL GUIDE ASS'Y(120)	1			3
	2A700600	ROLL GUIDE ASS'Y(230)		1	1	3
	2A700650	PRESSURE ROLLER SEPARATION CLAW AS	1	1	1	16
	2A700660	ORIGINAL MOTOR ASS'Y	1	1	1	19
	2A700680	FIXING JOINT ASS'Y	1	1	1	19
	2A700690	FIXING MOTOR ASS'Y	1	1	1	19
	2A700700	TENSION PLATE PAPER FEED ASS'Y	4	4	4	17,23
	2A700710	ROLL JOINT ASS'Y	3	3	3	18

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A700730	ROLL UP DRIVE ASS'Y	2	2	2	17
	2A700750	TRANSFER DRIVE ASS'Y	1	1	1	17
	2A700760	PAPER FEED MOTOR ASS'Y	1	1	1	17
	2A700770	IMAGE FORMATION DRIVE ASS'Y	1	1	1	18
	2A700780	DRUM MOTOR ASS'Y	1	1	1	18
	2A700800	RIGHT SLIDER ASS'Y	3	3	3	5,22
	2A700810	LEFT SLIDER ASS'Y	3	3	3	5,22
●	2A700820	RIGHT BYPASS CURSOR ASS'Y	1	1	1	4
●	2A700830	LEFT BYPASS CURSOR ASS'Y	1	1	1	4
	2A700911	UPPER RIGHT COVER ASS'Y	1	1	1	1
	2A700920	UPPER LEFT COVER ASS'Y	1	1	1	1
	2A700930	RIGHT COVER SIDE ASS'Y	1	1	1	1
	2A700940	LEFT COVER SIDE ASS'Y	1	1	1	1
●	2A701011	ENGINE MAIN PCB ASS'Y	1	1	1	20
●	2A701020	LPH MAIN PCB ASS'Y	1	1	1	10
●	2A701030	SCANNER MAIN PCB ASS'Y	1	1	1	10
●	2A701040	IPU ASS'Y	1	1	1	20
●	2A701051	ISU ASS'Y	1	1	1	3
	2A701060	MAIN SWITCH ASS'Y	1	1	1	20
	2A701070	MOUNT MAIN PCB ASS'Y	1	1	1	20
	2A701090	MOUNT SCANNER MAIN PCB ASS'Y	1	1	1	10
	2A701111	POWER SOURCE SUPPLY ASS'Y 120	1			20
	2A701121	POWER SOURCE SUPPLY ASS'Y 230		1	1	20
	2A701140	SCANNER BOOT ROM ASS'Y	1	1	1	10
●	2A701160	POWER SOURCE ASS'Y(100)	1			20
●	2A701170	POWER SOURCE ASS'Y(200)		1	1	20
●	2A701180	LPH ASS'Y	1	1	1	10
	2A701190	SCANNER POWER SOURCE PCB ASS'Y	1	1	1	20
	2A702011	RIGHT FRAME,MACHINE	1	1	1	3
	2A702021	LEFT FRAME,MACHINE	1	1	1	3
	2A702030	LOWER PARTITION,DEVELOPING	1	1	1	4
	2A702040	BASE,MACHINE	1	1	1	3
	2A702050	MOUNT,HANDLE	4	4	4	3
	2A702060	MOUNT,CASTER	2	2	2	3
	2A702070	SUPPORT PLATE,MACHINE	2	2	2	3
	2A702080	FRONT MOUNT,COVER SWITCH	1	1	1	4
	2A702091	PARTITION,DISPOSAL TANK	1	1	1	1
	2A702110	HINGE,MACHINE	4	4	4	2
	2A702120	UPPER RIGHT FRONT HINGE,COVER	1	1	1	2
	2A702130	LOWER RIGHT FRONT HINGE,COVER	1	1	1	2

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A702140	UPPER LEFT FRONT HINGE,COVER	1	1	1	2
	2A702150	LOWER LEFT FRONT HINGE,COVER	1	1	1	2
●	2A702160	HOLDER,STOPPER COVER	2	2	2	4
●	2A702180	FULCRUM PLATE,STOPPER COVER	2	2	2	2
	2A702190	CASTER,MACHINE	4	4	4	3
●	2A704030	COVER,DISPOSAL TANK	1	1	1	14
●	2A704050	REAR LEFT COVER	1	1	1	1
●	2A704060	RIGHT COVER,MIDDLE	1	1	1	1
●	2A704070	REAR RIGHT COVER	1	1	1	1
	2A704080	INNER RIGHT COVER	1	1	1	1
●	2A704100	RIGHT COVER,HINGE	1	1	1	1
●	2A704110	LEFT COVER,HINGE	1	1	1	1
	2A704120	MOUNT,HINGE COVER	2	2	2	1
●	2A704130	UPPER REAR COVER	1	1	1	1
●	2A704140	LID,TONER SUPPLY	1	1	1	1
●	2A704151	UPPER RIGHT COVER	1	1	1	1
●	2A704160	UPPER LEFT COVER	1	1	1	1
	2A704171	UPPER RIGHT MOUNT,COVER	1	1	1	1
	2A704181	UPPER LEFT MOUNT,COVER	1	1	1	1
●	2A704220	MOUNT BASE,OPERATION UNIT	1	1	1	1
●	2A704281	LOWER REAR COVER	1	1	1	1
●	2A704310	UPPER FRONT COVER	2	2	2	2
●	2A704320	INNER FRONT COVER	2	2	2	2
●	2A704330	OUTER FRONT COVER	2	2	2	2
	2A704341	UPPER FRONT REINFORCEMENT,COVER	2	2	2	2
	2A704351	LOWER FRONT REINFORCEMENT,COVER	2	2	2	2
	2A704361	INNER FRONT REINFORCEMENT,COVER	2	2	2	2
	2A704371	OUTER FRONT REINFORCEMENT,COVER	4	4	4	2
●	2A704380	LEFT COVER,DETACHING	1	1	1	15
●	2A704390	RIGHT COVER,DETACHING	1	1	1	15
●	2A704400	UPPER LEFT COVER,DETACHING	1	1	1	15
●	2A704410	UPPER RIGHT COVER,DETACHING	1	1	1	15
●	2A704420	LOWER COVER,DETACHING	1	1	1	16
●	2A704430	LOWER LEFT COVER,DETACHING	1	1	1	16
●	2A704440	LOWER RIGHT COVER,DETACHING	1	1	1	16
●	2A704450	UPPER COVER,EJECT	1	1	1	6
●	2A704460	LOWER COVER,EJECT	1	1	1	6
●	2A704470	RIGHT COVER,EJECT	1	1	1	6
●	2A704480	LEFT COVER,EJECT	1	1	1	6
●	2A704510	COVER,SIDE	2	2	2	1

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
●	2A704520	RIGHT COVER,SIDE	1	1	1	1
●	2A704530	LEFT COVER,SIDE	1	1	1	1
	2A704540	JUNCTION PLATE,SIDE COVER	4	4	4	1
●	2A704550	COVER,MAIN SWITCH	1	1	1	20
	2A704560	UPPER REAR COVER,WIRE	1	1	1	1
●	2A705070	LABEL,DEHUMIDIFIER HEATER	1	1	1	2
	2A705110	LABEL,EJECT JAM	1	1	1	6
	2A705140	LABEL,STOPPER POSITION(METRIC)		2	2	2
	2A705150	LABEL,STOPPER POSITION(INCH)	2			2
●	2A706010	ROLLER,BYPASS	1	1	1	4
●	2A706020	ROLLER,BYPASS FEED	1	1	1	4
	2A706030	UPPER GUIDE,BYPASS	1	1	1	16
	2A706050	LOWER GUIDE,BYPASS	1	1	1	4
	2A706060	STAY,BYPASS	1	1	1	4
●	2A706070	TABLE,BYPASS(METRIC)		1	1	4
●	2A706080	UPPER ROLLER,BYPASS	1	1	1	16
●	2A706100	CUTTER A0	1	1	1	4
●	2A706110	ROLLER,REGISTRATION	1	1	1	4
●	2A706130	REAR ROLLER,CUTTER INSERTION	1	1	1	4
	2A706140	GUIDE,REGISTRATION	1	1	1	4
	2A706150	REAR GUIDE,REGISTRATION	1	1	1	4
	2A706160	REAR STAY,ROLL REGISTRATION	1	1	1	4
	2A706180	REAR GUIDE,ROLL CONVEYING	1	1	1	3
	2A706190	FRONT GUIDE,ROLL CONVEYING	2	2	2	3
	2A706200	MOUNT,EJECT PULLEY	8	8	8	4
	2A706210	MOUNT,PAPER SWITCH	3	3	3	3,23
	2A706230	FRONT GUIDE,CUTTER INSERTION	1	1	1	3
●	2A706240	STOPPER,ROLL REGISTRATION	1	1	1	4
●	2A706250	REAR SEAL,CUTTER EJECT	1	1	1	4
	2A706270	MOUNT,CUTTER INSERTION PULLEY	1	1	1	3
	2A706280	MOUNT,PAPER SIZE	1	1	1	4
	2A706290	MOUNT,REGISTRATION SWITCH	1	1	1	4
	2A706320	SUPPORT PLATE,BYPASS BUSHING	2	2	2	16
●	2A706330	BUSHING,BYPASS	2	2	2	16
●	2A706350	SPRING,BYPASS ROLLER	2	2	2	16
	2A706360	COVER,HEATER CONNECTOR	3	1	1	3,21,23
	2A706380	STOPPER,BYPASS ROLLER	2	2	2	16
●	2A706390	TABLE,BYPASS(INCH)	1			4
	2A706410	RIGHT CURSOR,BYPASS	1	1	1	4
	2A706420	LEFT CURSOR,BYPASS	1	1	1	4

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A706430	SEAL,BYPASS CURSOR	2	2	2	4
	2A706440	MAGNET,BYPASS CURSOR	2	2	2	4
	2A706450	LEFT MOUNT,CUTTER INSERTION PULLEY	1	1	1	3
	2A706460	SPRING,PRESSING	8	8	8	4
	2A707010	BASE,ROLL	4	4	4	5,22
	2A707020	RIGHT FRAME,ROLL	4	4	4	5,22
	2A707030	LEFT FRAME,ROLL	4	4	4	5,22
	2A707050	RIGHT FRAME,ROLL GUIDE	4	4	4	5,22
	2A707060	LEFT FRAME,ROLL GUIDE	4	4	4	5,22
	2A707070	RIGHT SUPPORT PLATE,CURSOR	4	4	4	5,22
	2A707080	LEFT SUPPORT PLATE,CURSOR	4	4	4	5,22
	2A707090	SUPPORT BAR,SIDE GUIDE	8	8	8	5,22
	2A707100	UPPER REINFORCEMENT,PAPER FEED	4	4	4	5,22
	2A707120	FLANGE A,ROLL	8	8	8	5,22
	2A707130	FLANGE B,ROLL	8	8	8	5,22
	2A707160	SLIDER,ROLL	6	6	6	5,22
●	2A707180	LOWER ROLLER,ROLL PAPER FEED	4	4	4	5,22
●	2A707190	GEAR 40,ROLL DRIVE	3	3	3	17,23
●	2A707200	GEAR 26,ROLL DRIVE	8	8	8	5,22
●	2A707210	UPPER ROLLER,ROLL PAPER FEED	4	4	4	5,22
	2A707220	FLANGE C,ROLL	8	8	8	5,22
	2A707260	HOLDER,ROLL FRAME	6	6	6	3
	2A707270	SHAFT,ROLL UNIT DRIVE	4	4	4	5,22
	2A707280	RIGHT HOOK,ROLL	4	4	4	5,22
	2A707290	LEFT HOOK,ROLL	4	4	4	5,22
	2A707300	SHAFT,ROLL	14	14	14	5,9,22
●	2A707310	RIGHT SPRING,HOOK	4	4	4	5,22
●	2A707320	LEFT SPRING,HOOK	4	4	4	5,22
	2A707330	MOUNT,PHOTO INTERRUPTOR	3	3	3	5
	2A707360	MOUNT,SLIDER	6	6	6	5,22
	2A707370	SEAL,ROLL GUIDE	16	16	16	5,22
	2A707380	KNOB,ROLL SUPPORT	8	8	8	5,22
	2A707400	UPPER GUIDE ROLL PAPER FEED	4	4	4	5,22
	2A707410	MOUNT ROLL	8	8	8	5,22
	2A707420	FULCRUM PLATE PAPER FEED GUIDE	8	8	8	5,22
	2A707430	POSITIONING PLATE PAPER FEED GUIDE	8	8	8	5,22
●	2A707440	RIGHT LABEL,ROLL SIZE(METRIC)		3	3	5,22
●	2A707450	LEFT LABEL,ROLL SIZE(METRIC)		3	3	5,22
●	2A707460	RIGHT LABEL,ROLL SIZE(INCH)	3			5,22
●	2A707470	LEFT LABEL,ROLL SIZE(INCH)	3			5,22

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.	SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V					120V	230V	240V	
●	2A707510	PULLEY,ROLL UNIT	8	8	8	5,22		2A713150	INNER PIN,ORIGINAL HOOK(M3)	2	2	2	9
	2A707520	RIGHT COVER,ROLL GUIDE	4	4	4	5,22		2A713170	SUPPORT PLATE,ORIGINAL SHUTTER	2	2	2	9
	2A707530	LEFT COVER,ROLL GUIDE	4	4	4	5,22		2A713180	SHUTTER,ORIGINAL REGISTRATION	1	1	1	9
	2A707540	RIGHT POSITIONING PLATE,ROLL SUPPO	4	4	4	5,22		2A713190	FRONT STAY,ORIGINAL	1	1	1	9
	2A707550	LEFT POSITIONING PLATE,ROLL SUPPOR	4	4	4	5,22		2A713200	REAR STAY,ORIGINAL	1	1	1	9
	2A707560	RAIL,ROLL CURSOR	8	8	8	5,22	●	2A713230	FRONT ROLLER,ORIGINAL HOLDER	1	1	1	9
	2A707570	STOPPER,ROLL SUPPORT	8	8	8	5,22	●	2A713240	COVER,ORIGINAL HOLDER	1	1	1	9
	2A707580	INNER RIGHT COVER,ROLL GUIDE	4	4	4	5,22	●	2A713250	INNER COVER,ORIGINAL	1	1	1	9
	2A707590	INNER LEFT COVER,ROLL GUIDE	4	4	4	5,22	●	2A713260	LEVER,ORIGINAL HOOK	2	2	2	9
	2A708020	RIGHT HOLDER,DRUM	1	1	1	7	●	2A713280	TABLE,ORIGINAL(METRIC)	1	1	1	9
	2A708030	LEFT HOLDER,DRUM	1	1	1	7		2A713310	RIGHT MOUNT,HINGE	1	1	1	9
	2A708040	STOPPER,DRUM	2	2	2	7		2A713320	LEFT MOUNT,HINGE	1	1	1	9
	2A708060	GROUND PLATE,DRUM	1	1	1	7		2A713330	FRONT STAY,SCANNER	1	1	1	9
	2A708070	MOUNT,DRUM HEATER	1	1	1	4		2A713340	REAR STAY,SCANNER	1	1	1	3
●	2A709010	SENSOR A0,CIS	1	1	1	9		2A713350	REAR GUIDE,SCANNER	1	1	1	3
	2A709020	MOUNT,CIS	2	2	2	9	●	2A713370	LOWER ROLLER,ORIGINAL	2	2	2	9
	2A710010	SHIELD,MAIN	1	1	1	7		2A713400	FRONT GUIDE,SCANNER(METRIC)		1	1	3
	2A710020	COUPLER,SHIELD MAIN	2	2	2	7		2A713420	GUIDE,ORIGINAL	8	8	8	3
	2A710030	SHIELD,GRID	1	1	1	7	●	2A713430	INNER ROLLER,ORIGINAL HOLDER	1	1	1	9
●	2A710040	FILM,CLEANING LAMP	1	1	1	7	●	2A713440	REAR ROLLER,ORIGINAL HOLDER	1	1	1	9
	2A712020	RIGHT ADJUSTING PLATE,LPH	1	1	1	7	●	2A713450	TABLE,ORIGINAL(INCH)	1			9
	2A712030	LEFT ADJUSTING PLATE,LPH	1	1	1	7	●	2A713510	RIGHT CURSOR,ORIGINAL	1	1	1	9
	2A712040	PARTITION,LPH	1	1	1	3	●	2A713520	LEFT CURSOR,ORIGINAL	1	1	1	9
●	2A712070	PIN 48,ADJUSTMENT(M4)	2	2	2	7		2A713530	MOUNT,ORIGINAL CURSOR	2	2	2	9
	2A712080	VIBRATION INSULATOR,LPH	2	2	2	7	●	2A713580	UPPER SEAL,CURSOR	2	2	2	9
	2A712090	RIGHT RETAINER,LPH	1	1	1	7	●	2A713590	LOWER RIGHT SEAL,CURSOR	1	1	1	9
	2A712100	LEFT RETAINER,LPH	1	1	1	7	●	2A713600	LOWER LEFT SEAL,CURSOR	1	1	1	9
	2A712110	RIGHT GROUND PLATE,LPH	1	1	1	3	●	2A713610	RIGHT GUIDE,CURSOR	1	1	1	9
	2A712120	LEFT GROUND PLATE,LPH	1	1	1	3	●	2A713620	LEFT GUIDE,CURSOR	1	1	1	9
	2A712130	GROUND PLATE,LPH	5	5	5	3	●	2A713630	RIGHT COVER,ORIGINAL TABLE	1	1	1	9
	2A713010	RIGHT FRAME,ORIGINAL	1	1	1	9	●	2A713640	LEFT COVER,ORIGINAL TABLE	1	1	1	9
	2A713020	LEFT FRAME,ORIGINAL	1	1	1	9		2A713671	FRONT GROUND PLATE,SCANNER	5	5	5	3,20
	2A713030	STAY,ORIGINAL	1	1	1	9		2A713690	SEAL,MOUNT ORIGINAL CURSOR	2	2	2	9
	2A713040	RIGHT MOUNT,ORIGINAL HINGE	1	1	1	9		2A713700	FRONT GUIDE,SCANNER(INCH)	1			3
	2A713050	LEFT MOUNT,ORIGINAL HINGE	1	1	1	9		2A713710	INNER RIGHT HOOK,ORIGINAL	1	1	1	9
●	2A713060	FRONT GUIDE,ORIGINAL	1	1	1	9		2A713720	INNER LEFT HOOK,ORIGINAL	1	1	1	9
	2A713070	REAR GUIDE,ORIGINAL	1	1	1	9	●	2A713730	INNER UPPER PULLEY 28,ORIGINAL	2	2	2	9
	2A713081	RIGHT HOOK,ORIGINAL	1	1	1	9	●	2A713740	INNER UPPER BELT,ORIGINAL	1	1	1	9
	2A713091	LEFT HOOK,ORIGINAL	1	1	1	9	●	2A713760	PAD,ORIGINAL HOLDER	2	2	2	6
	2A713110	INNER FULCRUM PLATE,ORIGINAL	2	2	2	9		2A714010	ROLLER S,DEVELOPING	1	1	1	11

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A714020	HOUSING,DEVELOPING	1	1	1	11
	2A714030	RIGHT FRAME,DEVELOPING	1	1	1	11
	2A714040	LEFT FRAME,DEVELOPING	1	1	1	11
	2A714050	STAY,DEVELOPING	1	1	1	11
	2A714060	DOCTOR BLADE,DEVELOPING	1	1	1	11
	2A714070	PARTITION,DEVELOPING	1	1	1	11
	2A714080	SHAFT,DEVELOPING PADDLE	1	1	1	11
	2A714090	PADDLE,DEVELOPING	15	15	15	11
	2A714100	SPIRAL,DEVELOPING	1	1	1	11
	2A714120	RIGHT LID,DEVELOPING	1	1	1	11
	2A714130	LEFT LID,DEVELOPING	1	1	1	11
●	2A714150	FRONT COVER,DEVELOPING	1	1	1	11
●	2A714160	FILM,TONER RECEIVING	1	1	1	11
●	2A714170	SPONGE,DEVELOPING STAY	2	2	2	11
●	2A714180	UPPER SPONGE,DEVELOPING LID	2	2	2	11
●	2A714210	RIGHT FILM,DEVELOPING	1	1	1	11
●	2A714220	LEFT FILM,DEVELOPING	1	1	1	11
●	2A714230	SEAL,DEVELOPING LEFT RIGHT	2	2	2	11
●	2A714240	FILM,DEVELOPING PARTITION	2	2	2	4
●	2A714250	BEARING,DEVELOPING	1	1	1	11
	2A715020	RIGHT FRAME,HOPPER	1	1	1	12
	2A715030	LEFT FRAME,HOPPER	1	1	1	12
	2A715040	FRONT STAY,HOPPER	1	1	1	12
	2A715050	REAR STAY,HOPPER	1	1	1	12
	2A715090	LOWER LID,HOPPER	1	1	1	12
	2A715100	UPPER LID,HOPPER	1	1	1	12
	2A715110	SHUTTER F,HOPPER(USA)	1			12
	2A715120	UPPER MOUNT BASE F,HOPPER(USA)	1			12
	2A715130	SHUTTER C,HOPPER(JPN)		1	1	12
●	2A716040	SPRING,TRANSFER GUIDE	2	2	2	4
●	2A716050	UPPER FRONT FILM,TRANSFER	1	1	1	4
	2A716060	OUTER FRONT GUIDE,TRANSFER	1	1	1	4
●	2A716080	FRONT ROLLER,TRANSFER	1	1	1	16
	2A716100	OUTER SHIELD,TRANSFER	1	1	1	8
	2A716110	INNER FRONT GUIDE,TRANSFER	1	1	1	4
●	2A716140	FRONT PULLEY,TRANSFER	1	1	1	4
	2A716150	FRONT MOUNT,TRANSFER PULLEY	2	2	2	4
	2A716170	DUCT,TRANSFER	1	1	1	19
●	2A716180	FRONT SEAL,TRANSFER GUIDE	1	1	1	4
	2A716200	COVER,TRANSFER HIGH VOLTAGE	1	1	1	16

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
●	2A716220	STRING,TRANSFER CHARGER	1	1	1	8
	2A716240	RETAINER,TRANSFER	1	1	1	16
	2A717011	RIGHT FRAME,DETACHING	1	1	1	16
	2A717021	LEFT FRAME,DETACHING	1	1	1	16
	2A717030	LEFT MOUNT,SLIDER	1	1	1	16
	2A717040	RIGHT MOUNT,SLIDER	1	1	1	16
	2A717070	PIN,DETACHING(M4)	2	2	2	16
	2A717080	SLIDER,DETACHING	2	2	2	3
	2A717091	LEFT LEVER,DETACHING	1	1	1	16
	2A717101	RIGHT LEVER,DETACHING	1	1	1	16
	2A717110	RIGHT MOUNT,DETACHING SWITCH	1	1	1	20
●	2A717120	GROUND PLATE,DETACHING	3	3	3	16
	2A717130	MOUNT,CONVEYING FAN	1	1	1	16
	2A717140	GUIDE,CONVEYING	1	1	1	16
	2A717150	DUCT,CONVEYING	1	1	1	16
	2A718010	RIGHT FRAME,CLEANING	1	1	1	13
	2A718020	LEFT FRAME,CLEANING	1	1	1	13
	2A718030	HOUSING,CLEANING	1	1	1	13
●	2A718040	BLADE,CLEANING	1	1	1	13
	2A718050	MOUNT,CLEANING BLADE	1	1	1	13
●	2A718060	FUR BRUSH,CLEANING	1	1	1	13
●	2A718070	LOWER BLADE,CLEANING	1	1	1	13
	2A718080	SPIRAL,CLEANING	1	1	1	13
	2A718090	LEVER,SEPARATION SOLENOID	1	1	1	13
	2A718110	NOZZLE,CLEANING	1	1	1	13
●	2A718120	SPRING,NOZZLE	1	1	1	13
●	2A718130	SHIELD,HOUSING	1	1	1	13
●	2A718140	RIGHT SEAL,CLEANING	1	1	1	13
●	2A718150	LEFT SEAL,CLEANING	1	1	1	13
	2A718170	RIGHT FULCRUM PLATE,BLADE	1	1	1	13
	2A718180	LEFT FULCRUM PLATE,BLADE	1	1	1	13
	2A718190	RETAINER,DUCT	1	1	1	14
	2A718230	TANK,TONER DISPOSAL	1	1	1	14
	2A718260	FULCRUM PLATE,DISPOSAL TANK	1	1	1	14
	2A718320	MOUNT,FUR BRUSH	1	1	1	13
	2A718330	RIGHT FULCRUM PLATE,CLEANING RETAI	1	1	1	13
	2A718340	LEFT FULCRUM PLATE,CLEANING RETAIN	1	1	1	13
	2A718350	MOUNT,FULCRUM PIN	2	2	2	13
	2A718360	RETAINER,MAIN CHARGER	1	1	1	13
	2A718370	JUNCTION PLATE,DUCT	1	1	1	14

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A718390	FULCRUM PLATE,COVER DISPOSAL TANK	1	1	1	14
	2A718400	COUPLER,TONER DISPOSAL	1	1	1	14
	2A718410	GROUND PLATE,FUR BRUSH	1	1	1	13
	2A718430	SPRING,DUCT	1	1	1	14
	2A718440	POSITIONING PLATE,MAIN CHARGER	2	2	2	13
●	2A718450	SHIELD,CLEANING SIDE	2	2	2	13
●	2A718460	RIGHT SHIELD,CLEANING BLADE SIDE	1	1	1	13
●	2A718470	LEFT SHIELD,CLEANING BLADE SIDE	1	1	1	13
	2A718480	ARM,RELEASE	1	1	1	14
●	2A718490	CUSHION,COVER DISPOSAL TANK	1	1	1	14
	2A718500	SLIDE PLATE,BLADE RELEASE	1	1	1	13
	2A718520	GUIDE,DISPOSAL TANK	1	1	1	14
	2A718530	VIBRATION INSULATOR,CLEANING BLADE	2	2	2	13
●	2A720010	HEAT ROLLER	1	1	1	15
●	2A720020	ROLLER,PRESSURE FIXING	1	1	1	16
	2A720030	SHAFT,PRESSURE	1	1	1	16
	2A720041	LEFT FRAME, FIXING	1	1	1	15
	2A720050	RIGHT FRAME, FIXING	1	1	1	15
	2A720060	RIGHT LOWER MOUNT,PARTITION FIXING	1	1	1	16
	2A720070	LEFT LOWER MOUNT,PARTITION FIXING	1	1	1	16
	2A720080	LOWER PARTITION, FIXING	1	1	1	16
	2A720091	UPPER PARTITION, FIXING	1	1	1	15
	2A720101	COVER, FIXING	1	1	1	15
	2A720110	LEFT FRAME, EJECT	1	1	1	6
	2A720120	RIGHT FRAME, EJECT	1	1	1	6
	2A720130	GUIDE, FIXING INSERTION	1	1	1	16
	2A720140	RIGHT MOUNT, HEATER	1	1	1	15
	2A720150	LEFT MOUNT, HEATER	1	1	1	15
●	2A720160	FRONT REINFORCEMENT, FIXING	1	1	1	15
	2A720170	ROLLER, EJECT	1	1	1	6
	2A720180	SUPPORT PLATE, ASS'Y EJECT UNIT	2	2	2	16
	2A720190	MOUNT, HEAT ROLLER SEPARATION CLAW	1	1	1	15
	2A720210	UPPER MOUNT, THERMISTOR	2	2	2	15
	2A720220	UPPER PARTITION, EJECT	1	1	1	6
	2A720230	RIGHT MOUNT, PRESSURE ROLLER GUIDE	1	1	1	16
	2A720240	LEFT MOUNT, PRESSURE ROLLER GUIDE	1	1	1	16
	2A720250	PLATE SPRING, PULLEY EJECT	7	7	7	6
	2A720260	REINFORCEMENT, EJECT GUIDE	1	1	1	6
	2A720270	RIGHT LEVER, SHAFT PRESSURE	1	1	1	16
	2A720280	LEFT LEVER, SHAFT PRESSURE	1	1	1	16

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A720290	LOWER GUIDE, EJECT	1	1	1	6
●	2A720300	ROLLER, FIXING OIL	1	1	1	15
	2A720310	LOWER REINFORCEMENT, EJECT	1	1	1	6
●	2A720330	BUSHING, PRESS ROLLER	2	2	2	16
	2A720350	MOUNT, PRESSURE ROLLER SEPARATION C	10	10	10	16
	2A720360	UPPER GUIDE, EJECT	26	26	26	6
●	2A720390	HEATER 120A, FIXING	1			15
●	2A720401	HEATER 120B, FIXING	1			15
	2A720410	MOUNT, FIXING WIRE	1	1	1	15
	2A720420	FRONT SPRING, COVER	2	2	2	15
	2A720430	MOUNT, EJECT SWITCH	1	1	1	6
	2A720440	GEAR 18, OIL ROLLER	1	1	1	15
●	2A720450	HEATER 240A, FIXING		1	1	15
●	2A720461	HEATER 240B, FIXING		1	1	15
	2A720470	LOWER MOUNT, THERMISTOR	1	1	1	16
	2A720480	FRONT GUIDE, FIXING	4	4	4	15
	2A720490	GUIDE, EJECT	12	12	12	6
●	2A720500	ACTUATOR, EJECT	1	1	1	6
	2A720510	COLLAR, PRESS ROLLER	4	4	4	16
●	2A720520	THERMISTOR, FIXING	4	4	4	15,16
	2A720530	SPRING, FIXING	2	2	2	16
	2A720540	SHAFT, SEPARATION CLAW FIXING	19	19	19	15
●	2A720550	SPRING, SEPARATION CLAW	19	19	19	15
●	2A721010	RIGHT TRAY	1	1	1	2
●	2A721020	LEFT TRAY	1	1	1	2
●	2A721030	MOUNT, TRAY	2	2	2	2
●	2A721040	STOPPER, TRAY	2	2	2	2
	2A721050	MOUNT, HINGE TRAY	4	4	4	2
●	2A721060	GUIDE, TRAY	3	3	3	6
	2A721070	UPPER HINGE, TRAY	4	4	4	2
	2A722010	PULLEY 24/37, MAIN	1	1	1	18
●	2A722020	GEAR 21/72, IDLE	1	1	1	19
●	2A722030	GEAR 21/63, IDLE	1	1	1	19
	2A722040	MOUNT, TRANSFER DRIVE	1	1	1	17
	2A722050	JUNCTION PLATE, TRANSFER DRIVE	1	1	1	17
	2A722060	SHAFT, TRANSFER DRIVE	1	1	1	17
	2A722070	SHAFT, ROLL DRIVE	3	3	3	18
	2A722080	SHAFT, ROLL DRIVE JOINT	3	3	3	18
	2A722090	JUNCTION PLATE, ROLL DRIVE	3	3	3	18
	2A722100	MOUNT, ROLL JOINT	3	3	3	18

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A722110	MOUNT,ROLL UP DRIVE	3	3	3	17,23
	2A722120	RETAINER,ROLL UP DRIVE	3	3	3	17,23
	2A722130	MOUNT,FIXING MOTOR	1	1	1	19
	2A722140	JOINT,CLEANING DRIVE	1	1	1	18
	2A722150	SHAFT,ROLL UP DRIVE	3	3	3	17,23
	2A722160	MOUNT,FIXING JOINT	1	1	1	19
	2A722170	MOUNT,PAPER FEED MOTOR	1	1	1	17
	2A722180	MOUNT,IMAGE FORMATION DRIVE	1	1	1	18
	2A722190	PLATE SPRING,TRANSFER DRIVE	1	1	1	17
	2A722200	MOUNT,ORIGINAL MOTOR	1	1	1	19
	2A722210	SHAFT,DEVELOPING DRIVE	1	1	1	18
	2A722220	RETAINER,DEVELOPING DRIVE	1	1	1	18
	2A722240	RETAINER,DRUM DRIVE	1	1	1	18
	2A722250	TENSION PLATE,ORIGINAL	1	1	1	19
	2A722260	MOUNT,DRUM MOTOR	1	1	1	18
	2A722270	TENSION PLATE,DEVELOPING DRIVE	1	1	1	18
	2A722280	SHAFT,DRUM DRIVE	1	1	1	18
	2A722290	HOLDER,TRANSFER DRIVE	1	1	1	18
	2A722300	SHAFT,ROLL PI	1	1	1	17
	2A722310	RETAINER,CLUTCH	4	4	4	17
	2A722320	TENSION PLATE,PAPER FEED DRIVE	4	4	4	17,23
	2A722330	SHAFT,DRUM GEAR	1	1	1	18
	2A722340	RETAINER,DRUM GEAR	1	1	1	18
●	2A722350	FLANGE 36,PULLEY	7	7	7	17
●	2A722360	BELT,ORIGINAL DRIVE	1	1	1	19
●	2A722370	BELT,DEVELOPING DRIVE	1	1	1	18
●	2A722380	BELT,PAPER FEED DRIVE	1	1	1	17
●	2A722390	BELT,DRUM DRIVE	1	1	1	18
●	2A722400	PULLEY 36/22,CLEANING DRIVE	1	1	1	18
●	2A722410	BELT,CLEANING DRIVE	3	3	3	18,23
●	2A722420	BELT,ROLL UP DRIVE	2	2	2	17
●	2A722430	BELT,HANDLE	1	1	1	4
●	2A722440	BELT,ROLL UNIT	4	4	4	5,22
	2A722450	LID,ROLL UP DRIVE	1	1	1	3
	2A722460	SHAFT,TRANSFER DRIVE JOINT	1	1	1	17
	2A722470	UPPER SUPPORT PLATE,DRUM RELEASE	1	1	1	18
	2A722480	LOWER SUPPORT PLATE,DRUM RELEASE	1	1	1	18
	2A722490	PULLEY 32/30	7	7	7	17
	2A723010	LEFT FRAME,COOLING	1	1	1	19
	2A723020	RIGHT FRAME,COOLING	1	1	1	19

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A723030	FRONT PARTITION,COOLING	1	1	1	19
	2A723040	LOWER PARTITION,COOLING	1	1	1	15
	2A723050	REAR PARTITION,COOLING	1	1	1	19
	2A723060	MOUNT,COOLING FAN	1	1	1	19
	2A723070	DUCT,COOLING FAN SUB	2	2	2	15
	2A723080	DUCT,COOLING FAN MAIN	2	2	2	19
	2A723091	SEAL,COOLING PARTITION ADIABATIC	1	1	1	15
●	2A723101	SEAL,EJECT PARTITION ADIABATIC	1	1	1	6
●	2A723510	DUCT,COOLING FAN LPH	2	2	2	1
●	2A723520	SPONGE,DUCT	2	2	2	1
●	2A723530	FILTER,COOLING FAN	2	2	2	1
●	2A723540	HOLDER,FILTER	2	2	2	1
●	2A724011	OPERATION UNIT(INCH)	1			1
●	2A724021	OPERATION UNIT(METRIC)		1	1	1
	2A726010	MOUNT,MAIN PCB	1	1	1	20
	2A726031	MOUNT 230,POWER CORD		1	1	20
	2A726050	MOUNT,SCANNER PCB	1	1	1	10
	2A726070	MOUNT,HDC PCB	1	1	1	10
	2A726080	MOUNT,ISU PCB	1	1	1	3
	2A726090	COVER,MAIN PCB PCB	1	1	1	20
	2A726110	MOUNT,MAIN SWITCH	1	1	1	20
	2A726120	MOUNT,OPERATION UNIT WIRE	1	1	1	10
	2A726131	PROTECTING PLATE,MAIN SWITCH	1	1	1	20
	2A726140	RIGHT COVER,SWITCH DETACHING	1	1	1	20
	2A726151	LID,CABLE WIRE	1	1	1	20
	2A726160	MOUNT,GROUND PLATE	1	1	1	3
	2A726610	LEFT MOUNT,INVERTER PCB	1	1	1	20
	2A726620	MOUNT,HIGH VOLTAGE PCB	1	1	1	20
	2A726630	COVER,FIXING MOTOR	1	1	1	19
	2A726640	LEFT COVER,INTERLOCK SWITCH	1	1	1	19
	2A726650	UPPER LEFT SHIELD,CIS WIRE	1	1	1	20
	2A726660	LOWER LEFT SHIELD,CIS WIRE	1	1	1	20
	2A726710	PRTITION,CIS DATA	1	1	1	20
	2A726910	MOUNT,SCANNER INTERFACE	1	1	1	20
	2A726920	UPPER PARTITION,DISPOSAL TANK	1	1	1	14
●	2A727010	TRANSFORMER,MAIN HIGH VOLTAGE	1	1	1	20
●	2A727020	TRANSFORMER,TRANSFER SEPARATION	1	1	1	16
	2A727070	INNER WIRE,LPH	1	1	1	10
	2A727080	LEFT WIRE,LPH	1	1	1	10
	2A727090	RIGHT WIRE,LPH	1	1	1	10

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A727100	WIRE,MAIN HIGH VOLTAGE	1	1	1	20
	2A727110	RIGHT WIRE,MAIN	1	1	1	20
	2A727120	LEFT WIRE,MAIN	1	1	1	20
	2A727130	WIRE,PRIMARY	1	1	1	20
	2A727140	WIRE A,DETACHING	1	1	1	15
	2A727150	WIRE,ISU POWER SOURCE	1	1	1	20
	2A727160	WIRE,FIXING	1	1	1	15
	2A727170	WIRE,DEVELOPING	1	1	1	11
	2A727180	WIRE B,DETACHING	1	1	1	16
	2A727190	WIRE,CHARGE UNIT	1	1	1	7
	2A727200	JUNCTION WIRING,PAPER FEED SIZE DE	1	1	1	4
	2A727210	JUNCTION WIRING,DEHUMIDIFIER HEATE	1	1	1	3
	2A727220	WIRE,COOLING FAN	1	1	1	1
	2A727230	JUNCTION WIRING,FIXING THERMISTOR	1	1	1	15
	2A727240	WIRE,SCANNER OPERATION UNIT	1	1	1	10
	2A727250	JUNCTION WIRING,FIXING FAN	1	1	1	19
	2A727260	JUNCTION WIRING,CONVEYING FAN	1	1	1	16
	2A727270	JUNCTION WIRING,SCANNER	1	1	1	9
	2A727280	WIRE,PRIMARY PAPER FEED	2	2	2	3
	2A727290	WIRE,SCANNER	1	1	1	10
	2A727300	JUNCTION WIRING,ORIGINAL ROLLER SW	1	1	1	9
	2A727330	WIRE,CIS DATA	1	1	1	20
	2A727340	WIRE,OPERATION UNIT PCB	1	1	1	1
	2A727350	JUNCTION WIRING,PRIMARY PAPER FEED	1	1	1	3
●	2A727360	REAR SWITCH, ORIGINAL FEED	6	6	6	9
	2A727370	JUNCTION WIRING,LPH	1	1	1	10
	2A727390	JUNCTION WIRING,POTENTIAL SENSOR	1	1	1	3
	2A727400	JUNCTION WIRING,EJECT SWITCH	1	1	1	6
	2A727410	JUNCTION WIRING,PRESS ROLLER THERM	1	1	1	16
	2A727430	JUNCTION WIRING,MAIN TRANSFORMER	1	1	1	20
	2A727440	WIRE,DEVELOPING BIAS	1	1	1	20
	2A727460	JUNCTION WIRING,FRONT COVER SWITCH	1	1	1	4
●	2A727480	HEATER,DEHUMIDIFIER(120)	4			3,4,23
●	2A727490	HEATER,DEHUMIDIFIER(240)		2	2	4,21
	2A727500	WIRE,LPH DATA	1	1	1	20
	2A727510	RIGHT WIRE,DOOR SWITCH	1	1	1	14
●	2A727530	REAR SWITCH, ORIGINAL FEED	5	5	5	4
	2A727650	LEFT JUNCTION WIRING,INVERTER PCB	1	1	1	20
	2A727670	JUNCTION WIRING A,FIXING THERMOSTA	1	1	1	15
	2A727680	JUNCTION WIRING B,FIXING THERMOSTA	1	1	1	15

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	2A728030	SCANNER MAIN PCB	1	1	1	10
●	2A728040	INVERTER PCB	2	2	2	10,20
●	2A768020	WIRE,CHARGER	1	1	1	7
	2A768030	RIGHT MOUNT,ORIGINAL TRAY	1	1	1	21
	2A768040	LEFT MOUNT,ORIGINAL TRAY	1	1	1	21
●	2A768090	AGITATION PLATE FILM ASS'Y(S P)	1	1	1	11
●	2A769700	SET,HEATER DEHUMIDIFIER 240 (2A7)		1	1	21
●	2A782010	SET,DRUM	1	1	1	7
	2A902020	PROTECTOR,EDGE	5	5	5	13,14
●	2A920070	RIGHT SPRING,EJECT HOOK	1	1	1	6
●	2A920080	LEFT SPRING,EJECT HOOK	1	1	1	6
	2A920090	FRONT LEVER,FIXING	2	2	2	6
●	20305130	LABEL L,HIGH TEMPERATURE CAUTION(E	3	1	1	6,19,23
	23227230	WIRE CE,MAIN PCB GROUND		2		3
	28210041	ADJUSTER,CHARGER WIRE	1	1	1	7
●	28107400	BEARING,688ZZNR	4	4	4	18
	28216051	FRONT HOUSING,TC	1	1	1	8
	28216072	LID,TC HOUSING	2	2	2	8
●	29420691	BUSHING A,OIL ROLLER	2	2	2	15
●	29705100	CAUTION LABEL,DRUM	1	1	1	13
●	29717230	BUSHING 6,FEED BACK	5	5	5	13,17
	29720420	ROD,PRESSING SPRING	2	2	2	16
●	29807100	GEAR 16,BYPASS	1	1	1	12
●	29822140	BUSHING,DRUM SHAFT	2	2	2	12
●	29822350	GEAR 20T,DRIVE	4	4	4	5,22
	29927231	POWER CODE AS(240)			1	20
	3CL00010	UPPER SIZE DETECTION ASS'Y	1	1	1	23
	3CL00020	UPPER ROLL UP DRIVE ASS'Y	1	1	1	23
	3CL27010	WIRE,UPPER SIZE DETECTION	1	1	1	23
	33302070	PIN,SLIDER	2	2	2	9
	33408341	PIN,DRUM RETAINING	2	2	2	7
	33414080	LEVER,DEVELOPING RETAINING	2	2	2	3
●	33427020	FIXING MOTOR	1	1	1	18
●	33906630	STOPPER 5,RING	7	7	7	4,17,23
●	33915240	GEAR,CARTRIDGE DRIVE IDLE	1	1	1	17
●	33920810	THERMOSTAT 140,FIXING(B)	1	1	1	15
	33922100	TENSION PLATE,DRUM DRIVE	1	1	1	18
●	33922280	PULLEY 32/26,IDLE	3	3	3	17,23
●	33922330	GEAR 30,IDLE	13	13	13	16,17,18,23

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	34000200	TERMINAL BASE CHARGER ASS'Y	1	1	1	7
	34010060	TERMINAL BASE,CHARGER	1	1	1	7
	34010071	LEFT HOUSING,MAIN	1	1	1	7
	34010080	LEFT LID,MAIN	1	1	1	7
	34010090	RIGHT HOUSING,MAIN	1	1	1	7
	34010101	RIGHT LID,MAIN	1	1	1	7
	34010110	PIN,GRID	1	1	1	7
	34010120	GROUND PLATE,GRID	1	1	1	7
	34010150	SPRING,GRID	1	1	1	7
	34010160	ELECTRODE,MAIN	1	1	1	7
	34010170	PIN,MAIN	1	1	1	7
	34010181	LEFT HOUSING,GRID	1	1	1	7
	34010191	RIGHT HOUSING,GRID	1	1	1	7
	34010200	ELECTRODE,GRID	1	1	1	7
	34010210	TERMINAL,MAIN	1	1	1	7
	34010220	TERMINAL,GRID	1	1	1	7
	34010230	SPRING,ELECTRODE GRID	1	1	1	7
	34010240	SPRING,ELECTRODE MAIN	1	1	1	7
	34010280	SPACER,GRID	2	2	2	7
	34010290	GROUND PLATE,MAIN	1	1	1	7
	34010301	MOUNT,POTENTIAL SENSOR	1	1	1	3
	34013070	RIGHT HINGE,ORIGINAL HOLDER	1	1	1	9
	34013080	LEFT HINGE,ORIGINAL HOLDER	1	1	1	9
	34013110	PIN,ORIGINAL RETAINING	2	2	2	1
●	34013120	SPRING,ORIGINAL HOLDER	2	2	2	1
●	34013270	SPRING,ORIGINAL ROLLER	2	2	2	9
	34016091	INNER SHIELD,TRANSFER	1	1	1	8
	34016110	SHAFT, SEPARATION	1	1	1	13
	34020250	HOLDER,BEARING FIXING	2	2	2	15
●	34020260	SPRING,PRESS ROLLER	20	20	20	5,16,22
	34022051	FLYWHEEL A	1	1	1	18
	34022060	FLYWHEEL B	7	7	7	18
●	34022070	SPRING,FLYWHEEL	1	1	1	18
●	34022231	SPRING,TRANSFER DRIVE	1	1	1	18
●	34022240	PULLEY 32,TRANSFER	1	1	1	18
●	34022250	GEAR 30,TRANSFER	1	1	1	18
●	34023130	FILTER,COOLING	2	2	2	15
	34026110	GROUND PLATE B,NOIZE	2	2	2	3
	34026130	GROUND PLATE D,NOIZE	3	3	3	20
●	34027070	RELAY 4P,POWER	1	1	1	20

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	34027120	MOUNT BASE,POWER RELAY	1	1	1	20
●	34027190	SWITCH,INTERLOCK	3	3	3	4,20
	34027320	WIRE,GRID	1	1	1	20
●	34051550	POCKET,INSTRUCTION HANDBOOK(RC)	1	1	1	1
	34051680	SHAFT,PULLEY EJECT (RC)	7	7	7	6
	34052750	JUNCTION WIRING,MAIN SWITCH (R C)	1	1	1	20
●	34068080	RIGHT MAIN HOUSING ASS'Y	1	1	1	7
●	34093141	PARTS GRID CHARGE(SP)	1	1	1	7
●	34093331	PARTS SENSOR SURFACE POTENTIAL(SP)	1	1	1	3
●	34093990	SET LEFT MAIN HOUSING	1	1	1	7
●	34806140	STOPPER 4	17	17	17	4,13,14, 17,23
●	34806480	STOPPER 6	156	156	156	3,4,5,9,14, 16,17,18 19,22,23
●	34822100	GEAR 35	1	1	1	19
●	34914210	GEAR 17,MAGNET ROLLER	1	1	1	13
●	34914370	REAR BUSHING,SPIRAL	2	2	2	11
	34920170	FULCRUM PIN,FIXING	9	9	9	7,11
●	35327400	SWITCH,FEED	9	9	9	5,6,9, 17,23
●	35914830	SENSOR,TONER	1	1	1	11
●	35927420	SWITCH,SIZE	1	1	1	3
	36505111	LABEL,TONER DISPOSAL TANK	1	1	1	14
●	36520720	BEARING,PRESS ROLLER	2	2	2	16
	36701160	POWER CORD ASS'Y (120)	1			20
	36701170	POWER INLET ASS'Y		1	1	20
●	36705060	LABEL,TONER SUPPLY	1	1	1	12
●	36714140	REAR GEAR 25,DEVELOPING	1	1	1	13
●	36715550	SEAL,HOPPER	1	1	1	12
	36715560	STOPPER,HOPPER	2	2	2	12
●	36715570	SPRING,HOPPER	2	2	2	12
●	36720493	CLAW,PRESS ROLLER	10	10	10	16
●	36722860	GEAR 18	1	1	1	13
●	36727340	SWITCH,MAIN	1	1	1	20
	36756181	UPPER MOUNT BASE C,HOPPER (R S)		1	1	12
●	36793270	PARTS,MOTOR TONER SUPPLY(SP)	1	1	1	12
	41525016	SOCKET,KEY COUNTER	1	1	1	21
	41529105	PLUG EL 4P	1	1	1	21
	41529121	SOCKET ASS'Y KEY COUNTER	1	1	1	21

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
●	41728204	BANANA-TIP CONNECTOR	2	2	2	8
	44728101	MAGNET CATCHER	6	6	6	2,14
●	45529400	BEARING,HEAT ROLLER 6806ZZNR	2	2	2	15
●	45569005	CENTRAL BEARING	2	2	2	18
●	45727304	GEAR 26,ONE-WAY	1	1	1	4
●	45727601	GEAR 20,DEVELOPING UNIT	3	3	3	18
●	45727604	GEAR 34,AGITATION ROLLER	1	1	1	12
●	45729434	GEAR,AGITATION ROTOR	1	1	1	11
●	45729502	IDLE GEAR 40	4	4	4	5,22
	48128108	FRONT PIN,FIXING FULCRUM	2	2	2	21
	48128606	PIN,WIRE TENSION	6	6	6	7,13
	48129208	PIN,TENSION	15	15	15	3,5,14, 16,22
●	48521523	PRESSING SPRING	8	8	8	5,22
●	48528208	SPRING,BLADE B	4	4	4	18,19
●	48528604	TENSION SPRING,CLUTCH	1	1	1	18
	48828112	TAPE, TONER TANK	1	1	1	14
●	49021700	BUSHING	4	4	4	9,16
●	49028112	BUSHING 8,LOWER REG.ROLLER	1	1	1	13
●	49028116	BUSHING 6,CLEANING UNIT	2	2	2	12
	49628105	RECEIVER,MAGNET	2	2	2	2,2
	60804120	MAGNET CATCH	2	2	2	4
●	61714410	REAR SEAL,AGITATION PADDLE	4	4	4	12
●	61727530	INTERLOCK SWITCH A	3	3	3	14,19
●	61806240	BUSHING,GUIDE	36	36	36	5,9,22
●	63227150	SWITCH L,FEED	9	9	9	3,16,23
●	63523010	FAN MOTOR	2	2	2	1
	63527100	GROUND WIRE,ADF MOTOR	1	1	1	1
●	63527320	MAIN SWITCH M	3	3	3	20
	65011860	PIN,ORIGINAL MAT	1	1	1	18
●	65013290	SPRING,SCANNER TENSION	1	1	1	18
●	65016080	STOP RING E3	4	4	4	7
●	65227040	POWER SOURCE SWITCH	1	1	1	20
	66004210	COLLAR,HINGE	4	4	4	15
●	66014120	GEAR 14,MAGNET ROLLER	1	1	1	17
●	66127010	SWITCH,COVER OPEN	1	1	1	1
●	66321430	FEEDBACK PULLEY	7	7	7	6
●	67318070	BUSHING,SPIRAL	2	2	2	12
●	67322230	BUSHING 8	32	32	32	4,5,6,9,16, 17,18,22

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	67401030	GRANDING WIRING ASS'Y	1	1	1	15
	67802180	MOUNT,HINGE	4	4	4	2
	67804170	PROJECTION,SWITCH	4	4	4	2,6,14
	67804180	STOPPER, COVER	2	2	2	2
●	67804241	COVER, MACHINE SUPPORT	2	2	2	3
●	67805200	LABEL,ROLL HEATER	1	1	1	1
	67806220	HANDLE,EJECT DRIVE	1	1	1	4
●	67806230	SWITCH, CUTTER EJECT	1	1	1	4
	67807370	MOUNT B,PAPER FEED ROLLER	4	4	4	5,22
	67807581	RIGHT LEVER, ROLL PAPER FEED	4	4	4	5,22
	67807591	LEFT LEVER, ROLL PAPER FEED	4	4	4	5,22
	67807600	RIGHT LEVER,ROLL PAPER FEED RETAIN	4	4	4	5,22
	67807610	LEFT LEVER,ROLL PAPER FEED RETAINI	4	4	4	5,22
	67807690	SPRING,PAPER FEED LEVER	8	8	8	5,22
	67807760	PIN,LEVER PAPER FEED	8	8	8	5,22
●	67813111	COLLAR, UPPER MIDDLE ORIGINAL ROLL	2	2	2	9
	67813120	FILM,ORIGINAL SWITCH	1	1	1	9
	67813311	MOUNT,ORIGINAL SWITCH	6	6	6	9
●	67813320	STATIC ELIMINATOR,ORIGINAL	3	3	3	3
●	67814120	THERMISTOR,DEVELOPING UNIT	1	1	1	20
	67816130	MOUNT,SEPARATION SOLENOID	1	1	1	13
	67816151	BUSHING,SEPARATION	4	4	4	13
	67816160	GUIDE,SEPARATION CLAW	7	7	7	13
	67816170	GUIDE,SEPARATION	7	7	7	13
●	67816180	SPRING,SEPARATION	1	1	1	13
	67818110	WEIGHT,CLEANING BLADE	1	1	1	13
	67818130	MOUNT,WEIGHT	1	1	1	13
	67818410	LID,TONER DISPOSAL TANK	1	1	1	14
●	67820210	GUIDE A,PRESS ROLLER	2	2	2	16
●	67820220	GUIDE B,PRESS ROLLER	2	2	2	16
	67821070	RETAINER PIN,COPY TRAY	4	4	4	2
	67821090	LOWER HINGE,COPY TRAY	4	4	4	2
	67822230	MOUNT,ROLL PI	4	4	4	17,23
	67822270	GEAR 16,ROLL DRIVE	3	3	3	17,23
	67822380	TENSION PLATE,PRE-TRANSFER DRIVE	1	1	1	18
●	67822390	PULLEY 32,PRE-TRANSFER DRIVE	1	1	1	18
●	67822410	GEAR 22,PRE-TRANSFER DRIVE	1	1	1	17
●	67822450	GEAR 20,IDLE	3	3	3	17,18
●	67823060	HEAT SHIELD SEAL,COOLING FAN	2	2	2	9
●	67823080	FILTER,CONVEYING	1	1	1	19

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	67827130	RESISTRATION SWITCH WIRING	1	1	1	4
●	67827160	PAPER CONVEYING FAN	3	3	3	16,19
●	67827360	CLICK SOLENOID	1	1	1	13
	67868010	BOLT,MACHINE	4	4	4	21
	68202160	BOLT,LEVEL	4	4	4	3
●	68320310	SPRING,SEPARATION CLAW	10	10	10	16
●	68322210	PULLEY,21 IDLE	4	4	4	5,22
●	68327260	RELAY,SAFETY SWITCH	2	2	2	20
	71607160	PRESSING SPRING	4	4	4	3
●	71622150	JOINT PULLEY	1	1	1	16
	71802210	PIN,DRUM LIFT	33	33	33	5,14,17, 18,19,20, 21,22,23
●	71808260	PULLEY,DRUM TENSION	4	4	4	5,22
●	71818200	RATCHET,SEPARATION	13	13	13	13,15
	71821600	SPRING,UPPER EJECT ROLLER	2	2	2	16
	71821610	COLLAR,EJECT	1	1	1	9
●	72107160	BUSHING 6,LOWER REGISTRATION ROLLE	33	33	33	3,4,5,9, 13,22
	72114320	PIN,DEV.UNIT HANDLE	1	1	1	13
●	72308120	SPRING, CLEANING BLADE	5	5	5	17,19,23
	72404230	COVER, KEY COUNTER	1	1	1	20
	72418140	SPRING, BLADE	5	5	5	9,18
●	72422192	GEAR, IDLE 25	8	8	8	5,22
●	72622141	TENSION PULLEY 20	1	1	1	19
	72918050	PIN,BLADE ARM	2	2	2	13,14
●	73210450	BUSH, 6	2	2	2	13
●	73368070	FRONT TC HOUSING ASS'Y	1	1	1	8
●	74322340	GEAR 32,DUPLEX	4	4	4	5,22
●	74322350	PULLEY,DRIVE TENSION	7	7	7	4,17,18,23
	74702120	COLLAR 12 DETACHABLE SECTION	4	4	4	16
●	74707080	SEAL REGISTRATION	6	6	6	4
●	74710050	SPRING,MAIN CHARGER WIRE	3	3	3	7,8
	74712661	ORIGINAL CARRIER SHEET A1	1	1	1	21
	74712671	ORIGINAL CARRIER SHEET 24X36	1	1	1	21
	74712770	STOP RING U-6	2	2	2	1
	74712810	REAR GUIDE CHIP ORIGINAL INSERTION	2	2	2	9
●	74714130	GEAR 23 SPIRAL ROLLER	4	4	4	5,22
	74716160	SPACER GUIDE	2	2	2	2
●	74716280	ST CHARGER WIRE	1	1	1	8

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
	74716322	FILM ST CHARGER	2	2	2	8
●	74716330	SEAL ST CHARGER HOUSING	2	2	2	8
	74718390	OVERFLOW SENSOR	1	1	1	14
	74760011	ORIGINAL CARRIER SHEET A2		1	1	21
	74760021	ORIGINAL CARRIER SHEET 18X24	1			21
	74760050	ORIGINAL CARRIER SHEET A0 M		1	1	21
	74760060	ORIGINAL CARRIER SHEET 36X48M	1			21
	74760210	SUPPORT BAR,ORIGINAL TRAY	1	1	1	21
	74760220	TRAY,ORIGINAL	1	1	1	21
	74760230	STOPPER,ORIGINAL	1	1	1	21
	74760241	MOUNT,ORIGINAL TRAY	2	2	2	21
	74760250	HINGE,ORIGINAL TRAY	2	2	2	21
	74782110	ORIGINAL TRAY DC-A0/3648	1	1	1	21
	75208110	PULSE SENSOR PLATE	4	4	4	17,23
	75726140	BUSHING 21X22	1	1	1	20
●	75812080	STOP RING 4	27	27	27	3,4,12,19
	75915090	BUSHING AGITATION ROTOR SHAFT	2	2	2	11
●	76007150	SPRING PAPER PAD PULLEY	10	10	10	4,15
	76510181	STATIC ELIMINATOR ORIGINAL EJECT S	3	3	3	6
●	77706461	PRESSING SPRING	2	2	2	9
●	77706492	FRONT PRESSING SPRING	2	2	2	4
●	78308200	SPRING DRUM HEATER BRUSH	1	1	1	7
●	78318330	SPRING SEPARATION CLAW SOLENOID	1	1	1	13
●	78618240	SEPARATION CLAW DRUM	7	7	7	13
	78622430	WASHER FIXING COUPLER	1	1	1	18
●	78624080	DRUM HEATER ELECTRODE ASS'Y	1	1	1	7
	82142540	KEY COUNTER	1	1	1	21
	B1304060	BINDING SCREW BVM4X6 (BLACK)	2	2	2	21
●	G3006080	BEARING,#608ZZ	18	18	18	5,11,22
	L0023070	ROUND TYPE TERMINAL,173636-1	2	2	2	15
	M0207000	BINDING BAND,KB-100-1	9	9	9	7,11
	M1203200	OPEN BUSHING,OCB-375	3	3	3	1,4
	M1203220	OPEN BUSHING,OCB-625	4	4	4	6,15,20
	M1203240	OPEN BUSHING,OCB-500	2	2	2	19
	M1203490	STRAIN RELIEF BUSHING,SR-7K-2	1			20
	M1203510	OPEN BUSHING,OCB-1000	3	3	3	15,20
●	M1654020	FUSE,237004(LITTEL FUSE)	1			20
●	M1654030	FUSE,218004(LITTLE-FUSE)		1	1	20
●	M1658010	FUSE,218008(LITTEL-FUSE)		2	2	20
●	M1660010	FUSE,237010(LITTEL)	1			20

• Parts with "●" indicates the Service parts.

SP	Part. No.	Description	Quantity			Fig. No.
			120V	230V	240V	
●	M1661000	FUSE 15A,314015	1			20
●	M1755010	FUSE,S505 5A(BUSSMANN)		1	1	20
	M2103070	BUSHING,DDB-2428(KITAGAWA)	2	2	2	20
	M2104200	EDGING,EDS-1	6	6	6	15,17
	M2104210	EDGING,EDS-2	1	1	1	19
	M2104250	EDGING,EDS-17L(KITAGAWA)	2	2	2	10
	M2104260	EDGING,EDS-0607U(KITAGAWA)	13	13	13	16,17,19, 20,23
	M2104280	EDGING,EDS-25L(KITAGAWA)	2	2	2	20
	M2105040	NYLON CLAMP 6N,NK-6N	1	1	1	1
	M2105730	MINIATURE CLAMP,UAMS-07-0	44	44	44	3,4,9,15, 16,20,23
	M2105740	MINIATURE CLAMP,UAMS-05S-2	23	23	23	1,4,6,17, 19,23
	M2107120	BINDING BAND SG-130	33	31	31	3,4,6,9, 16,17,18, 21,23
	M2108120	SPACER,KGLS-4S	32	32	32	3,10,19,20
	M2108130	SPACER,KGPS-4S	10	10	10	10,20
	M2108380	SPACER,WLS-06-0	3	3	3	20
	M2108880	SPACER,KGPS-5RF(KITAGAWA)	2	2	2	3
	M2108920	SPACER,KGLS-5RT(KITAGAWA)	6	6	6	3
	M2109000	WIRE SADDLE,WS-1NS	4	4	4	11
	M2109150	WIRE SADDLE,HL-28	1	1	1	10
	M2109180	WIRE SADDLE,LWS-1S	11	11	11	3,18,20
	M2109200	LOCKING WIRE SADDLE,LWS-3S-2W	54	54	54	3,10,18,20
	M2109210	LOCKING WIRE SADDLE,LWS-8S-2.5W	15	15	15	20
	M2109230	WIRE SADDLE,LWS-3S(KITAGAWA)	4	4	4	3,20
	M2505140	CLAMP,GNK-6N(NIKKO)	3	3	3	3,20
	M2505190	CLAMP,GNK-4N(NIKKO)	4	4	4	1,20
	M7009020	WIRE SADDLE,LWS-1N-V0F(TAKEUCHI)	1	1	1	13

• Parts with "●" indicates the Service parts.

CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

REF.	ITEM #	DESCRIPTION	REF.	ITEM #	DESCRIPTION	REF.	ITEM #	DESCRIPTION
AAS	B0004080	ROUND HEAD SCREW M4X8	BHO	B3313100	BINDING TAP-TITE P BRONZE SCREW M3X10	HAO	B4043080	TRIPLE TAP-TITE P SCREW M3X08
AVE	B0024080	ROUND HEAD SCREW WITH SW.W M4X8	BHV	B3313060	+BINDING TAP-TIGHT P BRONZE SCREW M3X06	HAS	B4014080	TRIPLE SCREW M4X08
BAB	B1003060	BINDING SCREW CVM3X6	BMF	B1003140	BINDING SCREW CVM3X14	HBA	B4303050	TRIPLE SCREW M3X5 (BLACK)
BAC	B1003080	BINDING SCREW M3X8	BMI	B1006100	BINDING SCREW CVM6X10	HCA	B4104060	TRIPLE SCREW M4X6(CHROMIUM)
BAD	B1004120	BINDING SCREW CVM4X12	BUA	B3314100	BINDING TAP-TITE P BRONZE SCREW M4X10	HCF	B4104080	TRIPLE SCREW M4X08(CHROMIUM)
BAK	B1003030	BINDING SCREW,CVM3X3	BUC	B3314120	M4X12 +BINDING TAP-TIGHT P SCREW	KAK	E0020080	SPRING PIN 2X8
BAL	B1003050	BINDING SCREW CVM3X5	BVS	B1309080	M2.3X8 +BINDING SCREW	KAL	E0020100	SPRING PIN 2X10
BAN	B1004060	BINDING SCREW CVM4X6	CAD	B2003080	COUNTER-SUNK HEAD SCREW FHM3X8	KAM	E0020120	SPRING PIN 2X12
BAO	B1004100	BINDING SCREW CVM4X10	CHE	B2803120	COUNTER-SUNK HEAD POLYESTER SCREW FHPVM3X12	KAN	E0020140	SPRING PIN 2X14
BAP	B1003100	BINDING SCREW CVM3X10	CIB	B8073080	FLAT HEAD TAP-TITE P SCREW M3X08	KAV	E0030120	SPRING PIN 3X12
BAW	B1004080	BINDING SCREW M4X8	DJU	B5394040	W-POINT SET SCREW M4X4	KAX	E0030140	SPRING PIN 3X14
BAX	B1004040	BINDING SCREW CVM4X4	DJV	B5393040	W-POINT SET SCREW M3X04	KAY	E0030180	SPRING PIN 3X18
BBB	B1303050	BINDING SCREW BVM3X5 (BLACK)	DJX	B5394060	W-POINT SET SCREW M4X06	KKA	E0030220	SPRING PIN 3X22
BBE	B1304060	BINDING SCREW BVM4X6 (BLACK)	EFD	B3004080	BINDING SCREW M4X8	NAD	C1004000	NUT NM4
BBF	B1304080	BINDING SCREW BVM4X8 (BLACK)	E03	D1000300	STOP RING (E-3)	NAE	C1005000	NUT NM5
BBN	B1304250	BINDING SCREW M4X25(BLACK)	E04	D1000400	STOP RING (E-4)	RDC	D4000300	STOP RING CSTW-3
BBU	B1303140	BINDING SCREW BVM3X14 (BLACK)	E05	D1000500	STOP RING (E-5)	REG	B3014300	+PAN HEAD TAP-P TIGHT SCREW M4X30
BCF	B1104080	BINDING SCREW VM4X8 (CR)	E06	D1000600	STOP RING (E-6)	RKD	D2003000	STOP RING C-30
BCK	B1103050	BINDING SCREW CV3X5	E07	D1000700	STOP RING (E-7)	SAD	C3006000	SPRING WASHER SWM6
BEA	B1603050	BINDING SCREW M3X5 (BRASS,NI)	E09	D1000900	STOP RING (E-9)	WAC	C2004100	PLAIN WASHER PWM4
BEB	B1603060	BINDING SCREW M3X6 (BRASS,NI)	GDC	B9604100	M4X10 +-GROUNDING SCREW	WEB	C2603080	PLAIN WASHER M3-8 (BRASS,N:)
BEC	B1603080	BINDING SCREW M3X8 (BRASS,NI)	GEF	B9604060	GROUNDING SCREW M4X6 (BRASS,N:)	XBC	C2893950	SHIM 6.2-0.25T
BGG	B1243060	BINDING SCREW WITH LOCK TVM3X6	HAC	B4002050	TRIPLE TAPPING SCREW M2X5	XBL	C2891180	SHIM 12.2X18X0.25T
BHD	B3024080	BINDING TAP-TIGHT SCREW M4X8	HAD	B4003050	TRIPLE SCREW M3X05	XCF	C2895130	SHIM 8.2-0.5T
BHF	B3314080	BINDING TAP-TITE P SCREW M4X08	HAI	B4004060	TRIPLE SCREW M4X06(BLACK)			
BHN	B8013080	BINDING TAP-TIGHT SCREW M3X08	HAK	B4003060	TRIPLE SEREW M3X6			

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